14082 / RRH14082

73-06 CHEVROLET/GM ALL FULL SIZE W/34" FRAME, 62-73 CHEVROLET/GM FULL SIZE, 73-79 FORD F-250 CREW CAB & 73-97 FORD F-350 W/34" FRAME

2/15/13

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 12,000 LBS. TRAILER WEIGHT & 1,200 LBS. TONGUE WEIGHT

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

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			Parts List	1
ITEM	QTY	PART NUMBER	DESCRIPTION	†
1	6	1/2 - 13 x 2"	CARRIAGE BOLT	1
2	6	HFN 1213	HEX FLANGE NUT	1 8 _
3	12	CM-SP1	.250 x 1.50 x 2.00" SQUARE HOLE SPACER	1 U 😭
INST	ALL TIN	FRAME RAIL- SHT: 49 LBS. ME: 45 MINUTES TES: EQUIRED		DRILL HOLES (3 PER SIDE) 2 2 REPORT
DRIL	LING R	EQUIRED		P.E.

INSTALLATION STEPS

- 1) Prepare the vehicle frame, remove the spare tire and rear bolt of spare tire holder. Clean away any mud and most of the undercoating if present.
- 2) Position the hitch onto the frame, (help may be required to hold the receiver in position while marking the mounting holes). Position the receiver so that the receiver tube extends approximately even with the end of the vehicle. A square hole spacer should be used between the side plates and the frame to clear rivets. Using the receiver as a template, mark the six holes to be drilled for mounting the receiver.
- 3) Drill the mounting holes, CAUTION Always use proper eye protection when operating a drill. Check the frame of the vehicle to be sure no wires or hoses will be damaged while drilling the mounting holes. Drill all mounting holes with 1/2" drill bit.
- 4) Attach receiver to vehicle frame as shown.



5) Torque all mounting hardware to 110 lb.-ft.

PERIODICALLY CHECK THIS <u>RECEIVER HITCH</u> TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.