



11490 INSTALLATION INSTRUCTIONS



Safety glasses should be worn at all times while installing this product.

YEARS: 2018-PRESENT

MAKE: TOYOTA

MODEL: C-HR

STYLE: CROSSOVER

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY

WEIGHT CARRYING:
TRAILER WEIGHT: 2,000 LBS.
TONGUE WEIGHT: 200 LBS.

WARNING:
WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS.

PRO INSTALL TIME: 40 MIN.
NOVICE INSTALL TIME: 80 MIN.

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

INSTALLATION TIPS:



- BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
- USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.

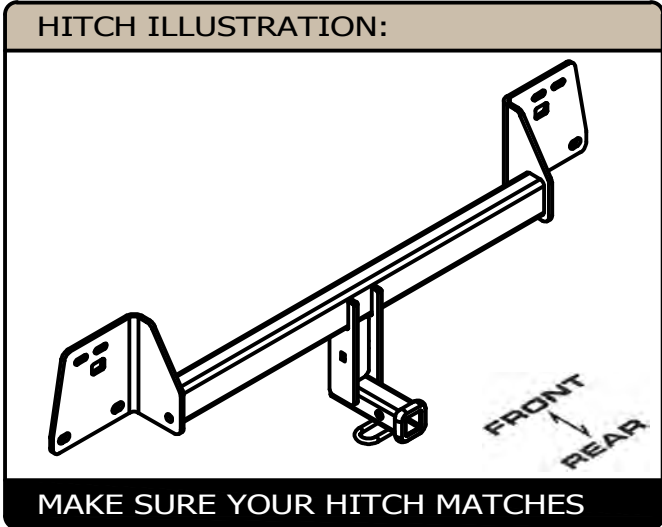


INSTALLATION REQUIRES:

 RATCHET	 10mm 12mm 13mm SOCKET	 TORQUE WRENCH
 SCREW DRIVER	 HAMMER	 SAFETY GLASSES

LEVEL OF DIFFICULTY: CHALLENGING

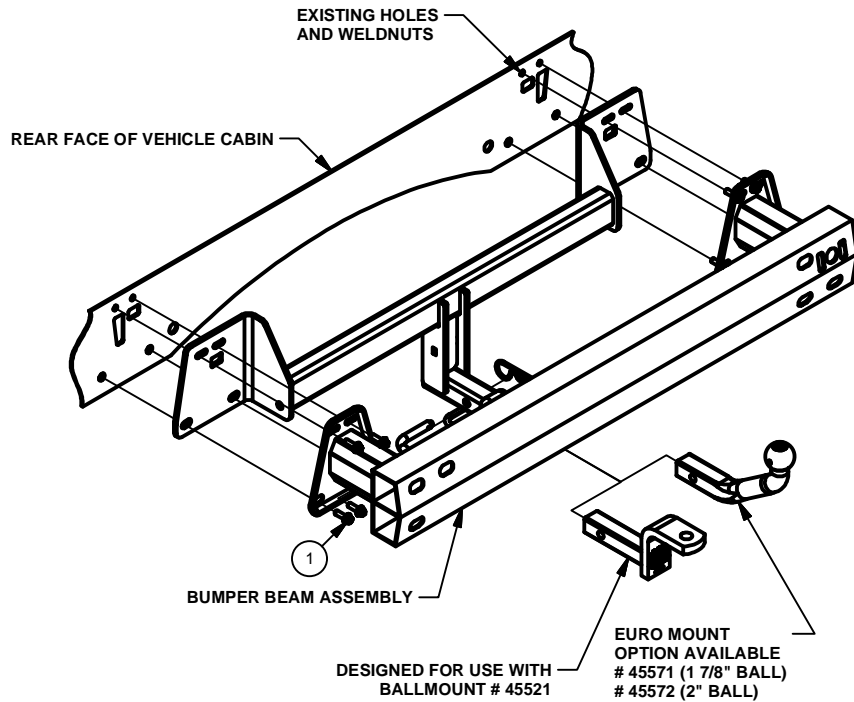
EASY	MODERATE	CHALLENGING
	NO DRILLING REQUIRED	
	REMOVE (2) UNDERBODY PANELS REMOVE LOWER REAR FASCIA REMOVE BUMPER BEAM	



PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND
CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

INSTALLATION WALKTHROUGH:

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	M8 - 1.25 x 25 HFB	M8-1.25 x 25 HEX FLANGE BOLT



WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

FRONT
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REAR

1. Remove the (14) push pin fasteners and (3) twist type fasteners attaching the (2) underbody panels to the rear of the vehicle.



2. Locate and remove the (6) blue fascia clips holding the loser bumper fascia to the rear bumper body panel. Using a 12mm socket, remove the (8) bolts attaching the bumper assembly to the rear face of the cabin. Lightly pull the lower fascia away to remove the bumper beam and return flange bolts to vehicle owner.



INSTALLATION WALKTHROUGH:

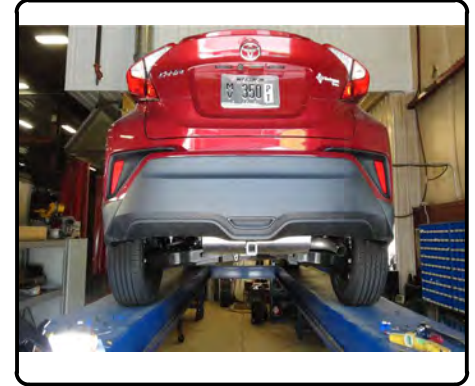
- Using a hammer, flatten the tabs on the end of the bumper beam assembly so they are flush.



- Raise the hitch and bumper beam assembly into position and loosely install the supplied fasteners with a 13mm socket.
- Torque all M8 fasteners to 23 lb-ft.



- Re-install lower bumper fascia in reverse order of removal.
- Reinstall the remaining underbody panels removed in step 1.



TOWING SAFETY INFORMATION

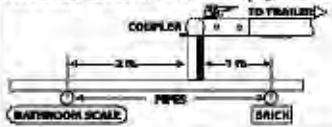
Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.

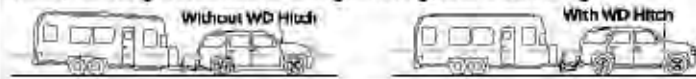


Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

Weight Distribution / WD

Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

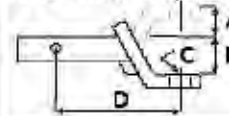
How Much Can You Safely Tow?

TONGUE WEIGHT		TONGUE WEIGHT SHOULD BE ABOUT 10% TO 15% PERCENT OF THE GROSS TRAILER WEIGHT									
TRAILER TYPE		CLASS 1					CLASS 2				
Camper											
1/2" (lb)	1100	1200	1300	1400	1500	1600					
Van/Box											
1/2" (lb)	2100	2400	2700	3000	3300	3600	3900	4200	4500	4800	
RV/Box											
1/2" (lb)	2800	3200	3600	4000	4400	4800	5200	5600	6000	6400	
2 1/2" Wheel											
Refer to owner's manual for towing capabilities and limitations.											

Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

• A: Rise. B: Drop. C: Hole Size. D: Length.



Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger than the threaded shank.
- Every time you tow, check the nut and lock washer to make sure they are fastened securely.
- A: Ball Dia. B: Shank Length. C: Shank Dia. D: Shank Rise.



Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the bumper.

Trailer Classification: Safety Chain Breaking Force - Minimum

Class 1: 2,000 lbs. (8.9 kN)

Class 2: 3,500 lbs. (15.6 kN)

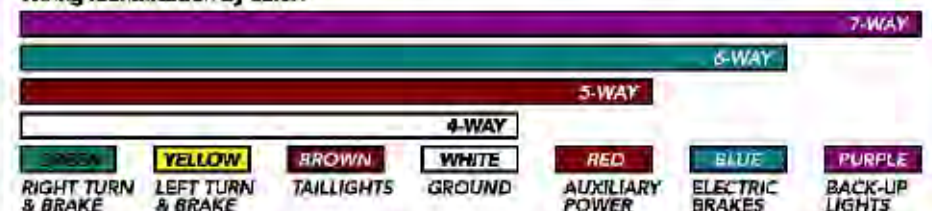
Class 3: 5,000 lbs. (22.2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

Wiring identification by color:



CURT DISCLAIMER: WIRING COLOR SHOWN WORK IN CONJUNCTION WITH CURT MANUFACTURING PRODUCTS.

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

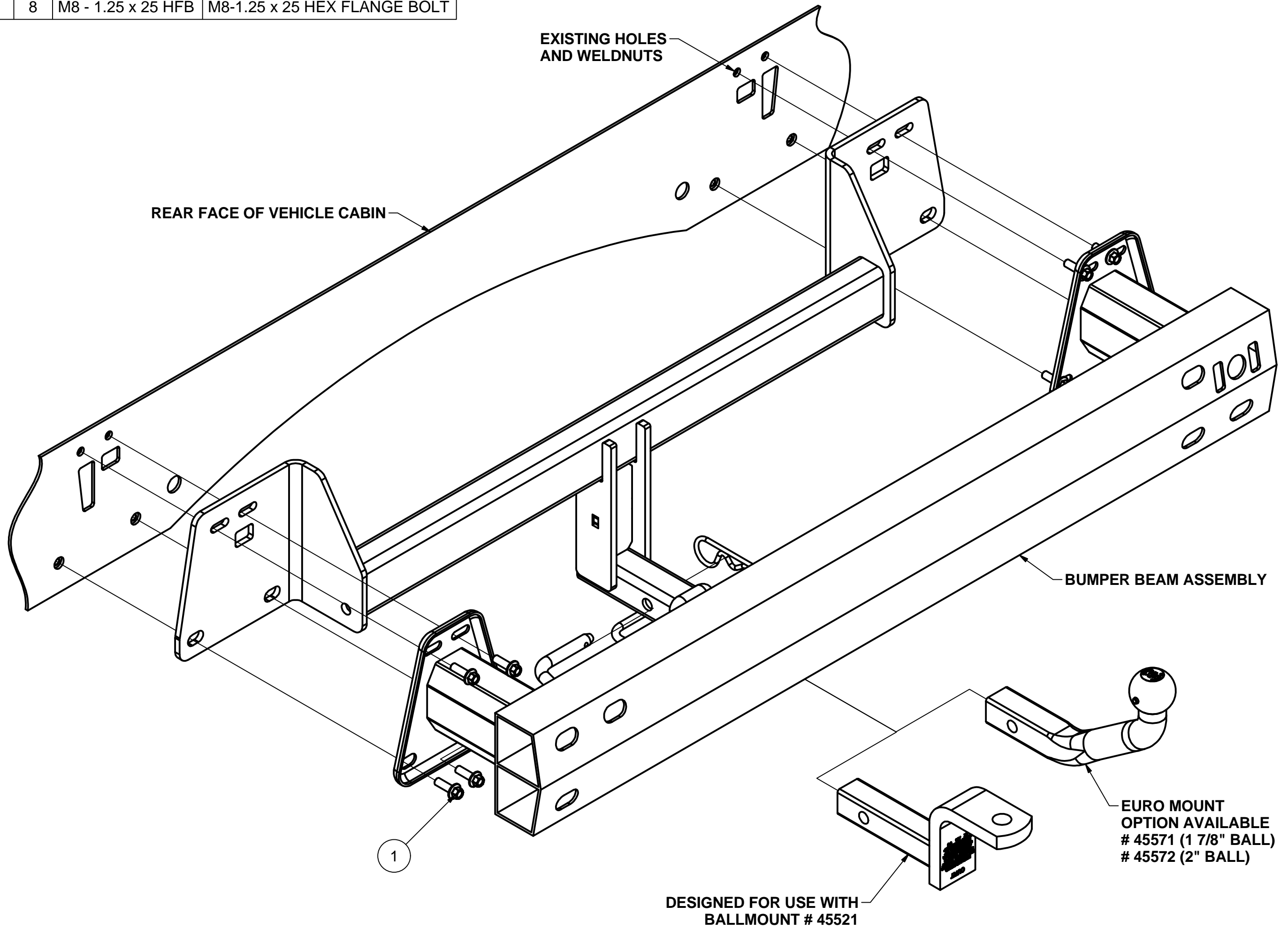
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.

WARNING: ** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY **

WARNING: *** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY ***



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	8	M8 - 1.25 x 25 HFB	M8-1.25 x 25 HEX FLANGE BOLT



TOOLS REQUIRED
RATCHET
10MM, 12MM & 13MM SOCKETS
TORQUE WRENCH
FLAT HEAD SCREWDRIVER
HAMMER
SAFETY GLASSES

HITCH WEIGHT: 24 LBS.

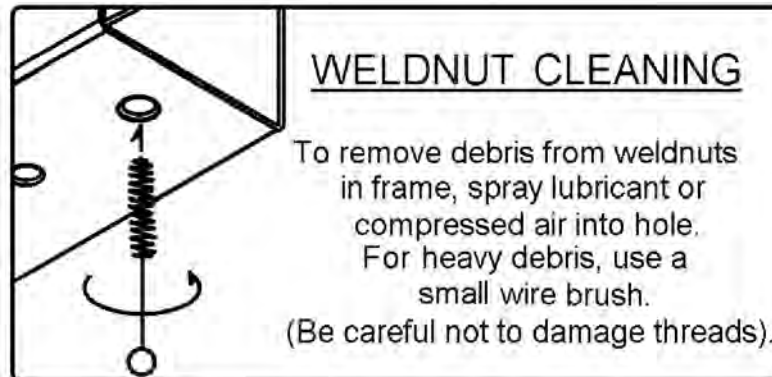
INSTALL TIME

PROFESSIONAL: 40 MINUTES

NOVICE (DIY): 80 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- REMOVE (2) UNDERBODY PANELS
- REMOVE LOWER REAR FASCIA
- REMOVE BUMPER BEAM



FRONT
↑
REAR

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This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

INSTALLATION STEPS

1. Remove the (14) push pin fasteners and (3) twist type fasteners attaching the (2) underbody panels to the rear of the vehicle.
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4. Raise the hitch and bumper beam assembly into position and loosely install the supplied fasteners with a 13mm socket.
5. Torque all M8 fasteners to 23 lb-ft.
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