



2340 14MM SPARK PLUG CYLINDER HEAD RETHREADER KIT

Saves cost of a new head by repairing damaged threads on aluminum heads. 5/8" hex drive slim-design tap & one each of four sizes solid steel inserts to replace damaged threads.

All parts are available separately.

No. Description

- 2341** 14mm Tap & Reamer
- 2342** 14mm Inserts - 3/8" Long (Set of 2)
- 2343** 14mm Inserts - 7/16" Long (Set of 2)
- 2344** 14mm Inserts - 1/2" Long (Set of 2)
- 2345** 14mm Inserts - 3/8" Long (Set of 2)



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98141 PRO-THREAD 14MM SPARK PLUG REPAIR KIT - TAPERED SEAT

Repairs 14mm tapered seat & gasketed spark plug ports in aluminum & cast iron heads w/o drilling. Includes tap, expanding tool & 3 sizes of inserts.

No. Description

- 98142** 1/4" Insert - 5 Each
- 98143** 3/8" Insert - 5 Each
- 98144** 5/8" Insert - 5 Each
- 98147** 1/4", 3/8", 5/8" - 2 Each



PRO-THREAD SPARK PLUG REPAIR KIT - NON-TAPERED SEAT

Each kit includes tap, installation tool & inserts.

Kit No. Size Contents Inserts Tap Only

- 38109** M10-1 10 Pc. 1/2" **28109** **38110**
- 38129** M12-1.25 5 Pc. 1/2" **28129** **38130**
- 38149** M14-1.25 2 Pc. 3/8" **28159** **38150**
- 2 Pc. 1/2"
- 2 Pc. 3/4"



PRO-THREAD THREAD REPAIR KITS & INSERTS

Pro-Thread Kits offer a cost effective method of repairing & strengthening threads in various materials such as cast iron, steel, aluminum & other metals & plastics. Effective for automotive repair, spark plug ports, outdoor power equipment, motorcycle repairs, farm equipment, and more! Easy to install, just **DRILL, TAP, INSERT, SNAP!** Inserts provide a permanent wear resistant internal thread. Stainless steel inserts resist the effects of temperature & corrosion. Wire inserts help compensate for thread & pitch angle errors. Repaired threads are generally stronger than original parent material thread.

Thread Size	Kit No.*	Insert Pack No.**	Tap No.
UNC			
10-24"	33609	23609	33610
1/4-20"	33049	23049	33050
5/16-18"	33059	23059	33060
3/8-16"	33069	23069	33070
7/16-14"	33079	23079	33080
1/2-13"	33089	23089	33090
UNF			
10-32"	34609	24609	34610
1/4-28"	34049	24049	34050
5/16-24"	34059	24059	34060
3/8-24"	34069	24069	34070
7/16-20"	34079	24079	34080
1/2-20"	34089	24089	34090
Metric			
M5-0.8	35059	25059	35060
M6-1	35069	25069	35070
M8-1.25	35089	25089	35090
M9-1.25	35099	25099	35100
M10-1.25	37109	27109	37110
M10-1.5	35109	25109	35110
M12-1.75	35129	25129	35130
M14-1.5	37149	27149	37150



Typical Kit

Typical Insert Pack

* Each kit includes tap, installation tool & 3 inserts, except #35099 has 5 inserts & #37149 has 10 inserts.

** All insert packs include 10 inserts except #27149 has 5 inserts.

