

Please take time to read and understand these installation instructions.

CORSA recommends that the installation of this product be performed using the necessary equipment.

CAUTION: Never work on a hot exhaust system. Allow time for the vehicle to cool. Always wear eye protection when working under a vehicle.

Recommended Tools:

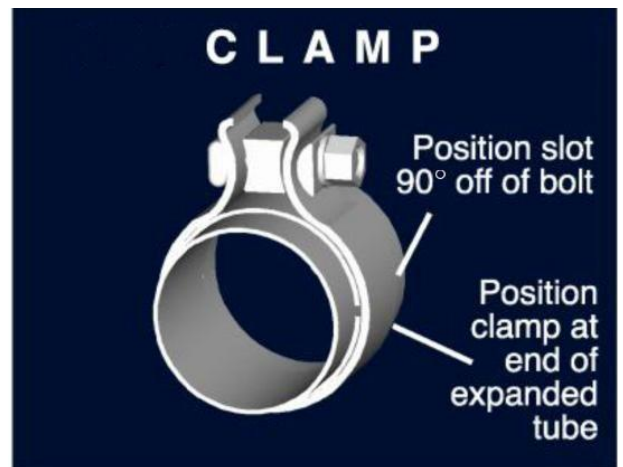
- 3/8" Drive 15mm Deep Socket
- Torque Wrench
- Safety Glasses

WARNING! DO NOT SKIP!

Apply the anti-seize lubricant (*supplied*) to the threads **ONLY**, of all the clamps and flange bolts. Failure to follow this procedure can cause nuts to seize on clamps and potentially destroy threads.

After applying anti-seize lubricant, be sure to **thoroughly** clean your hands, as lubricant will tarnish stainless steel.

All clamps should be tightened using a properly calibrated Torque Wrench to
45 ft-lbs



Using an air impact gun will damage the clamp and reduce its ability to effectively seal the joint. It may also cause the joint to separate, thereby causing damage to your exhaust system and to your vehicle.

NOTE: Align all clamps so that the center of the clamp bolt is 90 degrees from the notch in the pipe.

It is **STRONGLY SUGGESTED** that all clamps be checked and re-tightened (*if necessary*) to the recommended torque after initial road testing of the vehicle, as thermal cycling has occurred on the system.

Please wait until the system has fully cooled to perform this operation.