

**CORSA**<sup>®</sup>

**PERFORMANCE EXHAUSTS**

140 BLAZE INDUSTRIAL PARKWAY / BEREA, OHIO 44017-2930

# **Important Warranty & Installation Instructions Attached**





Thank you for purchasing a CORSA Performance exhaust system, the best premium exhaust system in the world. If this is your first CORSA Performance exhaust system, I would like to welcome you to the CORSA family. If you are one of our many loyal repeat customers, welcome back. You have purchased the finest sounding and highest quality performance exhaust system on the market today. Once you climb into the driver's seat, you will immediately notice that your driving experience is different. Your vehicle now has a new voice and your friends will listen when it speaks. Our acoustic designers create the finest sound, styled specifically for you and your vehicle. You will also benefit from improved performance and better fuel economy.

Our unique technology and sound places us apart from all other aftermarket exhaust manufacturer (systems). We can assure you that we strive to meet and exceed your expectations with every system that we deliver, every day. **We stand by our promise to always provide you with a quality product, the finest sound and NO interior drone. Our Limited Lifetime Warranty\*\* guarantees your CORSA Performance exhaust system for as long as you own your vehicle.**

We pride ourselves in providing superior customer service and an ongoing relationship with our customers after a sale is made. It is very important to us to listen to your needs and opinions about our systems and any way we can improve your CORSA experience. We utilize customer feedback coupled with our design and manufacturing technology to provide the best premium exhaust system in the world. Frankly, we could not do it without you and your input.

Sincerely,

A handwritten signature in black ink that reads "Oscar J. Mifsud". The signature is written in a cursive, flowing style.

Oscar J. Mifsud  
President

## Exhaust System Installation 1997-2004 Chevrolet C5 Corvette (incl. Z06)

XTREME Axle-Back Exhaust System Dual Rear Exit w/ Twin 3.5" Pro-Series Tips	<b>PN 14132</b>
XTREME Complete Cat-Back Exhaust System w/ XO-Pipe Dual Rear Exit w/ Twin 3.5" Pro-Series Tips	<b>PN 14114</b>
XTREME Axle-Back Exhaust System Dual Rear Exit w/ Twin 4.0" Pro-Series Tips	<b>PN 14961</b>
XTREME Complete Cat-Back Exhaust System w/ XO-Pipe Dual Rear Exit w/ Twin 4.0" Pro-Series Tips	<b>PN 14962</b>

Please take time to read and understand these installation instructions.

CORSA recommends that installation of this system be performed by a qualified service center or professional muffler installer who has the necessary equipment, tools and experienced personnel. However, if you decide to perform this install, the use of a hoist and an additional person will be required.

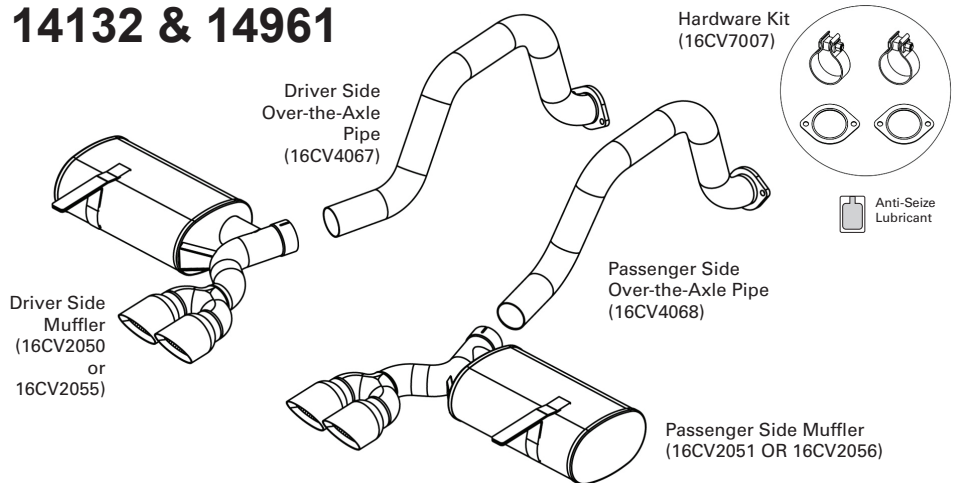
**CAUTION:** Never work on a hot exhaust system. Allow time for the vehicle to cool. Always wear eye protection when working under a vehicle.

Please confirm that all parts are present before beginning the factory exhaust system removal and CORSA exhaust system installation.

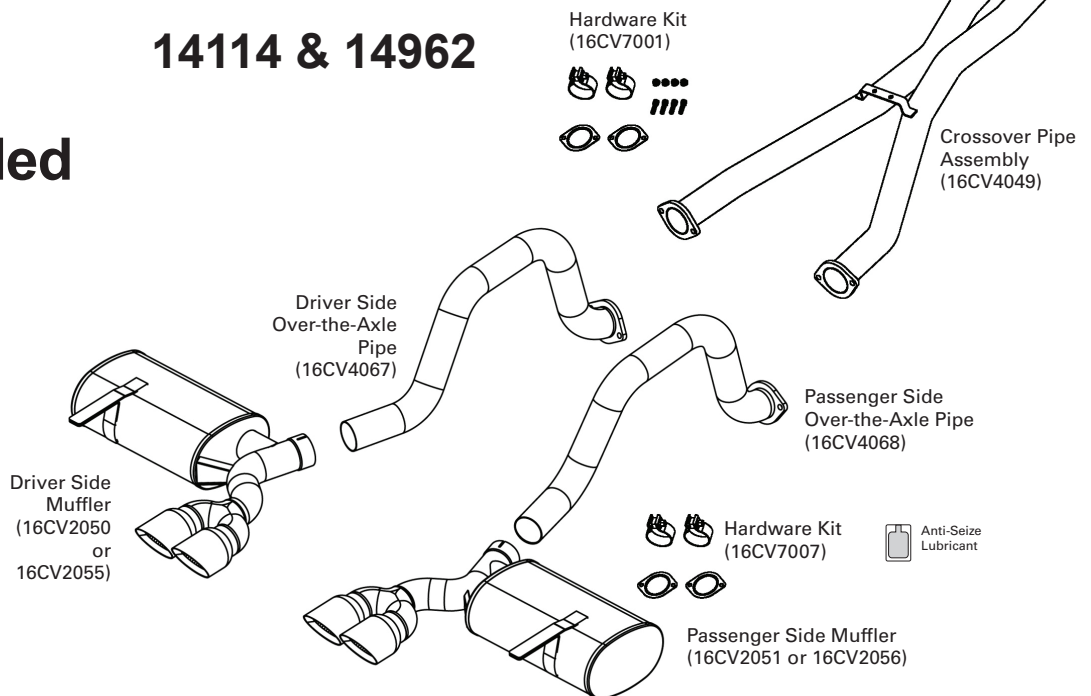
### Bill of Materials:

- Driver Side Muffler (16CV2050 or 16CV2055)
- Passenger Side Muffler (16CV2051 or 16CV2056)
- Driver Side Over-the-Axle Pipe (16CV4067)
- Passenger Side Over-the-Axle Pipe (16CV4068)
- Hardware Kit (16CV7007)
- Packet of Anti-Seize

### 14132 & 14961



### 14114 & 14962



### Recommended Tools:

- Safety Glasses
- Torque wrench
- 10mm deepwell socket or wrench
- 13mm socket
- 15mm socket
- 18mm socket
- 15mm wrench
- 9/16" socket
- 1/2" drive ratchet
- 6" extension

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## Removal of Stock System:

**NOTE:** Your C5 must be raised high enough to remove the one-piece stock mufflers and Over-axle Pipes.

- Using an 18mm socket, remove the four bolts securing the rear sway bar to the chassis and let the sway bar drop down out of the way (**See Fig. A**).
- Unbolt each of the Over-Axle Pipes at the front flange using a 15mm socket where they bolt to the H-pipe. Unbolt Rear Muffler hangers using a 13mm socket with extension from frame and remove. Do not unbolt or remove the catalytic converters or H-pipe (**See Fig. B**).
- Carefully remove each stock muffler by pulling muffler hanger from rubber hanger mount. To facilitate removal you can remove rubber hanger mount and bolts. (Owners of 1999 and newer models will need to remove 4 bolts and 2 heat shields, 1 each side, in order to remove stock mufflers, Automatic Transmissions only) **See Fig. C**.



FIG. A



FIG. B



FIG. C



FIG. F



FIG. G

## Installation of CORSA Exhaust System:

**CORSA PNs 14114 & 14962 requires the installation of the XO-Pipe. Refer to Crossover Pipe Installation Instructions (INS5009) in Crossover Pipe box.**

**NOTE:** Apply the anti-seize lubricant (supplied) to the threads **ONLY** (See FIG. D) of all the clamps and flange bolts. Failure to follow this procedure can cause nuts to seize on clamps and potentially destroy threads. After applying anti-seize lubricant, be sure to thoroughly clean hands as lubricant will tarnish stainless steel. All clamps should be tightened using a properly calibrated Torque Wrench. Using an air impact gun will damage the clamp and reduce its ability to effectively seal the joint. It may also cause the joint to separate thereby causing damage to your exhaust system and your vehicle. See Fig. E for proper clamp positioning.



FIG. D

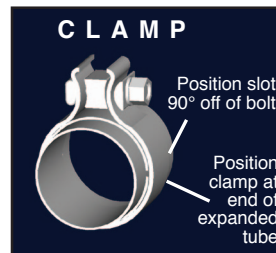


FIG. E

- Install the CORSA Over-Axle Pipes, one at a time, making sure to use the new gaskets and hardware provided, and tighten bolts (**See Fig. F**). Be sure to sand or scrape any residue from flanges to ensure proper seating. (**See Fig. G**).
- Reinstall the 2 heat shields and 4 bolts for each (1999 and newer models, automatic transmission only).
- Reinstall Rear Muffler rubber hanger mounts frame and tighten bolts to factory specifications.
- Install the new CORSA mufflers, one at a time, and tighten clamp.

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Lightly tighten the muffler clamps to the Over-Axle Elbow Pipes and check alignment of tips from rear end of car. Use a straight edge to verify that the exhaust tips are parallel. Adjust as necessary, then tighten clamps.

**Clamp Torque Setting: 45 ft.-lbs.**

5. Reinstall the sway bar with 18mm socket and tighten to factory specifications. Take care not to cross thread bolts (**See Fig. H**).
6. Once installation is complete, start engine and check that there are no leaks or rattles.
7. It is **STRONGLY RECOMMENDED** that all clamps and fasteners be checked and re-tightened (if necessary) after a road test. Make sure the system has cooled prior to touching any exhaust components.



**FIG. H**

**NOTE:** During cold weather start-ups, you may experience an exhaust sound that is deeper and louder in tone than usual. This is temporary and will diminish to normal levels once your engine has reached its normal operating temperature.

**NOTE:** Immediately following the installation of your CORSA exhaust system, you may experience a trace of smoke after initial start-up. **DO NOT** be alarmed. The smoke is caused by the burning of a small amount of forming oil residue used in the manufacturing process.