

## RADIATOR MOUNTING KIT P/N C4925

Designed to mount the popular Volkswagon Scirocco style radiator or any aftermarket aluminum radiator with the VW Scirocco mounting pattern.

## Parts List

- (2) Mounting Bung
- (2) 1/4"-20 x 1 1/4" Bolt
- (2) 1/4"-20 Locknut
- (2) Radiator Mounts

## **INSTALLATION INSTRUCTIONS**

- 1. Bolt the Mounting Brackets to the radiator.
- 2. Using the radiator as a fixture to locate the Mounting Bungs on the chassis, hold the radiator in position on the chassis or cross member.
- 3. Mark the chassis where the Mounting Bungs are to mount.
- 4. Tack weld the weld Mounting Bungs in place.
- 5. Slip the Radiator/Bracket assembly into the Mounting Bungs.
- 6. Check the radiator position for height and check the clearance between the radiator and engine accessories.
- 7. After the radiator has been properly positioned, remove the radiator and finish weld the Mounting Bungs to the chassis.
- 8. Re-install the radiator assembly into the Mounting Bungs on the chassis.
- 9. Mark the Mounting Bungs for the Quick Pins. Drill a 1/4" diameter hole through the Mounting Bungs and radiator uprights.
- 10. De-burr the holes and re-install radiator assembly.
- 11. Install 1/4" Bolt and Nut.