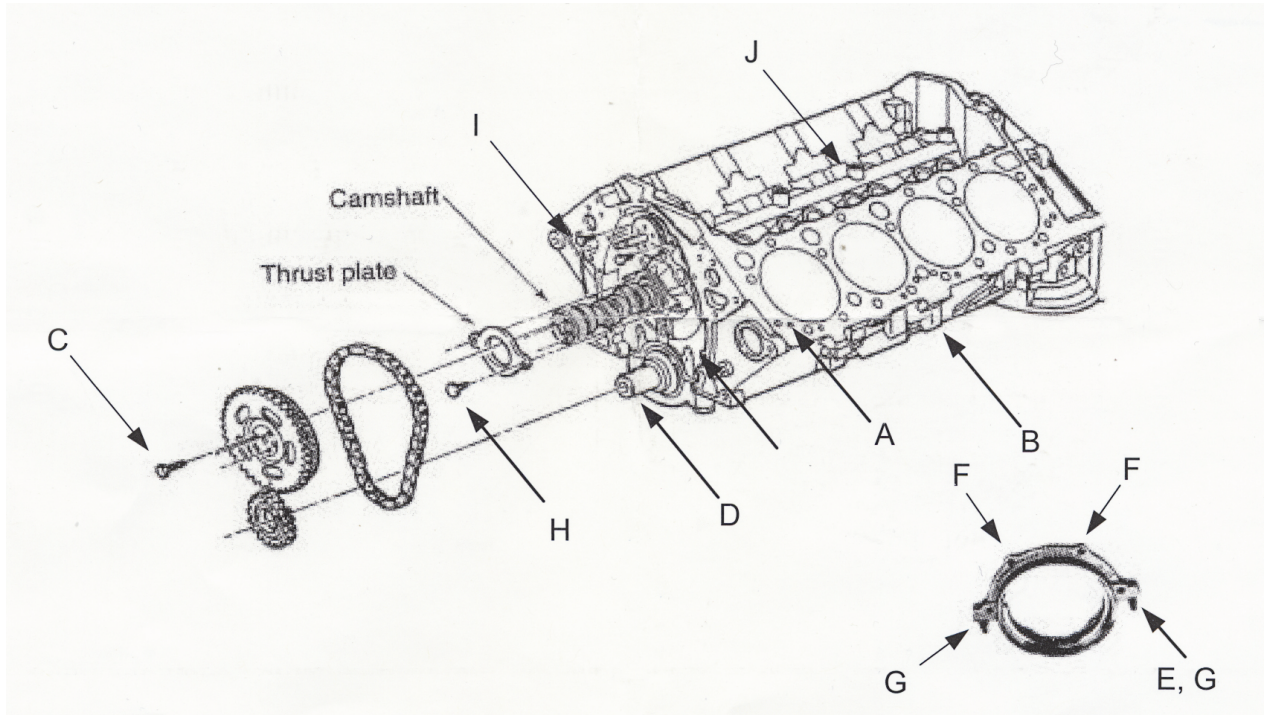




INSTRUCTIONS

COMP Cams® Engine Finishing Kits (Part #242) GM 350c.i., 400c.i. w/Seal Housing, Includes Roller Block

Thank you for choosing COMP Cams® products; we are proud to be your manufacturer of choice. Please read this instruction sheet carefully before beginning installation, and also take a moment to review the included limited warranty information.



Part # 242			
Location	Qty	Contents	Description
A	4	Head Dowel	.3125 x .565
B	2	Timing Cover/Oil Pump Dowel	.2466 x .630
C	3	Cam Bolt	5/16-18 x 3/4 Cap Screw, Hex Drive
D	2	Woodruff Key	3/16 x 3/4
		SEAL HOUSING	
E	1	Seal Housing Dowel	.4445 x .562
F	2	Seal Housing Bolt	1/4-20 x 1-3/4 Machine Screw, Torx Drive
G	2	Seal Housing Bolt	1/4-20 x 7/8 Machine Screw, Torx Drive
		ROLLER BLOCK	
H	2	Cam Thrust Plate Bolt	1/4-20 x 1/2 Machine Screw, Torx Drive
I	2	Water Pump Shaft Thrust Plate Bolt	1/4-20 x 1/2 Machine Screw, Torx Drive
J	3	Cam Tray Bolt	5/16-18 x 5/8 Frame Bolt, Hex Drive
<i>All components should be installed per OEM recommendations.</i>			

COMP Cams® Engine Finishing Kits are provided to help eliminate searching for misplaced parts, while also providing fresh new parts to meet or exceed OEM specifications. These kits are available for most popular engine applications. To avoid extra spare parts and cost to the installer, some deviation may occur due to suggestions by nationwide rebuilders and OEM changes in production. We rely on our customers for additional feedback in order to provide you with the most complete parts kit available.