

**Clayton Off Road
COR-1709101
Jeep Wrangler Overland + Front Upper Control Arms (2018 & Up, JL)**



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required.

Refer to pictures below.

Step 1: Support axle from rotating, a floor or bottle jack works well.

Step 2: Remove old control arms.

Step 3: Set caster to 4.5 to 5.5 degrees by adjusting the height of the jack.

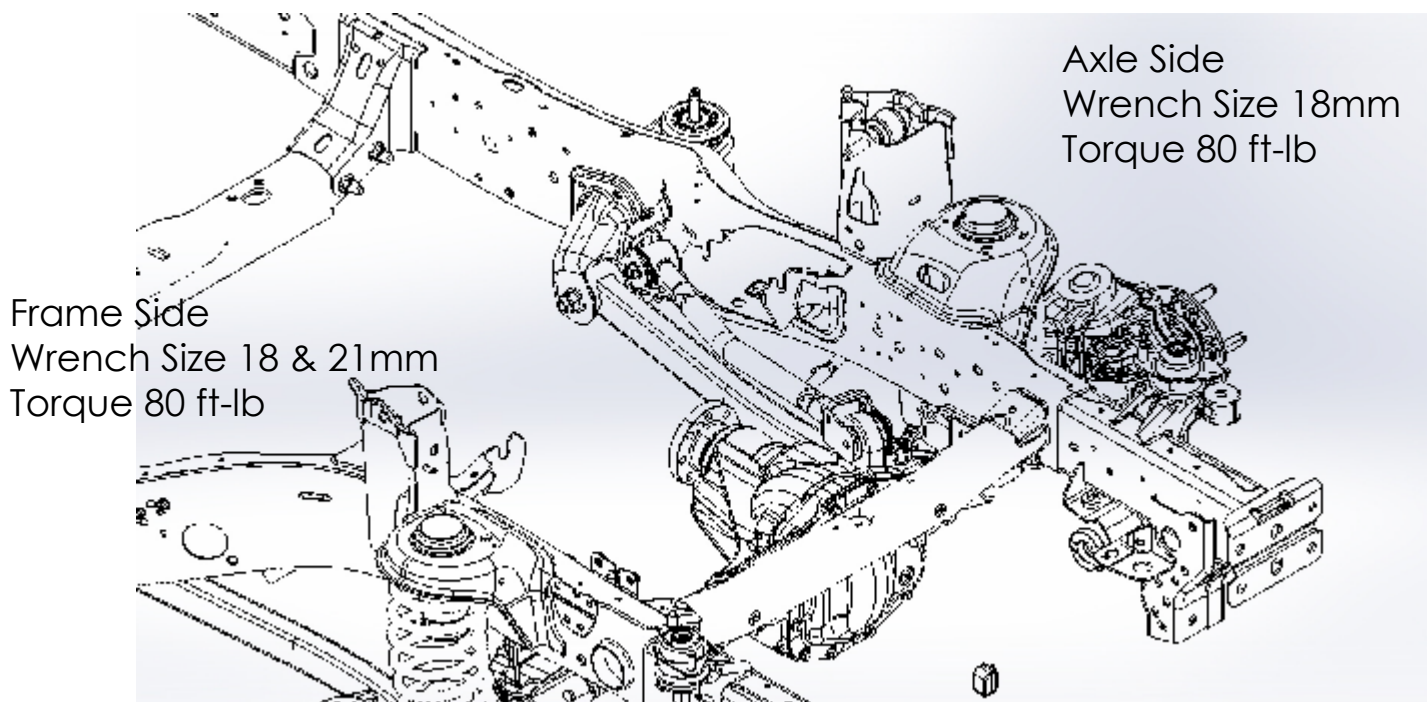
Step 4: Install arms at frame side, arm should bow away from frame.

Step 5: Adjust control arm to length so that bolts can easily be installed at axle end.

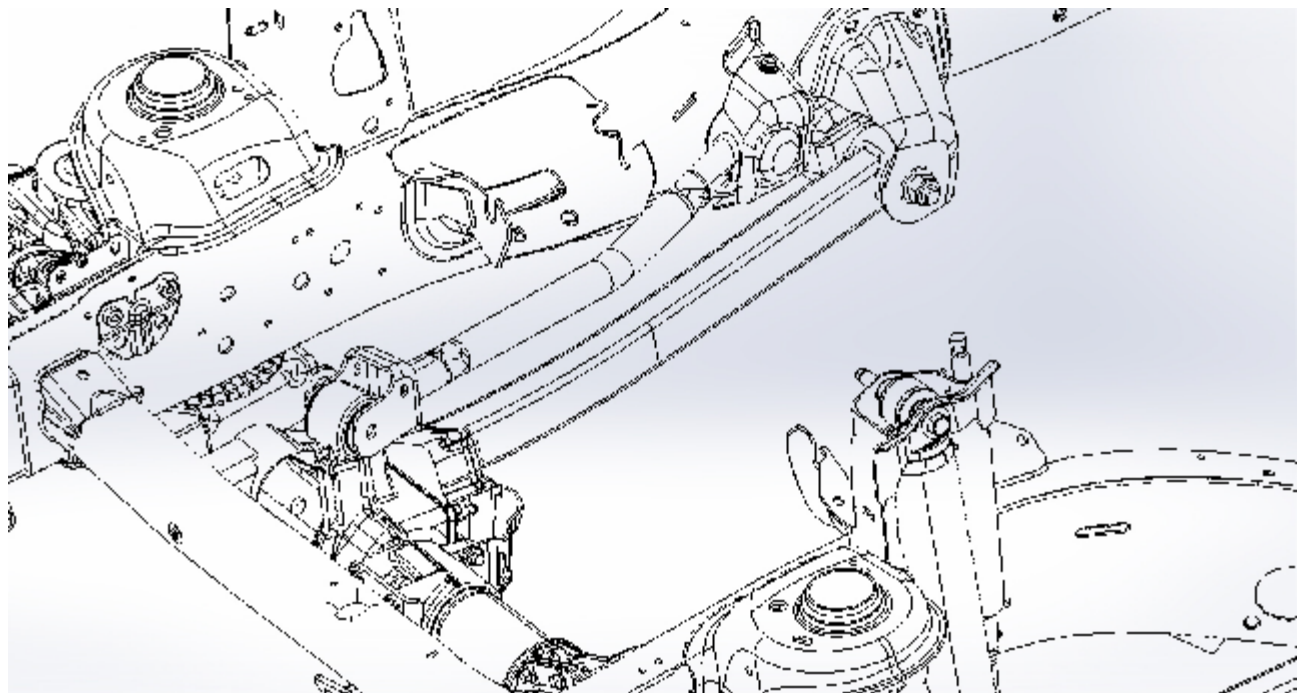
Step 6: Remove jack, and check caster.

Step 7: Torque all bolts to 80 ft-lb.

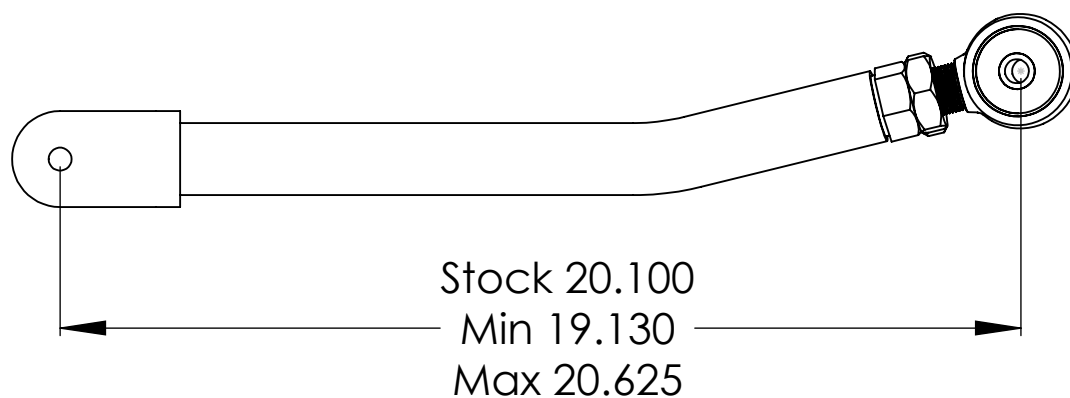
Step 8: Tighten jam nut using a 1-7/16" wrench



Frame Side
Wrench Size 18 & 21mm
Torque 80 ft-lb



Refer to drawing below for minimum and maximum lengths.



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