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# Rack Mount Kit (Pinto Rack)

Part # 2701

## List of Materials

- 1...C/E 2705-6 Rack Mount Upper Block
- 1...C/E 2705-7 Rack Mount Lower Block
- 1...C/E 3903L Mounting Bracket Left Hand
- 1...C/E 3903R Mounting Bracket Right Hand
- 2...ABT 1460 7/16"x1-3/4" Fine Bolts Gr. 8
- 2...ABT 1960 7/16"x2-1/4" Fine Socket Head Cap Screws Gr. 8
- 4...ABT 1180 7/16" Fine Stover Lock Nuts
- 6...ABT 1050 7/16" SAE Flat Washers Gr. 8

This kit has all the necessary hardware to mount a 71-72 rack and pinion to a 1-3/8 crossmember.

1...Find and mark the center of the rack and pinion crossmember. Measure from this line to the driver's side of the crossmember 8-5/8" and mark. Measure to the passengers side of the crossmember from the center line 6-1/2" and mark. NOTE: This dimension on the passenger side may be adjusted to clear any obstacles.

2...Center the mounting brackets on the marks made on the crossmember. Tack weld the brackets on the crossmember at the angle needed to position the output shaft of the rack and pinion at the desired angle.

3...Bolt the rack and pinion to the brackets using the supplied bolts. Tighten the aluminum clamp so the clamp makes contact with the rack tube all the way around.

NOTE: If the tube on the rack is under size to where the clamp tightens all the way down and the rack tube will still move in the mount lightly sand the clamps in the area where they meet to make the hole smaller.