



**Part # 60064**  
**2009 Ford F-150 / Lincoln LT**  
**Super Crew - 5.5' Bed**  
**Super Cab - 6.5' Bed**  
**4.6L/5.4L 2/4WD**

## CGS Installation Instructions

Thank you for choosing a CGS Catback Exhaust System™ to power your vehicle. These instructions will take you through the installation of your new catback exhaust system.

### Kit includes:

Qty.	Description	Part#
1	Headpipe	300-1092
1	CGS Muffler	83001
3	3" Clamps	
1	over the axel pipe	300-1093
1	exit pipe	300-1094
1	3 1/2" Stainless Steel Tip	93530

### 1) Remove stock exhaust system

First start by removing the stock headpipe by unbolting the two bolt flange at the front. Then slide the complete system carefully towards the rear off of the rubber hangers. Remove the system from under the truck. Cutting may be required for removal for certain models.

### 2) Installing your catback exhaust system

Make sure that all existing rubber Hangers are still in place. Install the flange end of the new headpipe onto the stock pipe. Then insert the bracket from the headpipe into the rubber hanger. Proceed to install muffler onto headpipe with the offset in the inlet and closest to the Driveshaft and the center in the outlet. Install the overaxle pipe onto the muffler and insert the brackets into the rubber hangers. Next the exit pipe will install and insert the bracket into the rubber hanger. Once the exhaust system is positioned and lined up correctly, install clamps at all connections. Install the stainless steel tip and tighten bolts.

### 3) Final checklist

Once completed, check to make sure all the clamps and bolts have been securely fastened. That's it, a simple install with a lot of results. **Congratulations!** You just installed more horsepower to your truck by allowing it to breathe easier with a CGS Catback Exhaust System™.

*Thank you again and enjoy your new CGS Catback Exhaust System™.*

