

Product Code: 59799

Please read all instructions carefully before assembly, installation and/or use of this product.

WARNING: DO NOT exceed 800 lbs. (363 Kgs)
WARNING: DO NOT exceed vehicle manufacturer's weight rating.



Tools Required:













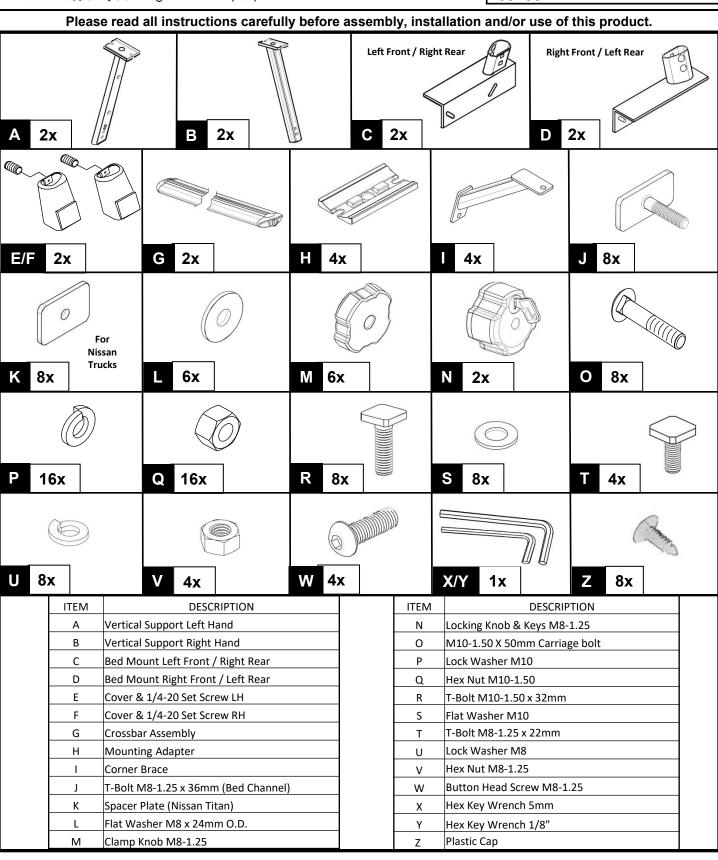
Hack Saw Marking pencil

17mm Wrench

13mm Socket



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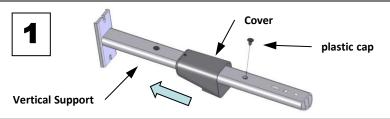




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Assembly of Bed Mounts & Vertical Supports



- Slide cover over vertical support as shown.
 - Insert plastic cap.



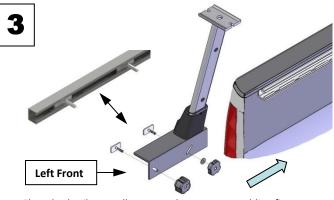
- Slide vertical support and cover into Bed Mount.
- Install two M10 x 50mm long carriage bolts through the two square holes in back of bed mount and through vertical support.
- Install the M10 lock washers and hex nuts onto carriage bolts.
- Securely tighten all M10 fasteners (approximately 25 Lb.-Ft.)

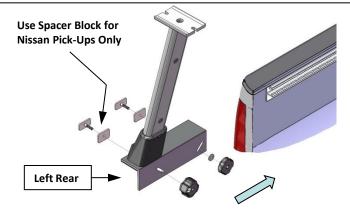
IMPORTANT NOTE! Use anti-seize thread lubricant on all stainless steel hardware. DO NOT use air tools to install hardware.

- Slide cover into position and secure with 1/4-20 set screw using a 1/8" hex key wrench. DO NOT over tighten.
- Repeat steps 1 & 2 for all four vertical supports.

Vehicle Installation: **TOYOTA TRUCKS**

NISSAN TITAN



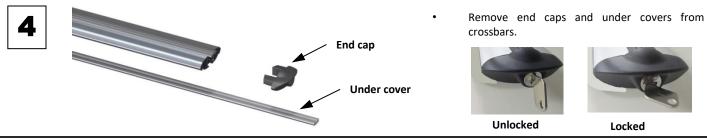


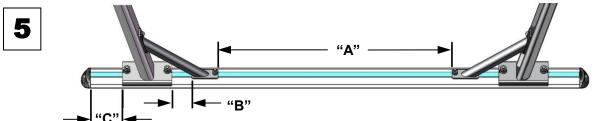
- Clean bed rails. Install Front Bed Mount Assemblies first.
- For Toyota Pick-Ups remove the plastic end caps and factory tie down loops from bed channels. Install the (2) large M8 T-Bolts into the factory bed channels.
- For Nissan Pick-Ups install the (2) large M8 T-Bolts with Spacer Blocks into the factory bed channels
- Attach the Front Bed Mount Assemblies to the T-Bolts using (1) Locking Clamp Knob and (1) Regular Clamp Knob with (1) M8 Flat Washer. Leave clamp knobs slightly loose at this step to allow Bed Mounts to slide along the channel.
- 3. Slide Front Bed Mount Assemblies into position locating them near Front of pick up bed. Note: For Toyota trucks, the plastic end cap in channel near front of truck bed can be removed to allow Bed Mount to be moved forward.
- Note: For Toyota trucks, reinstall the factory tie down loops between the front & rear bed mount assemblies. Install the Rear Bed Mount Assemblies into the factory bed channels using T-Bolts and Clamp Knobs as shown. 4.
- 5. For Toyota trucks, reinstall the plastic end caps into channels.
- Note: There are (2) Locking Clamp Knobs and (6) Regular Clamp Knobs provided with kit.
- Use (1) Locking Clamp Knob on Driver's side front Bed Mount and (1) on the Driver's side rear Bed Mount.



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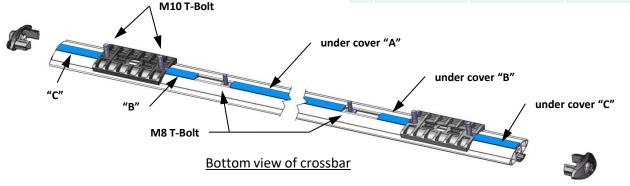
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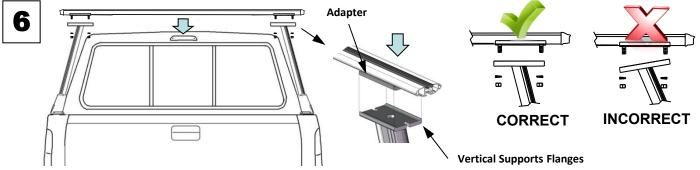


- The length of under varies by vehicle make and model
- Using a small hack saw, cut under covers to proper length per diagram shown.

	TACOMA	TUNDRA	TITAN	QTY
Α	30-3/8" (771mm)	36" (916mm)	34-3/8" (874mm)	1
В	2-1/2" (62mm)	2-1/2" (62mm)	2-1/2" (62mm)	2
С	5-3/4" (146mm)	3.0" (75mm)	3-3/4" (95mm)	2



Install under covers, (4) M10 T-Bolts, (2) Crossbar Mounting adapters, and (2) M8 T-Bolts as shown, both crossbars.

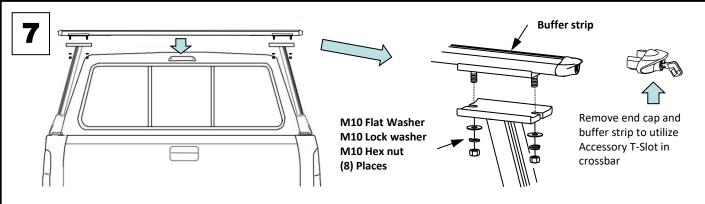


- Place crossbars onto Vertical Supports and center crossbar side-to-side.
 - Align the Adapters and M10 T-Bolts with the Vertical Supports Flanges.
- IMPORTANT NOTE: Ensure crossbar is sitting flat on the Vertical Support Flanges.

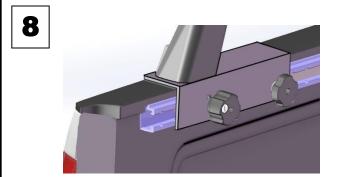


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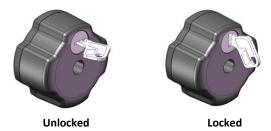
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- Secure crossbars to vertical supports using the M10 flat washers, lock washers, and hex nuts onto T-Bolts in crossbars.
- Securely tighten all M10 fasteners to 38 Lb.-Ft. (52 N*M)



- Firmly and evenly hand tighten all (8) clamping knobs.
- Note: The Locking Clamp Knob is locked when it is free to spin.





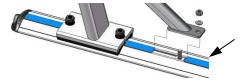
Raise corner brace into position and attach the top of brace to M8 T-bolt in crossbar using (1) M8 hex nut and lock washer as shown.

Note: Adjust under covers so corner brace sits flat against crossbar.

- Next, install the M8 Button head screw and lock washer into the rivet nut in vertical support tube.
- Securely tighten all M8 fasteners to 25 Lb.-Ft. (34 N*M) Note: M5 hex wrench provided for button head screw.
- Repeat steps for all four corner braces.

M8 Lock Washer M8 Hex Nut

M8 Button Head Screw



under covers



WARNING

Always secure front and rear of long loads to ends of vehicle for safe transport. Failure to do so can result in property damage, personal injury, or death.

REMOVE YOUR RACK AND ACCESSORIES WHEN NOT IN USE AND BEFORE **ENTERING AUTOMATIC CAR WASHES**



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Accessories:



Load Stop Kit (Sold as set of 4) Part# 59794



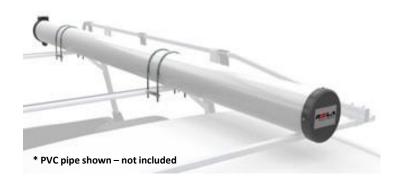
Tie Down Loop Kit (Sold as set of 4) Part# 59795



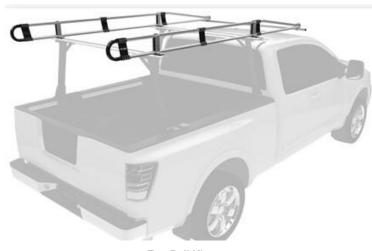
Eye Bolt Kit (Sold as set of 4) Part# 59796



J-Rac Kayak Carrier (Sold as set of 2) Part# 59912



Conduit Carrier 6" Diameter Part# 59797



Top Rail Kit Part# 59798



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Recommendations

- Inspect entire rack often. Discontinue use if any signs of damage are seen such as bends, creases, cracks or breaks.
- Check all connections for tightness.
- If the rack will not be moved or removed frequently, it may be helpful to use a thread locker on connecting hardware.

Vehicle Fit

The Haul-Your-MighT™ T3 was designed to be installed on trucks without a traditional over the rail plastic bed liner. Installation is possible on trucks with under-the-rail bed liners with minimal trimming. Spray on bed liners will not interfere with this product. The Haul-Your-Might™ T3 is based on vehicle designs available at the revision date of these instructions.



- **DO NOT exceed** the lower of the maximum load capacity of 800 lbs. (363 Kgs.) evenly distributed, or vehicle manufacturer's rating for Bed Rail Mounted Truck Racks.
- "Distributed load" is defined as a load that is not concentrated in a small area.
- Any load carried above the bed rails will increase your truck's center of gravity and will significantly hinder your trucks ability to maneuver, stop turn or accelerate. Avoid sharp turns and excessive speeds as this will increase risks.
- This truck rack is solely intended for, and only safe for, transporting ladders, lumber, pipe and other similar materials or recreational items such as canoes and kayaks.
- Any modification or unintended use of this product voids any warranty and could create a hazardous condition that may result in property damage, serious bodily injury and/or death.
- Truck beds with liners may require modification prior to use of the product.
- Not for off-road use.
- Only use non-stretch tie down straps.

IMPORTANT!

- Loads that exceed the vehicle manufacturer cargo and / or entire gross vehicle weight (GVW) rating, are not covered by warranty.
- Always evenly distribute load on rack before driving.
- Loads must be secure according to local height and identification regulations and or laws.
- Secured loads and connections must be re-checked periodically for tightness.
- Overloading the vehicles GVW may cause damage and severely alter the vehicle's handling and braking characteristics and or cause the vehicle to roll over.
- It is recommended the tailgate be in the up position during use to better stabilize the truck bed.
- For safety to your vehicle and rack system, obey all posted speed limits and traffic cautions. Adapt your speed to the conditions of the road and the load being carried.
- All locks must be turned and moved periodically to ensure smooth operation. Use graphite or dry lubricant on locks.
- Cequent locks are designed to deter theft and vandalism, but should not be considered theft proof. Remove valuable gear if your vehicle is unattended for an extended period of time. Place one key in the glove department.
- Lubricate hardware with anti-seize for best long term performance.
- Failure to follow these warnings or instructions will void the warranty.