

CAUTION!

Read pages 2-3 of 30035 instructions before starting installation. Failure to do so could result in significant vehicle damage!

IMPORTANT: Contact between any steel components (spacer blocks, frame brackets, etc.) and aluminum bed may cause corrosion. Insure that the paint is not damaged on the brackets and truck bed to avoid corrosion. Repaint any areas where holes were drilled through the bed.

- Rib neck bolts will need to be pulled through large oval access holes on inside of frame with supplied pull wire.
- Do not drill thru both walls of frame. Drill only thru wall of frame to which bracket is mounted.

- The driver side front adapter bracket will be mounted to the frame at two attachment points. The forward adapter bracket attachment will be mounted to the frame using the circle block, which will fit in circular embossment on the inside of the frame. Fasten the forward attachment to the frame using the carriage bolt, conical washer and nut supplied. The conical washers and nuts will be attached on the outside of the bracket with the head of the carriage bolt on the inside of the frame. The rearward adapter bracket frame attachment will be mounted to the frame using the .25" x 1.50" x 3" block (inside of frame), .375" x 1.50" x 2" block between the adapter bracket and frame, carriage bolt, conical washer and nut supplied. The conical washers and nuts will be attached on the outside of the bracket with the head of the carriage bolt on the inside of the frame. Torque to 75 Ft.-Lbs.

- If there is difficulty torquing the carriage bolt for the rail attachment to the adapter bracket in Row 2, the supplied 1/2"-13 x 2" hex head bolt may be used as a substitute.

- **Optional weld pattern. Due to tubular frames having thinner walls than previous C channel frames, extra caution needs to be used when mounting with the optional welding.

