



Installation Instructions

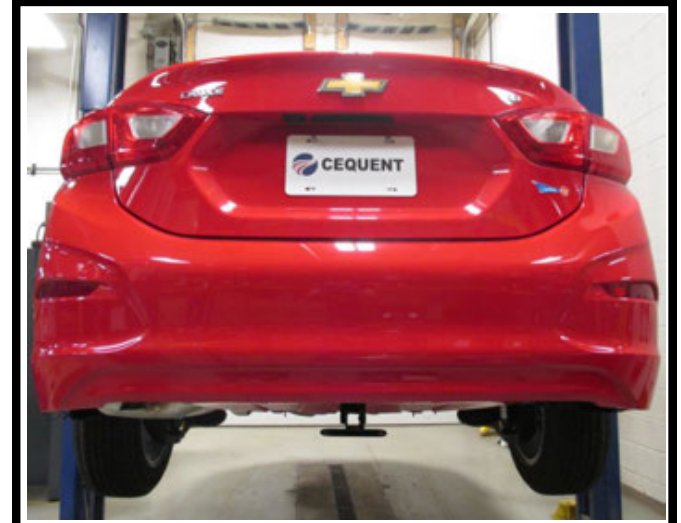
PART NUMBERS: 24943, 77330, CQT24943

Applications:

| Years | Make | Models |
|---------------|-----------|--------|
| 2016-Current* | Chevrolet | Cruze |









Installation Time: **80 min**

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.



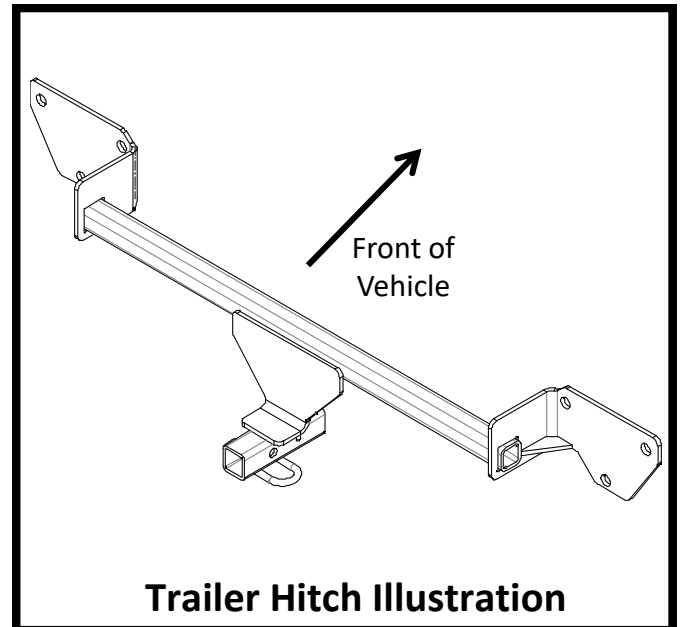
Representative Vehicle Photo

Equipment Required:

| | | | | |
|---|--|---|---|--|
|  Safety Glasses |  Ratchet |  7 mm 15 mm Sockets |  6" Socket Extension |  Star Driver T15 |
|  Torque Wrench |  Marker |  Utility Knife | | |

**DO NOT EXCEED LOWER OF TOWING VEHICLE
MANUFACTURER'S RATING OR:**

| Hitch Type | Max Gross Trailer Weight | Max Tongue Weight |
|---------------------|--------------------------|-------------------|
| Weight Carrying | 2000 lb. (908 kg) | 200 lb. (90.8 kg) |
| Weight Distributing | N/A | N/A |



Trailer Hitch Illustration



Always wear SAFETY GLASSES
when installing hitch

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(Sold separately)

Drawbar Kit: 3593

Drawbar must be used in
the **RISE** position only.

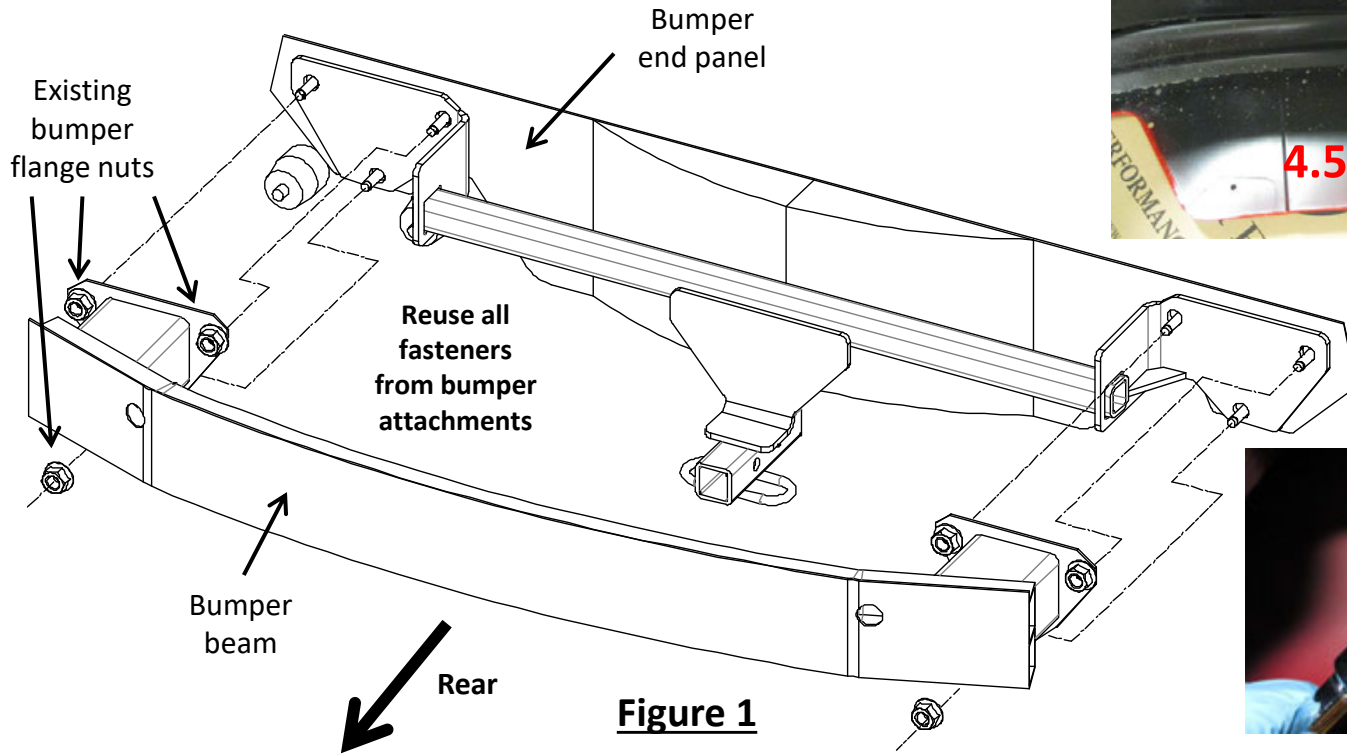


Figure 1

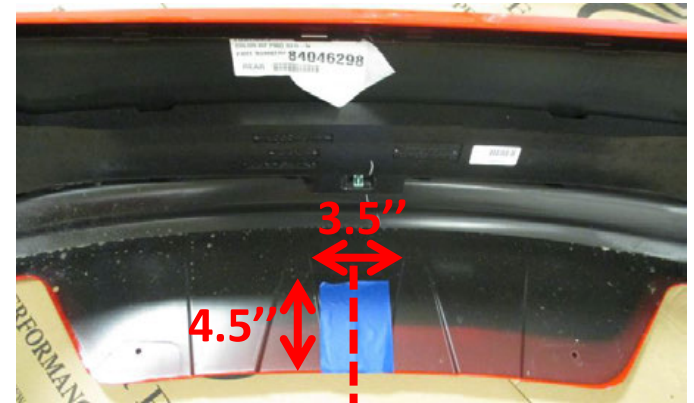


Figure 3

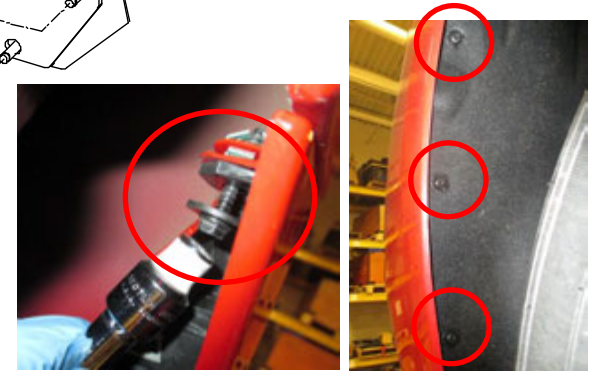


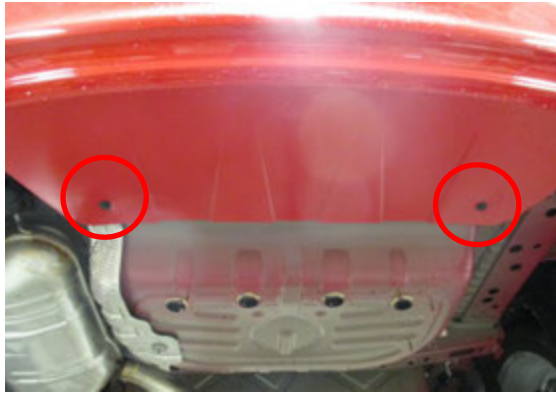
Figure 2

- Fascia removal** – use 7 mm socket to remove (4) bolts from bottom fascia. Use T15 driver and 7 mm socket to remove (4) bolts from wheel well each side, see **Figure 2**. Open the trunk and gently remove the fascia. Carefully set the bumper fascia aside.
- Bumper beam removal** – use 15mm socket to remove (3) flange nuts from bumper plate each side. Gently remove bumper beam and set it aside.
- Hitch installation** – raise the hitch and hang it on the studs on the end panel. Raise the bumper beam to sandwich the hitch, see **Figure 1**. Reuse the bumper flange nuts and loosely fasten them.
- Tighten all fasteners with torque wrench to 53 Lb.-Ft. (72 N*M).** **Proper torque is needed to keep the hitch secure to the vehicle when towing.**
- Bottom fascia trimming** – locate the center of bottom panel and trim 4.5" tall by 3.5" wide area, see **Figure 3**.
- Reinstall all fasteners and fascia removed in Step 1.

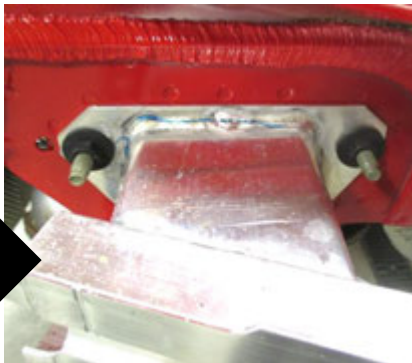
Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.

This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

1. Fascia removal – use 7 mm socket to remove (4) bolts from bottom fascia. Use T15 driver and 7 mm socket to remove (4) bolts from wheel well each side, see **Figure 2**. Open the trunk and gently remove the fascia. Carefully set the bumper fascia aside.



2. Bumper beam removal – use 15mm socket to remove (3) flange nuts from bumper plate each side. Gently remove bumper beam and set it aside.



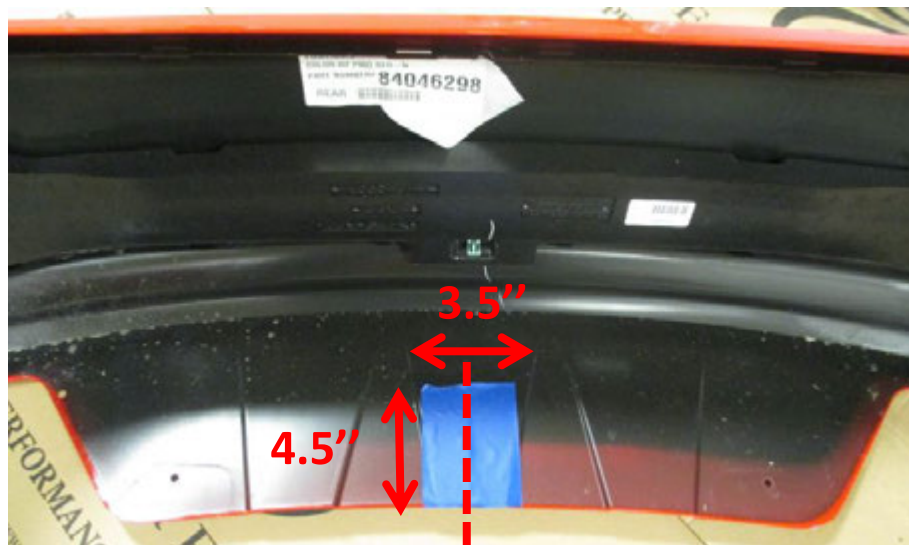
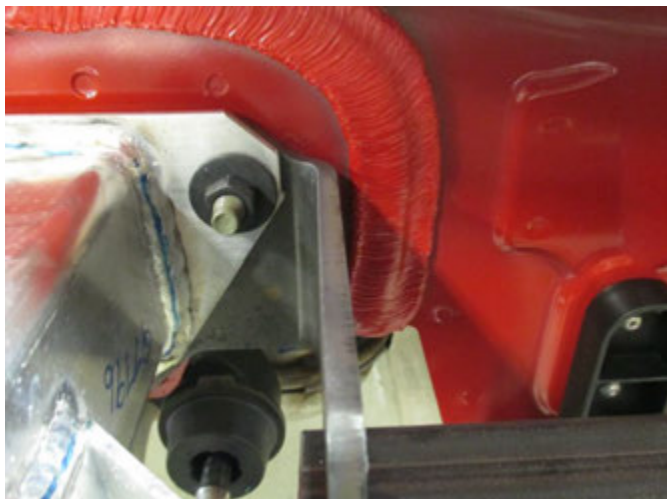
3. Hitch installation – raise the hitch and hang it on the studs on the end panel. Raise the bumper beam to sandwich the hitch, see **Figure 1**. Reuse the bumper flange nuts and loosely fasten them.



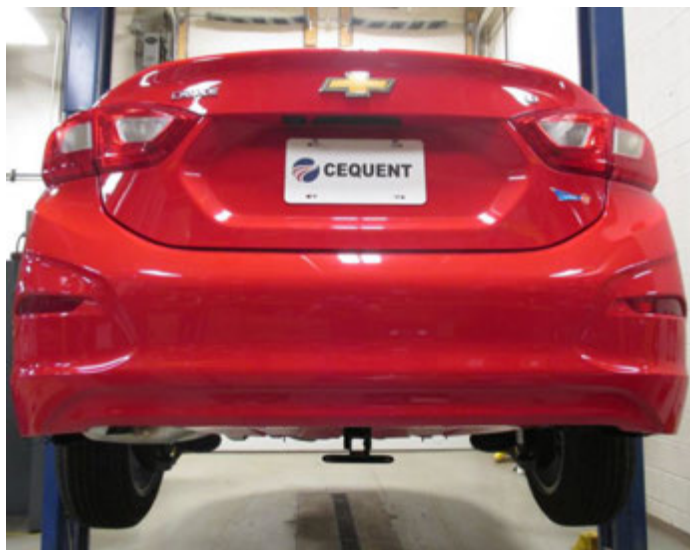
4. Tighten all fasteners with torque wrench to 53 Lb.-Ft. (72 N*M).

▲ Proper torque is needed to keep the hitch secure to the vehicle when towing.

5. Bottom fascia trimming – locate the center of bottom panel and trim 4.5" tall by 3.5" wide area, see [Figure 3](#).



6. Reinstall all fasteners and fascia removed in Step 1.



Learn more about trailer hitches and towing we have.