





# 2011 Ford Super Duty

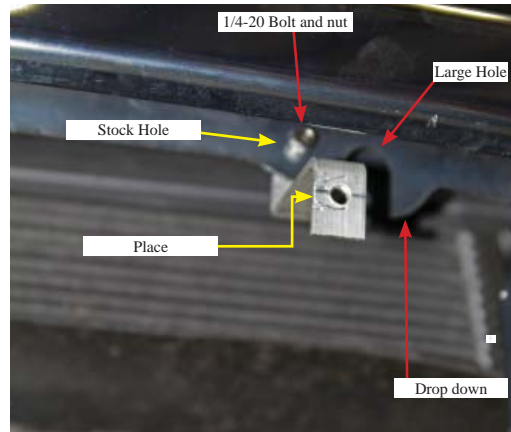
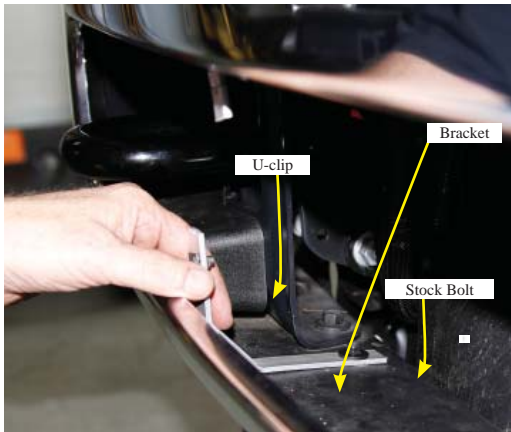
## Bumper Grille

PART# 44791 (Brushed) 44792 - (Polished) 44793 - (Black) Bumper



### Hardware

- 4 - 10-24 x 1 1/2" Bolts
- 2 - 1/4-20 x 3/4" Bolts
- 2 - 1/4-20 Nyloc nuts
- 2 - Upper Brackets 
- 2 - Lower Brackets 



1. Locate the (2) outer most (left & right) stock bolts located in bumper opening and remove. Now locate the (2) supplied "L" shaped lower brackets and place the supplied 10-24 u-clips on the short end of the brackets as shown above. Attach lower brackets in place using the stock bolts that were just removed as shown above.

2. Locate the (2) supplied upper brackets and place supplied u-clips on the short ends of the both brackets. Now you will be attaching the brackets. The bolt holes to be used are to the inside of the drop down in sheet metal and larger hole as shown above. Attach using the supplied (2) 1/4-20 x 3/4" bolts and 1/4 nyloc nuts.

3. With all brackets attached, place billet grille into opening and center. Attach billet grille to the already placed u-clips using the supplied 10-24 x 1 1/2".

### Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.