



# 2010 Ford Mustang GT

## Upper 3pc Kit

PART# 44511 (Brushed) 44512 - (Polished) 44513 - (Black) Upper



### Hardware

- 4 - 10-24 x 2" Toggle Bolt Assemblies
- 4 - 10-32 x 1" Phillips head bolts
- 4 - 10-32" Rubber Well Nuts

**1** Start by opening hood and removing the plastic core support cover. Do so by removing the plastic push-pull style rivets. Set aside, replace after install. Use supplied hardware and attach per illustration below (Fig A). Start by placing the supplied 10-24 x 2" phillips head bolts through the mounting tabs in billet grille.

**2** Place [billet grille](#) into opening and center. Push the bolts through the stock plastic grille. Loosely attach the wing portion to the bolts on the backside of the stock grille shell (Fig B). Make any necessary adjustments and fully tighten without over tightening bolts. Repeat process for remaining bolts. Completed Installation for main upper grille.

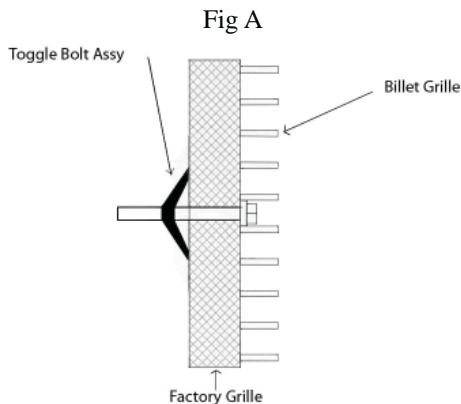


Fig B



### CNC'D MACHINED WINGS INSTALL

**1** Place the supplied CNC'd Machined Wings into the openings beside the headlights and center. Next you will need to mark the hole locations using a sharpie or scribe. After marking hole locations remove the cnc wing from opening. Now using a 3/16" drill bit, drill the just marked locations this will act as a pilot hole. Next move to a 3/8" drill bit, and re-drill holes to the larger size. **Note: Do not drill over the 3/8" size. The fasteners are designed to work with the 3/8" hole size only.**

**2** Place the supplied 10-32" bolts through the holes in wing, now loosely attach supplied rubber well nuts to the backside as shown (Fig C). The washer end or the head goes to the backside of the wing. With rubber nuts attached place the wing back into opening and push rubber well nuts into the just drill holes. Now as you tighten the bolts the well nuts will spread and will be held securely in place.

Fig C



Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.