

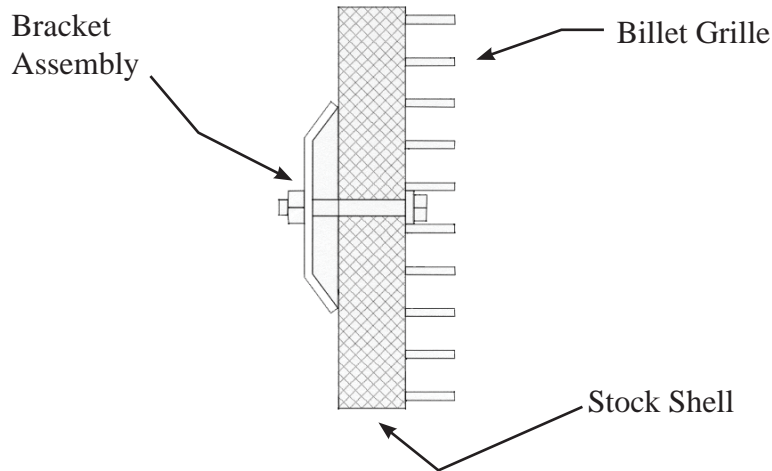


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## 2007 GMC Full Size Sierra Truck - Bolt Over

Step 1: Center [billet grille](#) in opening. Use 1/4-20 x 2 1/2" Bolts supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.