



2006-07 Chevy Impala - SS & Monte Carlo

After

PART# 43481 (Brushed) 43482 - (Polished) 43483 - (Black) Upper

Hardware

- 2 - Brackets
- 4 - U-clips
- 4 - #8 x 5/8" Phillips head screws
- 2 - 1/4-20 x 1/2" Bolts
- 2 - 1/4-20 Nyloc nuts



Start with placing protective masking tape on vehicle to protect during install. Locate and remove the plastic rivets across top of core support as shown above.

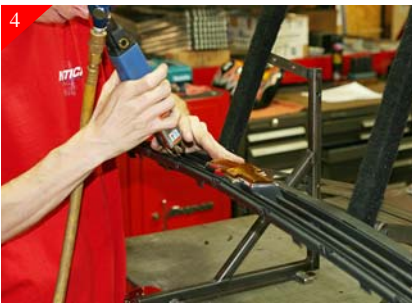


With rivets removed unsnap the grille shell from vehicle as shown above.



Remove the black plastic backing from chrome shell by un-clipping as shown above.

Note: Impala SS has a different plastic backing (Cross Hatch), but installs the same as the LS, LT, & LTZ



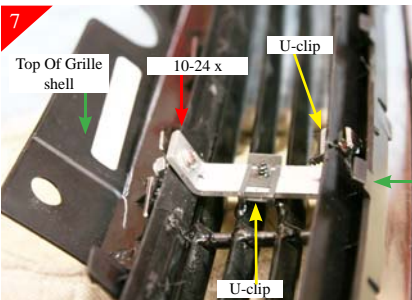
Using a air saw or cut off wheel, remove the center portion of the black plastic backing, leaving some material so that you can do finish sanding, see step 5 for further explanation.



With center poriton removed, you will need to clean up all the cut areas. Using a sanding block to smooth out, but you might find it easier to use a utility knife in cleaning up these areas.



Place supplied u-clips on middle hole of the supplied brackets. Place [billet grille](#) into opening and center. Attach brackets to billet grille using the supplied #8 x 5/8" Phillips head screws. Check fitment and mark the hole locations of the brackets where it meets the stock shell. Remove billet grille from opeing, then using a 3/16" drill bit , drill the just marked locations. Shown above is with the bracket completely attached.



After drilling holes, remove the brackets from billet grille. Place a supplied U-clip on the brackets as shown above. Then attach to U-clip using the supplied #8 x 5/8" Phillips head screws. Place a supplied 1/4-20 x 1/2" thru hole in bracket and attach using the 1/4-20 Nyloc safety nut as shown above.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.