

1969-70 Chevrolet

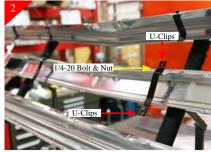
PART# 43301 (Brushed) 43302 - (Polished) 43303 - (Black) Upper

After





Lay stock shell face down on a protective work surface. Locate the (4) mounting tabs across top of shell and attach Top brackets as shown using 1/4-20 x 3/4" bolts and 1/4-20 nyloc nuts. Do not fully tighten at this point as alignment may be required. Attach supplied U-clips to other end of brackets.



HOOD RELEAE

1/4-20 nut

Washers

Bracket

1/4-20 x 3/4" Bolts

1/4-20 Nyloc nuts

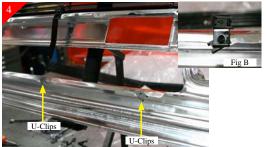
2

3

1

6

Attach the (2) middle brackets as shown using the supplied $1/4-20 \ge 3/4$ " bolts and 1/4-20 nyloc nuts. Again do not fully tighten at this point. Place supplied U-clips on both ends of the brackets.



Place the (4) supplied U-clips in stock mounting holes along bottom of shell as shown above. If the mounting tabs get bent it maybe necessary to bend back and or flatten, this can be done using your hands. Now attach supplied bottom brackets to the just placed U-clips using the supplied #8 x 5/8" Phil pan head screws as shown above (Fig B). Place supplied U-clips on other end of brackets.



Place bottom portion of <u>billet grille</u> into opening and align. Attach billet grille to the already placed brackets using the supplied #8 x 5/8" Phil pan head screws as shown above.

HARDWARE

- 6 1/4-20 x 3/4" Bolts
- 6 1/4-20 Nyloc Nuts
- 16 U-clips
- 16 #8 x 5/8" Phil pan head screws
- 4 Top Brackets
- 2 Middle Brackets
- 4 Bottom Brackets
- 1 Hood Release Rod & Bracket



Place top portion of billet grille into opening and align. NOTE: The difference in the (2) billet grilles is that the TOP bar in the bottom portion of billet grille is angled. Attach billet grille to the already placed brackets using $#8 \times 5/8$ " Phil pan head screws. Now go back and tighten up all the brackets.



There is an existing hole in the hood release. This is where you will attach the supplied hood release extension rod. Attach the rod with the supplied 1/4-20 nuts and washers and pinch together. Slide the release support bracket over the "L" portion of the rod about midway up the rod. Holding bracket against the vertical center support mark hole locations. Drill just marked hole location using a 1/4" drill bit, then attach using 1/4-20 bolts & nuts. Shown above is a mock layout of the rod & brackets.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.