



# 1999-2005 Ford Lightning

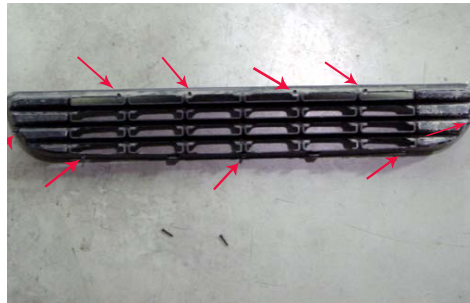
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## Hardware

4 U Clips

4 #8x1" Black Phillips Screws

4 Brackets



Step 2-Remove the (10) 7mm screws holding the factory insert in place.



Step 3-Loosely attach the mounting clamps as shown to the billet grille.

Step 1-Remove the plastic push rivets toward the rear of the vehicle on the rubber splash guard under the bumper.



Step 4-Carefully insert and center the [billet grille](#) into the bumper opening and set the grille back against the small bumper lip and tighten the clamps as shown.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.