



# 2003-05 Chevy Full Size Truck Bolt Over

PART # 41831 - 41832 - 41833



## Hardware

### 8 - Toggle Bolts

**STEP 1** Center [Billet Grille](#) in opening. Use supplied toggle bolts and attach per illustrations below. For added appearance, paint the X-Hatch material black before attaching the billet grille.



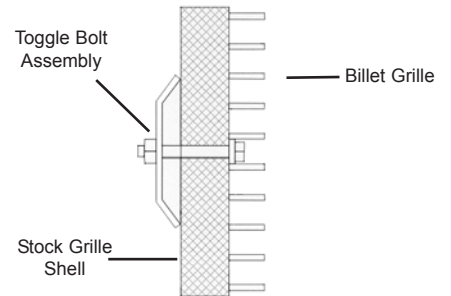
**STEP 4** Next attach the bottom Billet Grille section, by centering the billet grille in opening, and checking that billet grille is properly in place and tighten all supplied toggle bolts.



**STEP 2** Check to make sure the grille is properly in place and tighten the lower bolts of the top section of the grille first. It may be necessary to slightly pull down on the center before tightening. (See picture above.)



**STEP 3** After Step 2 is completed, move to the top bolts and tighten them, alternating between them to apply pressure evenly. (NOTE: MAKE SURE THE OUTER EDGE OF THE TOP BAR OF THE TOP SECTION IS OVER THE GRAY BEAD AS SHOWN ON THE FACTORY GRILLE.)



REF-- ILLUSTRATION FOR BILLET GRILLE INSTALLATION.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.