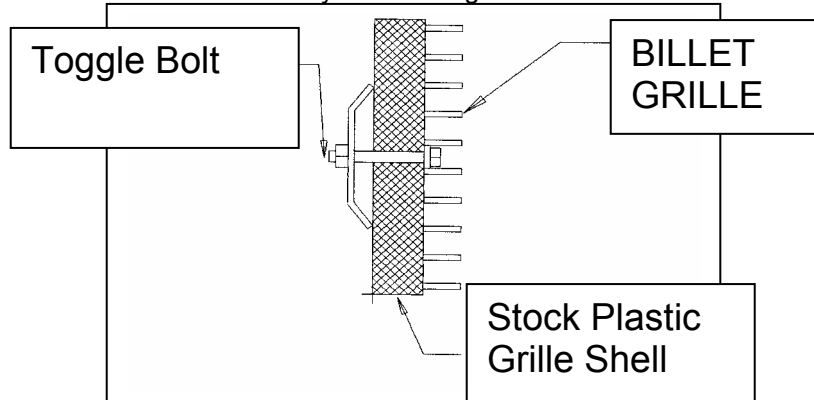




**41741/ 41742 / 41743**  
**2003-05 Chevy Full Size Van – Bolt Over**

Step 1: Center [billet grille](#) in opening. Use Toggle Bolts supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



**Note:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.