



# 1980-86 Ford F-Series & Bronco

PART # 41491 - 41492 - 41493



## Hardware

- 8 - #8 x 5/8" Phillips Pan Head Screws
- 4 - Clips
- 2 - Brackets



**STEP 1** Remove the stock grille from truck. Using a screw driver remove the 8 screws holding the grille shell to vehicle (shown above in red).



**STEP 2** Next you will be attaching the brackets for mounting the billet grille. Take note of the top hole in bracket this must point inward (Left bracket Shown).



**STEP 3** Attach brackets to vehicle as shown (Bracket shown in Blue). Using factory clips & supplied #8 x 5/8" phillips pan head screws.



**STEP 4** Next you will be installing the [billet grille](#). Take note that there is a top and bottom to the billet grille. The top (The tab is welded in the 3rd bar). The bottom (The tab is welded in the 2nd bar). Shown



**STEP 5** Attach billet grille to brackets (step 3) using #8 x 5/8" Phillips Pan Head Screws & U-Clips.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.