

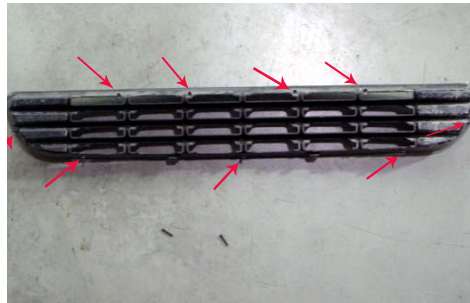


# 1999-2005 Ford Lightning

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## Hardware

- 4 U Clips
- 4 #8x1" Black Phillips Screws
- 4 Brackets



Step 2-Remove the (10) 7mm screws holding the factory insert in place.



Step 3-Loosely attach the mounting clamps as shown to the [billet grille](#).

Step 1-Remove the plastic push rivets toward the rear of the vehicle on the rubber splash guard under the bumper.



Step 4-Carefully insert and center the billet grille into the bumper opening and set the grille back against the small bumper lip and tighten the clamps as shown.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.