



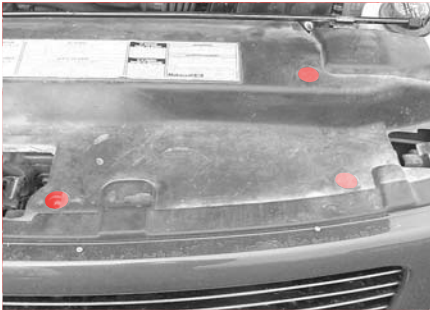
1999-02 Ford F-150 & Expedition

Part# 40911 - 40912 - 40913

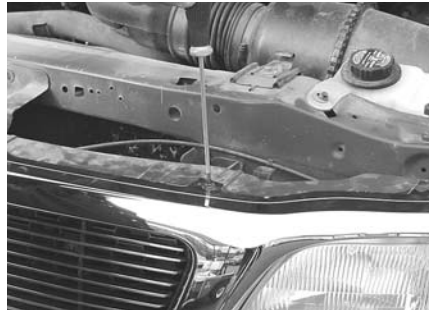


Hardware

8 - Rivets



STEP 1 Remove stock grille shell from vehicle by removing the 6 plastic screws from the core support cover.



STEP 2 Then remove the 6 screws from the top of the grille shell.



STEP 3 Remove the parking lights by removing the torque screws as shown above. Then lightly pull the parking lights out.



STEP 4 Remove the 2 screws behind parking lights. Next you need to remove the splash guard between the bumper and the stock grille shell. Do this by removing 5 plastic push pins that are on each side holding it on. The stock shell is now ready to be removed from the truck.

STEP 7 Remove the billet grille from shell. Drill a 1/8" hole at the eight contact points. Re-insert the billet grille and fasten the billet grille to the grille shell with the pop rivets supplied.



STEP 6 Now carefully place the [billet grille](#) into the back of grille shell. Center the grille in the opening. Mark the eight locations where the 1/4" rods meet the factory shell as shown above.

NOTE: The Carriage Works billet grille mounts into the shell from **BEHIND**. It does not fit into the contour of the stock shell.

STEP 5 Cover the chrome or painted face of the grille shell with masking tape to protect it from damage. With the grille shell face down, remove the center section of grille shell by releasing the plastic mounting tabs.

STEP 8 Re-install the grille shell to the vehicle.

Installation is complete.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.