

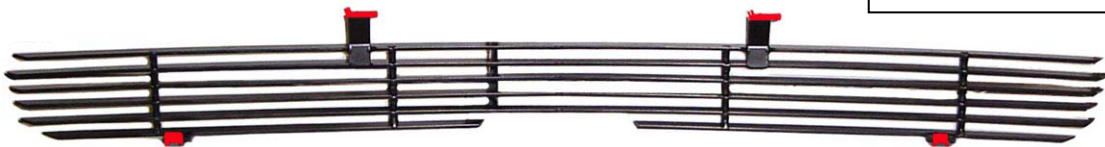


## 99-2002 Chevy Silverado, 00-2006 Suburban & Tahoe Billet Grille

40851 / 40852 / 40853

1. Remove the grille shell from truck.
2. For protection, use masking tape on the front of the grille shell then lay face down on worktable.
3. If your grille shell has a metal brace in the center, do the following if not proceed to step 4. With small grinder or air tool, sand off the plastic buttons which hold metal brace to grille, then remove the brace (newer models do not use the metal brace).
4. Remove the plastic grille work in the grille shell openings. Do this by sanding all of the tabs, which hold chrome grille work centers to outer shell then remove grille work.
5. Attach grille brackets to billet grille using 1/4-20 nuts & bolts. The U-shaped brackets mount to the upper billet grille (Longest grille). The Z-shaped brackets mount to the lower billet grille (Shortest grille.).
6. Put screw clips on all tabs.
7. Insert the top grille (longest) into the grille shell from front. Using clamps to hold in place, center the [billet grille](#). Top bar of the billet grille should be set back 3/16" from front of the grille shell. Bottom tab should be flush with back edge. Mark locations of tab holes and drill 1/8" holes.
8. Insert the bottom grille (shortest) from front. Center the top two tabs on the two molded flats of the grille shell. Drill 1/8" hole here being careful not to go through front cover. Make sure the bottom tabs are flush with back, then drill hole through the tabs.
9. Now attach top and bottom grilles to the shell with the screws provided.

TOP



U – bracket facing toward back of billet grille.



Z – bracket facing toward face of billet grille.

BOTTOM