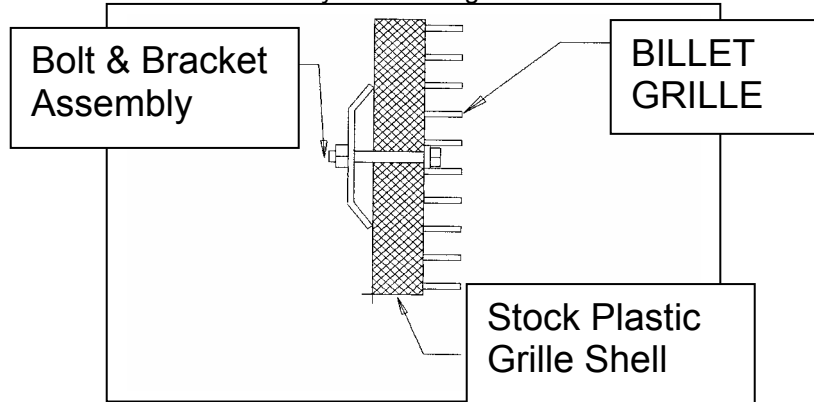




**40551/ 40552 / 40553**  
**1994-99 Chevy CK Series PU, Suburban & Tahoe – Bolt Over**

Step 1: Center [billet grille](#) in opening. Use bolts, nuts and brackets supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



**Note:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.