



# 1989-91 Chevy Suburban, Tahoe, RV

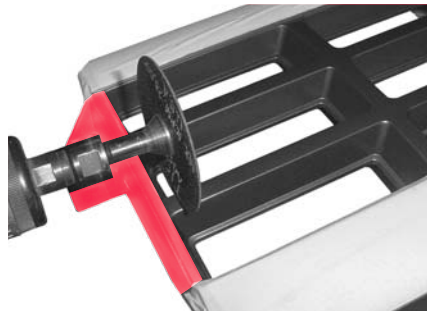
PART# 40311 - 40312 - 40313

## Hardware

### 16 - #6 Self Tapping Screw

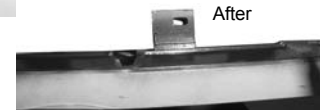
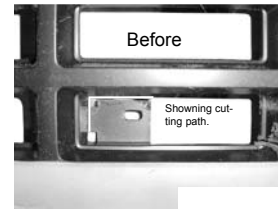


**STEP 1** Remove [the grille](#) shell from vehicle. Tape off all chrome or painted surfaces as shown.



**STEP 2A** Using a cut-off wheel, cut out vertical and horizontal bars of stock shell.

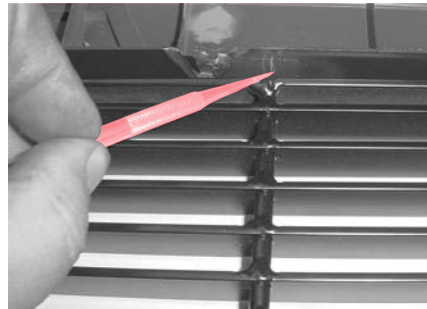
**NOTE: DO NOT CUT OUT END SECTIONS OF GRILLE SHELL SHOWN IN RED ABOVE.**



**STEP 2B** Cut around mounting Tab as shown above.



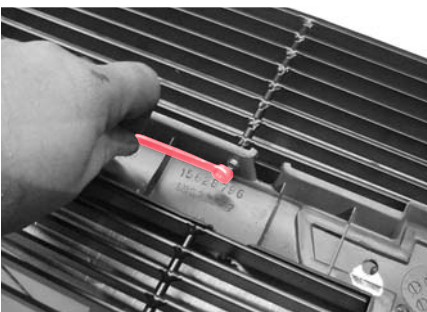
**STEP 4** Using a sander or sanding block sand all rough edges smooth. Repaint if necessary.



**STEP 5** Center Billet grille into opening, and mark vertical rod locations.



**STEP 6** Drill 1/8" holes at each marked location.



**STEP 7** Attach grille to grille shell by using supplied screws.

**STEP 8** Reinstall grille shell to vehicle.

Installation is complete.

**NOTE:** Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.