

1994 GMC Full Size Grille Instructions

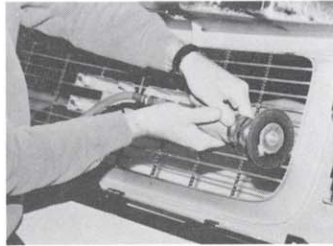


TOOLS REQUIRED:

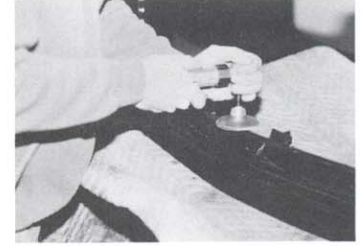
- Phillips screwdriver
- Masking tape
- Cutting disk or saw
- Grinder
- Sandpaper
- Files
- Drill
- 1/8" Drill bit
- 7 mm socket
- #15 Torx



STEP 1 Remove parking lights. Then remove the grille shell.



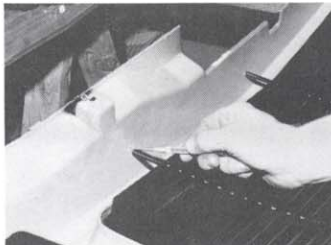
STEP 2 With a cutoff wheel or saber saw, cut out the egg-crate insert from the original grille.



STEP 3 Grind the insert attachment points down smooth.



STEP 4 Sand the shell opening smooth and touch up the paint.



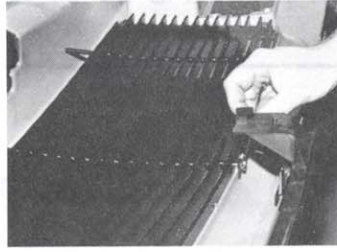
STEP 5 Set the grille in place in the opening and scribe around the vertical posts where they contact the frame.



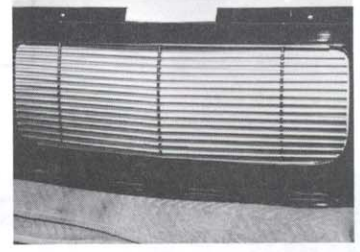
STEP 6 Drill 5/64" holes where marked.



STEP 7 Reinstall the grille and pop rivet the posts in at five locations, three on top and two on bottom.



STEP 8 Secure the center post on the bottom with the clamp provided.



STEP 9 The grille insert is complete.

