

Magna-Pure In-Line Filter: Installation Instructions

WARNING: Prior to installing the Magna-Pure in-line filter, the steering system MUST be properly flushed to remove old/contaminated power steering fluid.

- 1. Cut the power steering return hose from the steering gear to the power steering pump.
- 2. Slide a hose clamp over each end of the hose, install filter and position hose clamps.

NOTE: The FLOW arrow must point toward the power steering pump.

- 3. Fill power steering reservoir to proper level with manufacturer recommended fluid type.
- 4. Start the engine and begin bleeding the system of air by cycling the steering wheel from lock to lock. Repeat as needed.
- 5. Top-off the power steering reservoir, if needed.
- 6. If assist is smooth, bleeding is complete. If assist is erratic, more bleeding is required.
- 7. Fill out the enclosed Power Steering Service Interval sticker (recommended service internal is 30,000 miles) and affix in the engine compartment.









