



## ***Product Instructions***

**#21-850**

### **SBC REAR MAIN SEAL ADAPTER**

- 1) Remove original GM 1 piece rear seal.**
- 2) Clean and check mounting surface. (GM does not always finish machining the area above the two top mounting holes.)**
- 3) If the area above the two top mounting holes is not machined, do so at this time.**
- 4) Separate new seal adapter into two pieces.**
- 5) Install supplied gasket and bolt the upper half to the block.**
- 6) When bolting the bottom half of the adapter to the upper half, apply a small amount of silicone to the mating surfaces.**
- 7) Do not use rear rubber gasket to seal the oil pan to the adapter. This must be accomplished by using silicone only.**

***\*\*NOTE: Do not use a rear rubber gasket to seal oil pan to adapter. This must be accomplished by using silicone only.***