

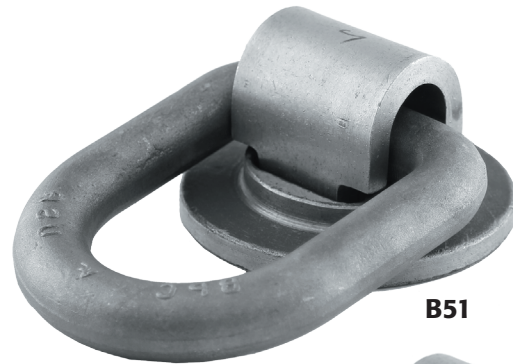
Installation Instructions

B51 Rotating D-Ring & B52 Rotating D-Ring w/ 55° Angle

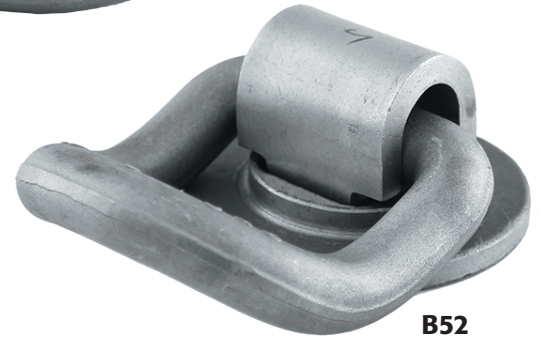
1. Inspect both sides of the mounting surface for assembly clearance.
2. Mark and cut a hole in the mounting surface approximately 2-7/8" in diameter.
3. Deburr hole for surface rotation of D-Ring
4. Install disk from rear.
5. Place the D-Ring and weld-on bracket into the two slots of the disk and rotate to confirm smooth operation and clearance.
6. Weld the bracket and the disk together.

CAUTION

THE LOAD CAPACITY WILL VARY DEPENDING ON THE MOUNTING CONDITIONS, MOUNTING PLATE THICKNESS, AND WELDS.



B51



B52