

Installation Instructions

8895400 & 8895404 **Self-Adhesive Magnetic Mounting Plate**

WARNING

Failure to install or use this product as recommended may result in product failure, property damage, serious bodily/ personal injury, and/or death to you or those around you. Read and follow all installation and usage directions. Follow the light manufacturer recommendations on proper mounting and usage. Magnetically mounted lights are temporary installations and may need to be removed for transport.

NOTE: Thoroughly clean the application area before starting using dish soap and water. Follow this up with no less than 70% Isopropyl Alcohol and a paper towel/clean rag to insure a clean, dry, grease free, and wax free surface.

- **1.** The mount requires a flat surface for the tape to adhere to. Find a spot without ridges.
 - **a.** For applications using multiple plates, all plates must be on the same plane and located so that all magnetic feet from the light used are in full contact. When mounted, the light must not rock or wobble side to side, front to back, diagonally, or any other direction. The magnetic feet must remain in full contact with all installed plates at any given time. DO NOT install the light bar if this is not possible.
- **2.** Remove the protective film from the adhesive strips.
- **3.** Adhesive application temperature ranges from 70°F 100°F. Use of a heat gun is required if the temperature is lower than 70°F. Warming the adhesive is a good recommendation regardless of temperature. DO NOT cause the tape to blister. Tape only needs warmed up to about 150°F to 200°F. Application temperature plays a key role in how quickly the adhesive reaches full bond strength.

- **4.** Place plate, adhesive side down onto clean surface, and apply adequate downward pressure, 15 psi, to insure complete adhesive contact with the working surface.
- **5.** At 72°F, minimum time before use: 20 mins. Time to reach full bond strength: 72 hrs @ 72°F.
- **6.** The adhesive tape used is single use. Once applied, it will be destroyed in the removal process.
- 7. Operating temperature: -30°F to 190°F

WARRANTY

Buyers Products Co. warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers Products Co. under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products Co. Authorization from Buyers Products Co. must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.