

Installation Instructions

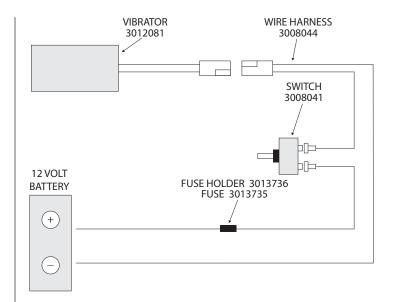
3013659 Vibrator Kit 400 lbs. Force 12 VDC

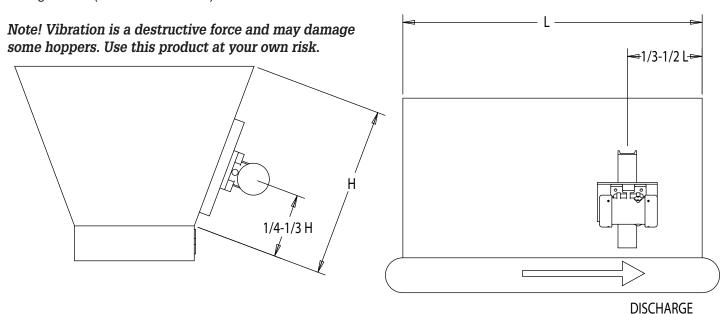
- **1.** Stitch weld 3" channel to the bin. Stitch weld has to stop 1" from both ends of the channel.
- **2.** Fabricate ¹/₄"-3/8" thick mounting plate.
- **3.** Stitch weld mounting plate to the channel. Vibrator has to be perpendicular to the channel.
- **4.** Inspect mounting plate for flatness to prevent cracking of vibrator housing. Shim as necessary.
- **5.** Plate has to be located 1/4 to 1/3 of the heights of the bin and 1/3 to 1/2 of the length of the bin.
- **6.** Secure vibrator to the mounting plate using SAE Grade 5 locking hardware.
- **7.** Route wire harness from the vibrator to the vehicle's battery.

A CAUTION

Do not route close to exhaust system or engine.

- **8.** Drill 3/8" hole in the fire wall of use existing one and install rubber grommet.
- 9. Install switch bracket #3008042 and switch in the cab.
- **10.** Install in line fuse on the positive lead between battery and switch.
- **11.** Route wire harness through grommet and connect to the switch.
- **12.** Attach suitable terminals, based on your battery configuration (not included in kit) to wire harness.





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