

# GMC Sierra Short Bed

Set Part # 40939

## Step 1:

### Prior to Installation:

- A) Bushwacker only approves installing the flares according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. **DO NOT USE:** Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) **Fit:** Verify the fit of the flares to vehicle. **(Some filing, sanding, or cutting may be necessary to ensure proper fit).**
- C) **Painting:** (Optional) if paint is desired it must be done prior to installing flares on the vehicle clean outer surface with a good grade degreaser. **DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER.** Wipe outer surface thoroughly with a tack rag prior to paint. Paint flares using a high quality enamel, or polyurethane automotive paint. (Application of a primer coat is optional) If painting edge trim (not recommended), use a flex additive.
- D) **Performance:** Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) **Exhaust System:** Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) **Metal Protection:** All exposed fasteners and bare metal should be treated with red oxide primer BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.
- G) **DECALS:** Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.

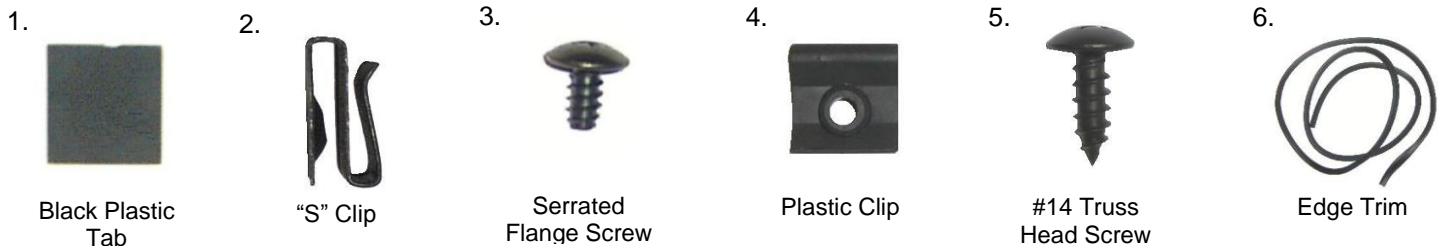


### TOOLS FOR EASY INSTALLATION

- 7mm Socket
- Phillips Screwdriver
- Grease Pencil
- Awl (optional)

### INCLUDED IN KIT:

- 1 Pair Front Fender Flares
- 1 Pair Rear Fender Flares
- 12 x Black Plastic Tab (Item #1)
- 12 x "S" Clip (Item #2)
- 12 x Serrated Flange Screw (Item #3)
- 4 x Plastic Clip (Item #4)
- 4 x #14 Truss Head Screw (Item #5)
- 364" x Edge Trim (Item #6)



# FLARE INSTALLATION PROCEDURES

## Step 2: Edge Trim Installation (See Illustration #1)

- A) Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle). **See Illustration #1**
- B) Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.

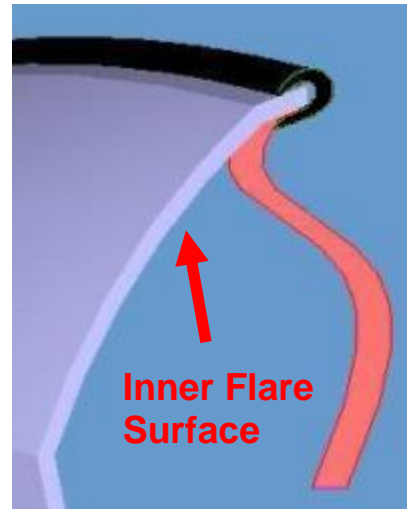


Illustration #1

## Step 3: Front Flare Installation (See Photos #1 through #3)



Using a 7mm socket, remove four factory screws. Retain screws for later use.



Position flare on fender, and reinstall four factory screws removed in Step 1. If needed, use an awl to locate holes. NOTE: Make sure flare slides OVER plastic fastener located inside wheel well. If it catches on fastener, it will not fit properly.



Verify fit and tighten all screws.

#### Step 4: Rear Fender Flare Installation (See Photos #4 through #13)



Holding flare in position on fender, use a grease pencil to mark six hole locations.  
NOTE: Rear flares look similar. Verify that you have the correct side prior to installation.



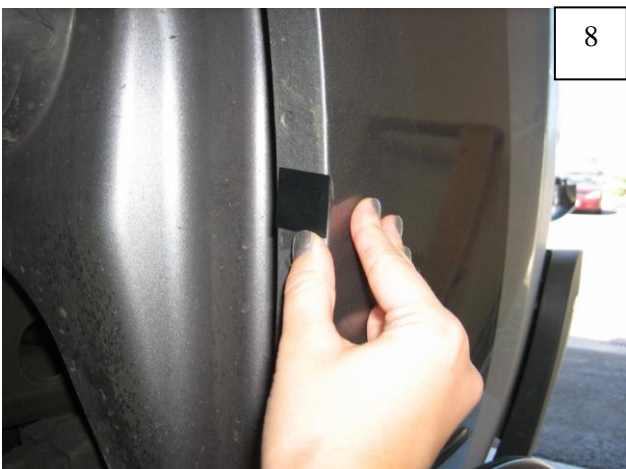
Six hole locations.



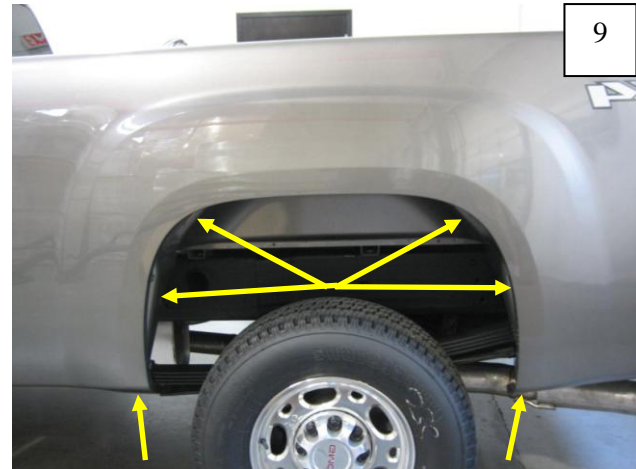
Slide a supplied Plastic Clip over two top factory holes. Clips may need to be adjusted to align with holes in flare. NOTE: the raised collar on the clip should face upward into the interior of the fender.



Plastic Clip locations.



Center a supplied Black Plastic Tab over the six marks made in Step 5, aligning edge of tab with inside of fender lip (tab may extend over outside of fender).



Black Plastic Tab locations.





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Slide a supplied "S" Clip over each black tab. Clips may need to be adjusted to align with holes in flare. Clips on bottom may need to be pinched in order to stay in position on fender.



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Reposition flare on fender. Start a supplied #14 Truss Head Screw through each topmost hole in the flare, and into each Plastic Clip installed in Step 6.



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Start a supplied Serrated Flange Screw through each of the remaining holes and into each "S" Clip installed in Step 10. If needed, use awl to locate holes. NOTE: It is helpful to install the two bottom screws first.



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Verify fit and tighten all screws.