



STEP 1 – PRIOR TO INSTALLATION

- A) Bushwacker only approves installing the Trail Armor according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.**
- B) Fit:** Verify the fit of the Trail Armor to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting:** (Optional) if paint is desired it must be done prior to installing Trail Armor on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint Trail Armor using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Decals:** Trail Armor may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of Trail Armor.

Jeep® Trail Armor® Front Corners Set of 2

Front Part #14007

Rev-2 10/16/2013

TOOLS FOR EASY INSTALLATION:

- Utility Knife
- #2 Phillips Driver Bit
- T15 Torx Bit
- T30 Torx Bit

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

1.



SW1-0029,
#8 x 1" PH
Plastite Screw,
4 pcs

Trail Armor Installation Procedures:

IMPORTANT NOTE: Ambient Temperature – During installation: the vehicle, the parts, and the tape need to be between 60° and 110°F for proper adhesion. Vehicle surface must also be wiped with alcohol to remove dirt and grease, which may also affect adhesion. Failure to maintain proper installation temperature and surface preparation may result in the part not functioning correctly.

STEP 2 - Prepping Installation Area:

- A) Remove the front marker lights as shown in Figure #1. If you are installation Trail Armor with Bushwacker flares see step 2B. If you are installation Trail Armor with Factory Flares see Step 2C.
- B) Installation with Bushwacker Flares: Loosen the first three bolts in the fender flare, but do NOT remove. See Figure #2.
- C) Installation with Factory Flares: You do not need to loosen the flares.



Figure #1

STEP 3 - Passenger Side Rear Corner Installation:

- A) Peel red vinyl backing from the tape on the Front Corners. For installation with Bushwacker Flares please see step 3B. For installation with Factory Flares please see Step 3C.
- B) With Bushwacker Fender Flares: Slide the edge of the Front Corner of the Trail Armor between the fender flare edge trim and the body.
- C) With Factory Fender Flares: The Front Corner edge of the Trail Armor will be positioned over the factory flare.
- D) Using the holes in the Front Corner tabs as a guide, align with the two (2) factory marker light holes as shown in Figure #3. Take care not to exert pressure on the adhesive tape before you have aligned the Front Corner properly.
- E) Re-Install the front marker light cover using the 1" kit-supplied screws.
- F) Apply 30 pounds of pressure per square inch to areas of the parts opposite tape pads to ensure proper tape adhesion.
- G) With Bushwacker Fender Flares installed: Re-tighten the three bolts you loosened in Step 2B.
- H) Installation Complete. Repeat Steps for other side.



Figure #2

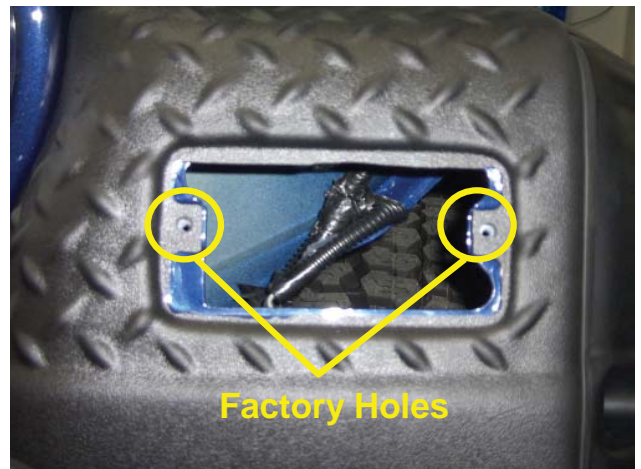


Figure #3