

Oval step bar Installation Instructions



NC-5410

05-11 TOYOTA TACOMA DOUBLE CAB CREW

PARTS LIST

	2	Step bars	(3)	12	Flat washers (10mm)
(A)	2	Front mounting brackets	(4)	12	Hex head bolts (8mm-1.25*30mm)
(B)	2	Center mounting brackets	(5)	12	Lock washers (8mm)
(C)	2	Rear mounting brackets	(6)	12	Flat washers (8mm)
(1)	12	Hex head bolts (10mm-1.5*40mm)	(7)	6	Rubber gaskets
(2)	12	Lock washers (10mm)			



PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Remove factory bolts from front inner rocker panel of vehicle, and discard. Loosely mount front bracket # (A) to factory threaded holes in front inner rocker panel using the hex head bolts (4), lock (5) and flat washers (6) as shown.
- 3: Remove factory bolts from middle inner rocker panel of vehicle, and discard. Loosely mount middle bracket # (B) to factory threaded holes in middle inner rocker panel using the hex head bolts (4), lock (5) and flat washers (6) as shown.
- 4: Remove factory bolts from rear inner rocker panel of vehicle, and discard. Loosely mount rear bracket # (C) to factory threaded holes in rear inner rocker panel using the hex head bolts (4), lock (5) and flat washers (6) as shown.

5: Position STEP BAR .

.Loosely fasten STEP BAR to front bracket #(A), middle bracket # (B) , and rear bracket # (C) using the hex head bolt (1), lock (2) and flat (3) washers as shown. Thread into nutsert on the bottom of the step bar. Place rubber gasket (7) between brackets and bar .

6: Check fit and alignment.Adjust position of STEP BAR and tighten all bolts.

Torque the 10mm-1.5 bolts to 29 ft/lbs , the 8mm-1.25mm bolts to 14ft/lbs . Do not use impact tools .

