Oval step bar Installation Instructions

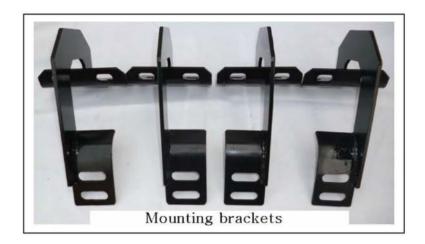


NC-5321

04-08 F150 CREW CAB W/4 DOORS

PARTS LIST

	2	Step bars	(5)	8	Hex head nuts (8mm-1, 25)
(A)	4	Mounting brackets	(6)	8	Hex head bolts (10mm-1.5*30mm)
(1)	16	Hex head bolts (8mm-1.25*30mm)	(7)	8	Flat washers (10mm)
(2)	16	Lock washers (8mm)	(8)	8	Lock washers (10mm)
(3)	24	Flat washers (8mm)	(9)	4	Rubber gasket
(4)	8	U-Clips (8mm-1.25)			



PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Insert U-clips (4) to holes in front and rear of inside pinch weld where brackets will mount .Mount U-clips as shown (Fig .B) .
- 3: Mount front and rear bracket # (A) to inside pinch weld using hex head bolts (1) ,lock (2) and flat (3) washers to U-clips (4) through top set of holes on bracket as shown (Fig .A). Use hex head bolts (1), lock (2) and flat (3) washers and hex head nuts (5) through pinch weld and bottom set of hole on bracket as shown (Fig .B).
- 4: Position STEP BAR.
- . Mount step bar to mounting brackets #(A) using hex head bolt (6), lock (7), flat (8) washers and rubber gasket (9) as shown (Fig.A). Hand tighten .(Do not use impact tools) into nutsert on the bottom of the step bar.
- . Adjust position of step bar and tighten all bolts.
- 5: Check fit and alignment.
 - .Torque the 8mm-1.25 bolt to 15 ft/lbs, and the 10mm-1.5x40mm bolts to 29 ft/lbs.

