

Oval step bar Installation Instructions



NC-5321

04-08 F150 CREW CAB W/4 DOORS

PARTS LIST

	2	Step bars	(5)	8	Hex head nuts (8mm-1.25)
(A)	4	Mounting brackets	(6)	8	Hex head bolts (10mm-1.5*30mm)
(1)	16	Hex head bolts (8mm-1.25*30mm)	(7)	8	Flat washers (10mm)
(2)	16	Lock washers (8mm)	(8)	8	Lock washers (10mm)
(3)	24	Flat washers (8mm)	(9)	4	Rubber gasket
(4)	8	U-Clips (8mm-1.25)			



PROCEDURE

- 1: Read and understand instructions completely before beginning installation.
- 2: Insert U-clips (4) to holes in front and rear of inside pinch weld where brackets will mount .Mount U-clips as shown (Fig .B) .
- 3: Mount front and rear bracket # (A) to inside pinch weld using hex head bolts (1) ,lock (2) and flat (3) washers to U-clips (4) through top set of holes on bracket as shown (Fig .A).Use hex head bolts (1) , lock (2) and flat (3) washers and hex head nuts (5) through pinch weld and bottom set of hole on bracket as shown (Fig .B).
- 4: Position STEP BAR.
 - . Mount step bar to mounting brackets #(A) using hex head bolt (6) , lock (7) ,flat (8) washers and rubber gasket (9) as shown (Fig.A). Hand tighten .(Do not use impact tools) into nutsert on the bottom of the step bar.
 - . Adjust position of step bar and tighten all bolts.
- 5: Check fit and alignment .
 - .Torque the 8mm-1.25 bolt to 15 ft/lbs , and the 10mm-1.5x40mm bolts to 29 ft/lbs.

