

F99 Installation Instructions**General Applicability**

1999 – 2013 Ford Super Duty and Excursion

Kit Contents

Item #	Quantity	Description
1	1	Driver Side Nerf Step
2	1	Passenger Side Nerf Step
3	1	F99 Hardware Kit

F99 Hardware Kit Contents

Item #	Quantity	Description
1	12	3/8" x 1 1/2" carriage bolts
2	24	3/8" washers
3	12	3/8" nuts
4	12	3/8" clips
6	12	3/8" hex bolts

Recommended Tools

Item #	Description
1	9/16" wrench

F99 Applicable Part Numbers

RSF991E6B4W	RSF991E6B6
RSF991E8B4W	RSF991E8B6
RSF991C6B4W	RSF991C6B6
RSF991C8B4W	RSF991C8B6
RSF110C8B4W	RSF110C8B6

Installation Instructions

1. **Check Kit Contents for accuracy.**
2. **Vehicle Preparation**
 - (a) Remove factory running boards and hardware (if applicable)
3. **Lift and hold Running step to the underside of the vehicle. The oval holes in the Running step brackets will align with the factory holes on the bottom pinch roll of vehicle. All holes in the pinch weld will NOT be used.**
4. **Place 3/8" clips in vehicle hole locations that align with the upper holes on Running step brackets.**
5. **Insert 3/8" bolts into holes in top of Running step brackets. Finger-tighten the bolts into clips installed in step 4.**
6. **Install 3/8" carriage bolts with flat washer and nut.**
7. **Hold Running step firmly against the body to and tighten all fasteners.**

Notes:

- 1) **The Running Steps are engineered and manufactured specifically for driver and passenger sides of your vehicle. The short 45 degree bend and the largest step (18") is installed towards the front of the vehicle. For straight cut bed access step models, the straight cut is installed to the rear of the vehicle.**

Fichter Designs LLC's Intellectual Property licensed to N-Fab, Inc., are Protected by the US Patent office and US patent law as well as International Copy Right law. US Patent #6588783 & #6874801 & #7416202 & #7717444 apply. Other continuances and patents are pending. The product configuration is also protected by International Trade Dress Law. All Design, Intellectual Property and Patent infringement claims will be prosecuted to the full extent of the US and International Patent Law.