



## RANCH HAND

### INSTALLATION INSTRUCTIONS

- \*1999-`02 CHEVY 1500HD, 2500 PICKUP & 2000-`06 CHEVY 2500 SUBURBAN (Part # FBC99TBLR)
- \*2001-`02 CHEVY 2500HD & 3500 PICKUP (Part # BTC011BLR / FBC011BLR)
- \*1999-`02 GMC 1500HD, 2500 PICKUP & 2000-`06 GMC 2500 YUKON XL (Part # FBG99TBLR)
- \*2001-`02 GMC 2500HD & 3500 PICKUP (Part # FBG011BLR)

1. Remove the plastic radiator cover by removing 7 plastic clips. Then remove the factory grill and bumper.
2. If tow hooks are present, remove them.
3. Install the [front bumper](#) replacement or bullnose by leaning it forward and sliding the mounting brackets into the frame.
4. Use four 1/2" x 1 3/4" bolts to mount into the side of the frame and the bottom of the frame.
5. Use the top two factory bolts for mounting the top bracket to the frame.
6. Make sure bumper is level and then tighten bolts.
7. Reinstall factory grill and then plastic radiator cover.
8. Mount license plate by using two 1/4" bolts to the bracket welded on the receiver hitch. Note: On Bullnoses, there will be two holes in the center floor plate to bolt the license plate to.
9. *MAKE SURE ALL NUTS AND BOLTS ARE TIGHT!*

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### WARNING

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Special care should be exercised in the handling, storage and installation of Kaspar Ranch Hand equipment.

The actual weight of each piece of equipment will vary depending on style and model. The weight of the equipment is sufficient in volume to warrant special care, assistance and in some instances, the use of mechanical equipment during the transfer and installation of the equipment. Do not assume a position directly under the equipment during installation. Be sure the equipment has been connected and stabilized during installation to prevent falling or shifting of positions.

Periodically check tightness of bolts to make sure they are tight, and unlikely to fail.