



Throttle Body Spacer Installation Instructions

Toyota 2.4L

Part #62161 & 62164

1. Remove the Air Cleaner lid by removing the two bolts that mount it to the base of the Air Cleaner assembly and unplug any wiring attached to the lid.
2. Remove the air intake tube from the throttle body by squeezing the clamp that holds it to the throttle body.
3. Remove the 4 bolts that mount the throttle body to the intake manifold.
4. Install the [JET Power-Flo](#) spacer placing the gasket between the throttle body and the spacer with the supplied longer bolts and washers.
5. Reinstall the Air Intake assembly.