

Installation Instructions

K4376A

2011 Ford 6.7L F250/F350 4" Alum DPF Back Single

Please review all warranty and disclaimer documentation before installing or operating this DPF Race Application on your vehicle. Be sure all exhaust components and hardware are included in the box before starting installation. Gather all necessary tools and be sure exhaust is cool to the touch before beginning.

(Check local laws concerning exhaust modifications)



Removal of Original System

We suggest that a trained professional remove and install your exhaust.

- 1) Remove the nuts on the three bolt flange located at the rear of the DPF.
- 2) Spray the stock hangers with aerosol lube and pry the tailpipes from the rubber mounts. Leave the rubber mounts attached to the truck for re-use.
- 3) Remove the old tailpipe section by bringing the entire section forward and turning counter clockwise so that the tailpipe section will clear the rear axle. **(It may be necessary to cut the stock system behind the muffler for removal.)**

Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the 1st section tailpipe (125040) into the rubber hangers on the truck.
- 2) Install the second section tail pipe (125041) into the outlet of the first section tail pipe with a provided clamp.
- 3) Measure between the outlet of the DPF section and the inlet of the first section tailpipe (125040). Add 3" to this measurement for the slip-joint and cut the intermediate pipe (125042) to fit.
- 4) Install the intermediate pipe between the DPF section and the 1st section tailpipe (125040) with the provided hardware and included clamp.
- 5) Install the vented tip at your desired angle and distance.
- 6) Starting at the 1st section DPF Race pipe, align and tighten all the pipes and clamps. Start the engine and check for leaks.