

BOSCH

Premium Fuel Pump Installation Sheet

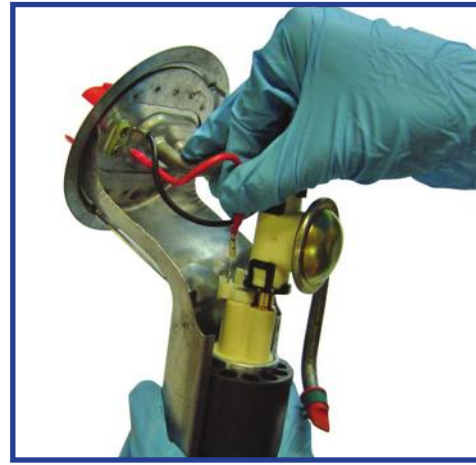
**NEW FILTER SCREEN REQUIRED
FOR WARRANTY**

Before beginning, Note position of the fuel pump, rubber isolators, and mounting clamps in the assembly.



Step 1

Note and mark the position of existing filter strainer. Remove the existing filter screen.



Step 2

Label positive and negative connectors. Then remove the fuel pump wiring harness.



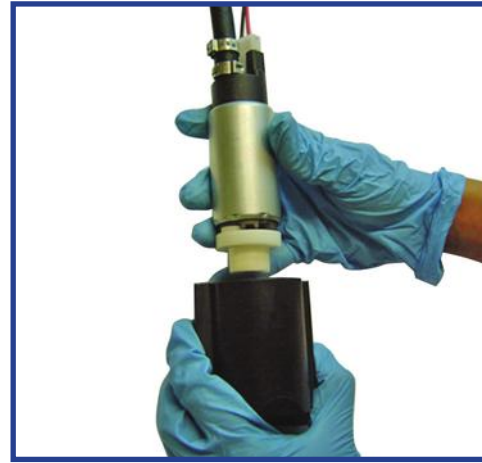
Step 3

Remove any clamps that might be on the pump. Then remove fuel pump together with the rubber support and pulsator, if needed.



Step 4

Your new turbine Bosch fuel pump eliminates fuel pulsation making fuel pulsators unnecessary. Discard pulsator.



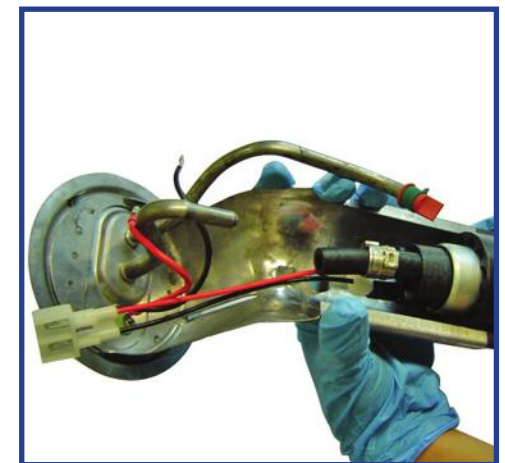
Step 5

Connect hose, clamps and supplied wiring harness to the pump.



Step 6

Compare new pump inlet size to original pump. If necessary, attach filter screen adapter to the new pump. Then fit fuel pump into rubber support.



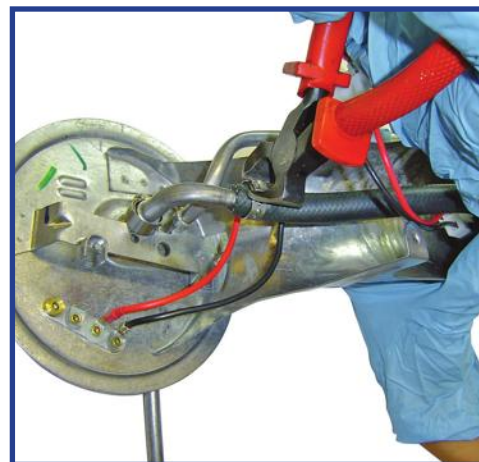
Step 7

As before, place new pump into the original hanger. With the included clamp, attach hose to the hanger fuel tube.



Step 8

Making sure the wires do not interfere with fuel pump level gauge, connect original wiring harness to new harness.



Step 9

Tighten both clamps with pliers.



Step 10

Attach new filter screen to the pump in original position.

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NEW FILTER SCREEN REQUIRED
FOR WARRANTY

Before beginning, Note position of the fuel pump, rubber isolators, and mounting clamps in the assembly.



Step 1

Note position of original filter screen and remove.



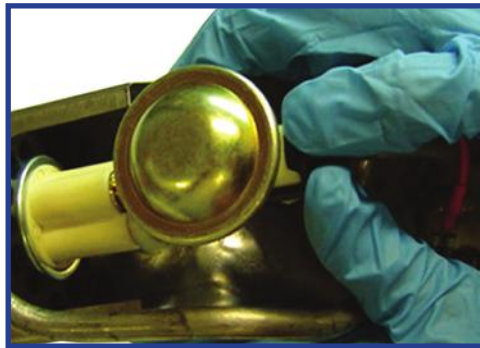
Step 2

Label and disconnect wiring harness.



Step 3

Loosen fuel hose clamps and remove.
Remove fuel pulsator.



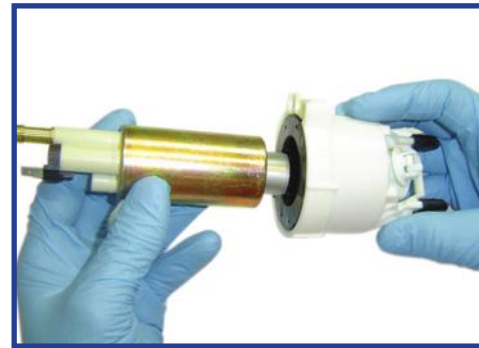
Step 4

Your new turbine pump eliminates fuel pulsation. Discard fuel pulsator.



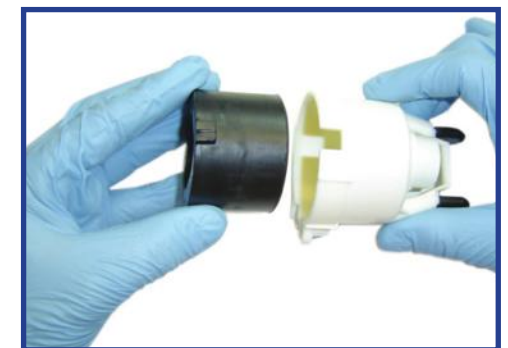
Step 5

Loosen fuel pump reservoir from the module by loosening attachment screws.



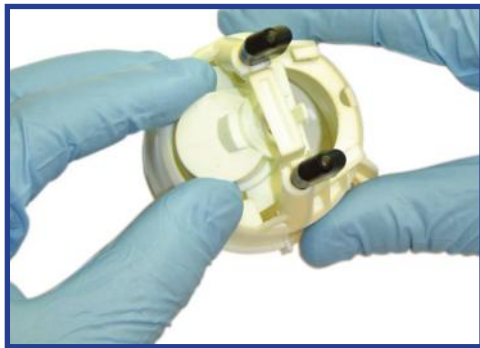
Step 6

Remove fuel pump from housing.



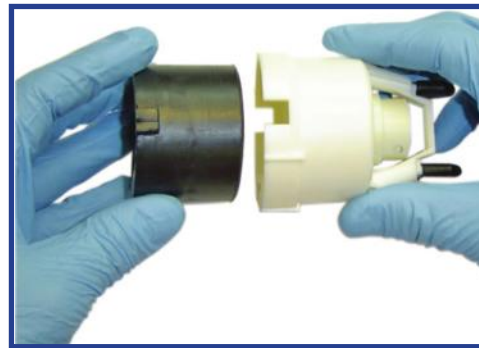
Step 7

Remove rubber support from plastic housing.



Step 8

Remove original filter screen adapter and replace with supplied filter screen adapter.



Step 9

Reassemble rubber support in housing.



Step 10

Mount new fuel pump into housing.



Step 11

Assemble rubber ring support over the pump.



Step 12

Assemble supplied pump housing attachment lock.



Step 13

Connect hose, clamps and supplied wiring harness to the pump.



Step 14

Attach pump housing to the rest of the assembly.



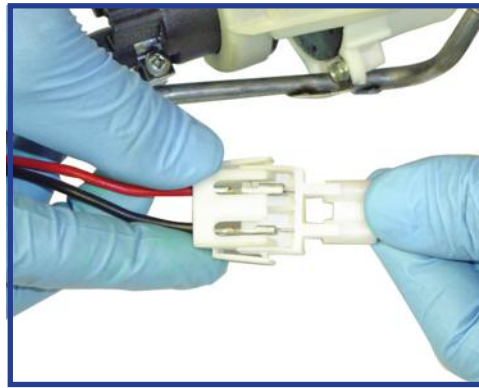
Step 15

Attach fuel pump to fuel inlet tube with supplied clamps. Tighten clamps. Remember: Do not reuse fuel pulsator.



Step 18

Finished assembly with new fuel pump.



Step 16

Plug fuel pump wiring harness into module wiring harness. Install connector retention clip.



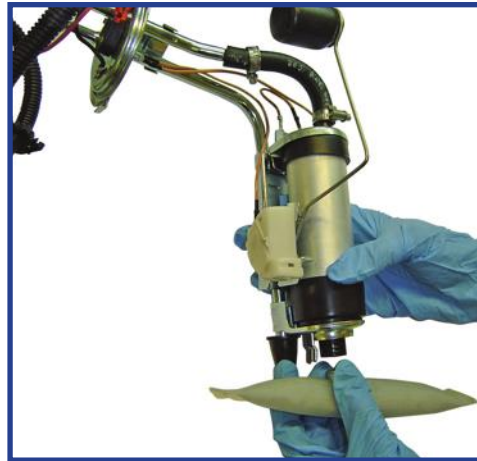
Step 17

Attach filter screen o-ring onto the adapter. Install filter screen in original position.

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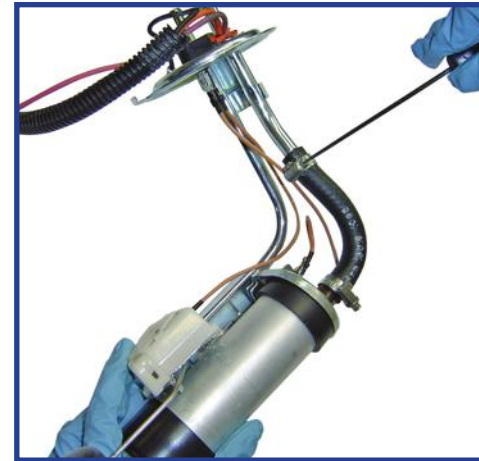
NEW FILTER SCREEN REQUIRED FOR WARRANTY

Before beginning, Note position of the fuel pump, rubber isolators, and mounting clamps in the assembly.



Step 1

Note position of original filter screen and remove.



Step 2

Label and disconnect wiring harness. Loosen fuel hose clamps and remove.



Step 3

Disassemble attachment support from fuel pump.



Step 4

Loosen fuel pump hose clamps and remove pump and attachment support.



Step 5

Compare new pump to old pump. Assemble the upper adapter in the pump, if necessary.



Step 6

Attach the supplied rubber hose that matches original to the new pump. Tighten with supplied clamps.



Step 7

If your pump uses the upper assembly adapter, attach rubber support.



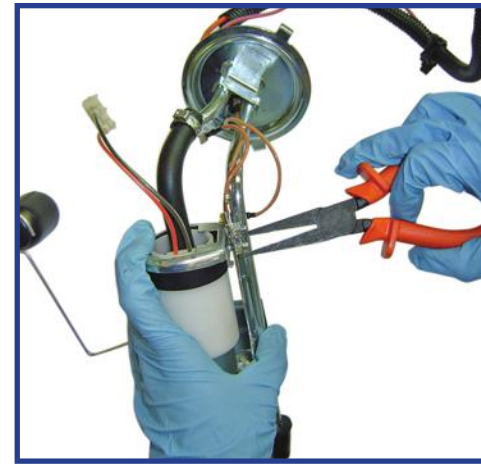
Step 8

Attach supplied lower rubber support.



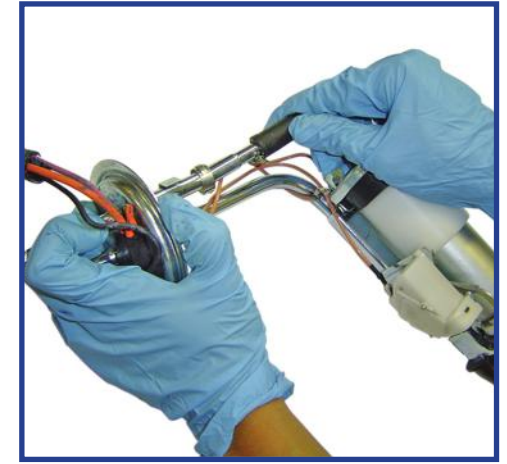
Step 9

Connect supplied wiring harness.



Step 10

Reassemble the attachment support to the new pump and onto the module.



Step 11

Attach the hose with a supplied clamp to the fuel tube..



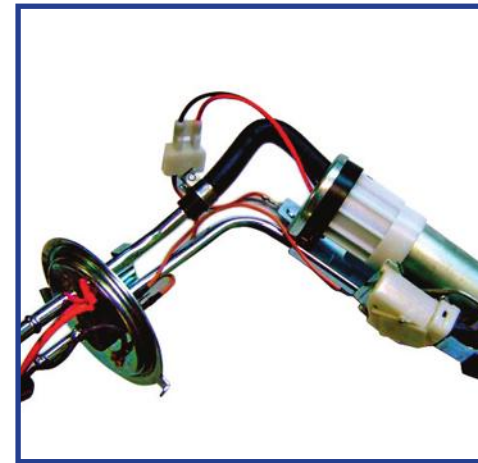
Step 12

Connect the pump wiring harness to original wiring harness. Install connector clip.



Step 13

Install new fuel pump filter screen in original position.



Step 14

Finished assembly with new fuel pump.