#### **Bosch Duraterm® Glow Plug Technology**

With a long history of diesel fuel injection expertise and innovation, Bosch leads the way in glow plug technology with its patented Duraterm® dualcontrol coil design. This technology utilizes a selfregulating system that reduces glow wait time by more than 50%. The patented dual control regulating and heating coil system effectively directs current draw, enabling the glow plug to reach higher temperatures more quickly for faster engine start-up. For vehicles with a post-glow\* control system, this advanced technology results in a post-glow heating phase which allows for more efficient overall engine performance.

\*The post glow feature allows the glow plug to remain active for up to three minutes after the vehicle has started.

#### **Trust the experience of Bosch**

Bosch original equipment quality glow plugs are an essential part of every tune-up, and are available for domestic and import diesel cars and light trucks. Trust Bosch diesel engine parts for the ultimate in diesel engine performance.

Bosch also offers Fast Glow Kits for older European applications equipped with slow glow technology. Upgrading an older system with Duraterm<sup>®</sup> glow plug technology will improve overall performance by providing:

- Faster engine start-up for reduced waiting time
- Post-glow heating for smoother idling and reduced emissions



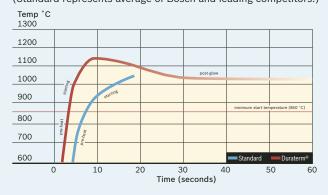
## **Diesel** Glow Plugs





#### Heating phase comparison

Standard glow plug technology vs. Bosch Duraterm® (Standard represents average of Bosch and leading competitors.)

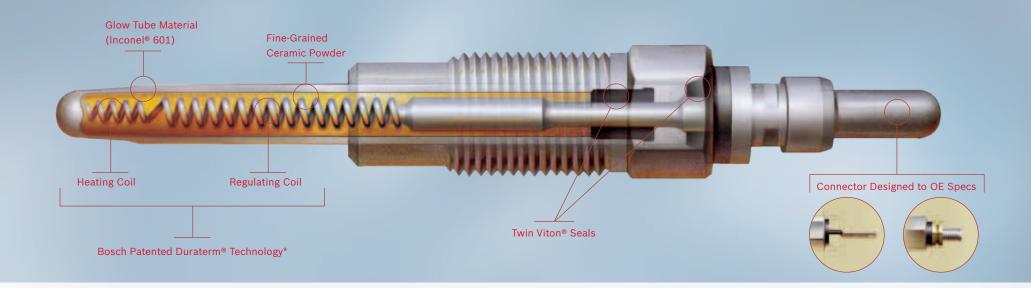




Bosch Performance







### **Duraterm® Technology for Superior Cold-Start Performance**

# Bosch Glow Plugs are critical for diesel engine start-up

The pre-heat, starting and post-glow phases of a glow plug's operation affect not only the start-up function, but the vehicle's overall performance as well (hard or no-start engine condition, poor idling after initial start-up, and/or engine oil dilution due to excessive cranking). That's why Bosch Glow Plugs are critical for diesel engine start-up, and supply the essential heat necessary to initiate combustion in cold weather conditions. They are designed and built to last for season after season of quick, reliable start-ups.



\*Available for the majority of diesel car and light truck applications. Other applications employ standard glow plu, technology per OE specifications.

Exceptional start-up capabilities	11 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Advanced Duraterm® technology
f diesel car and light truck tions employ standard glow plug		
ations		

Feature	Benefit	
Bosch patented Duraterm® technology*	Enables the glow plug to reach higher temperatures more quickly for fast engine start-up	
Regulating coil	Controls current draw for rapid heat-up of the heating coil	
Heating coil	Provides rapid heat-up of the glow tube and quick start-up	
Glow tube material (Inconel® 601)	Resists corrosion and vibration over long service life	
Nickel-plated rolled threads	Increase strength and prevent seizure	
Fine-grained ceramic insulating powder	Provides superior electrical insulation and high thermal conductivity	
Twin Viton® seals	Promote longer life by protecting the coils against damage caused by exhaust gases	
Conical seal	Maintains positive sealing to the combustion chamber	
Connectors (designed to OE specifications)	Deliver precise fit and easy installation	



Superior performance

Viton<sup>®</sup> is a registered trademark of DuPont Dow Elastomers LLC. Inconel<sup>®</sup> is a registered trademark of Inco Alloys International, Inc.