

Chevrolet Camaro Exhaust System Installation

PN's -140280, 140281, 140282, 140348, 140356, 140493, 140494, 140495,
140526, 140530, 140528, 140532



******* Please compare the parts in the box with the bill of materials provided *****
to assure that you have all the parts necessary for this installation.**

These instructions have been written to help you with the installation of your Borla Performance Exhaust System. Please read this document completely before beginning the installation of your system.

Thank you for purchasing a Borla Performance Cat-Back™ Exhaust System.

Borla Performance Cat-back™ Exhaust Systems (PN-140280, 140281, 140348, 140356, 140528, 140530, 140532) are designed for Chevrolet Camaro equipped with a 6.2L V8 engine, automatic or manual transmissions.

Borla Performance Cat-back™ Exhaust Systems (PN-140282, 140526) are designed for Chevrolet Camaro equipped with a 3.6L V6 engine, automatic or manual transmissions.

Borla Performance Cat-back™ Exhaust Systems (PN-140493, 140494, 140495) are designed for Chevrolet Camaro ZL1 equipped with a Supercharged 6.2L V8 engine, automatic or manual transmissions.

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer, who has all the necessary equipment, tools and experienced personnel needed for proper installation, should perform the installation of this system. However, if you decide to perform the installation, we recommend someone should help you. Ensure the installer uses all under car safety precautions including eye protection.

Please take time to read and understand the following...

By installing your Borla Performance Exhaust System, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance Exhaust System

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

Included with your Borla Performance Exhaust System is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance Exhaust System, please give us a call at the number provided on the warranty card.

Minimum Required Tool List:

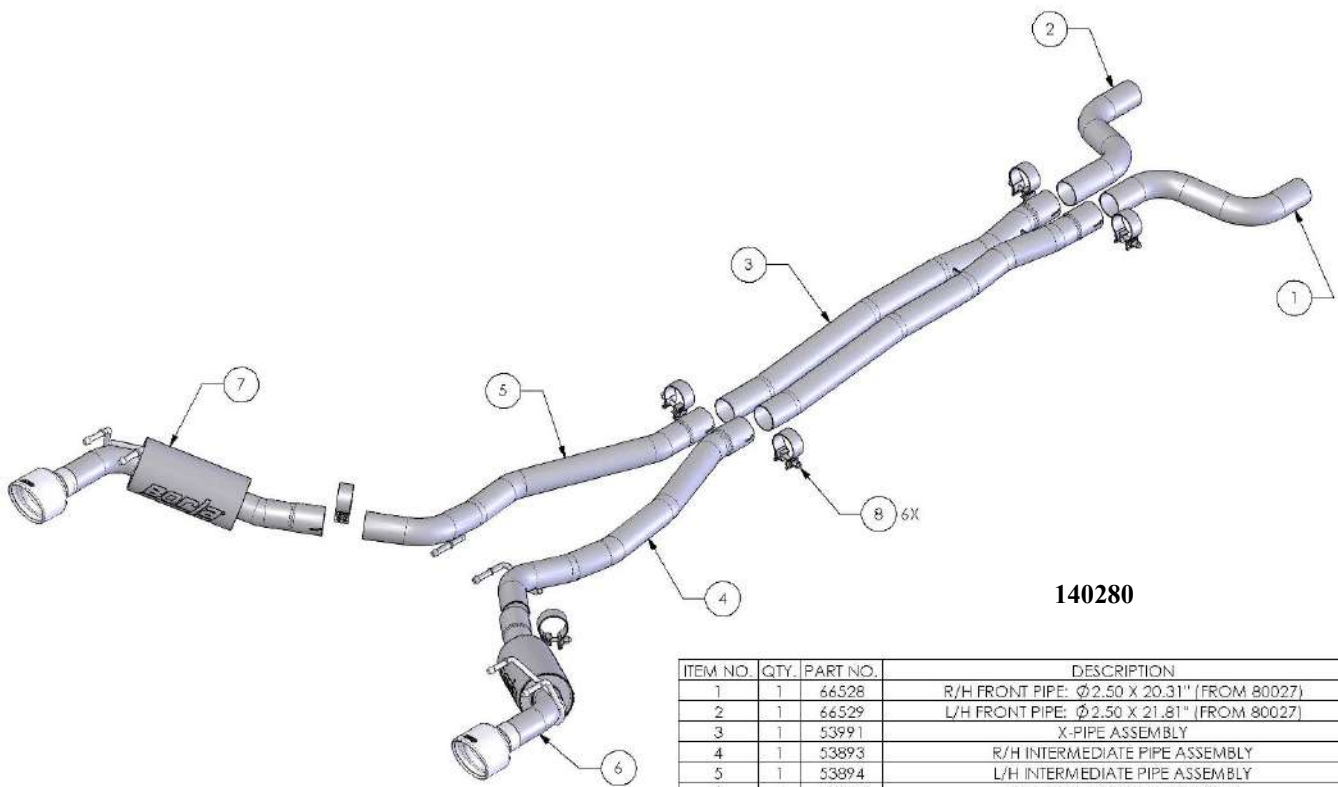
TOOLS:

- 1 3/8" Drive Ratchet
- 2 3/8" Drive Extension 3"
- 3 15mm Deep Well Socket
- 4 Pry Bar

SHOP SUPPLIES:

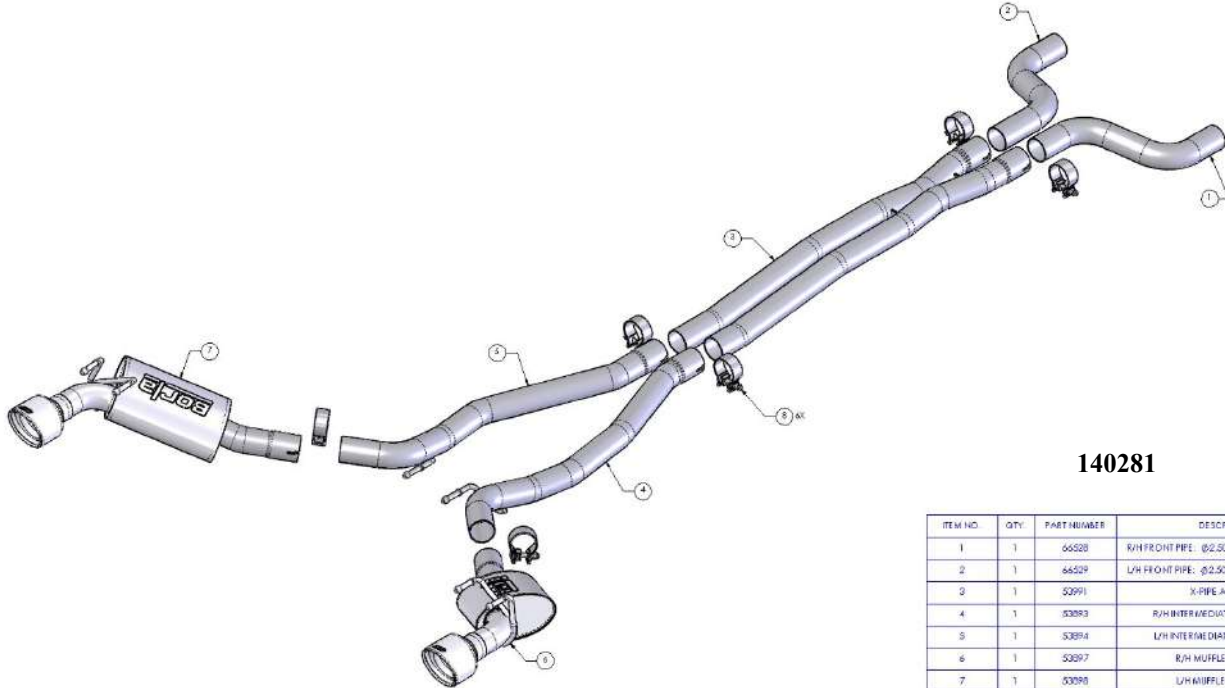
- 1 Spray Lubricant

Borla Performance Cat-Back™ Bill of Materials



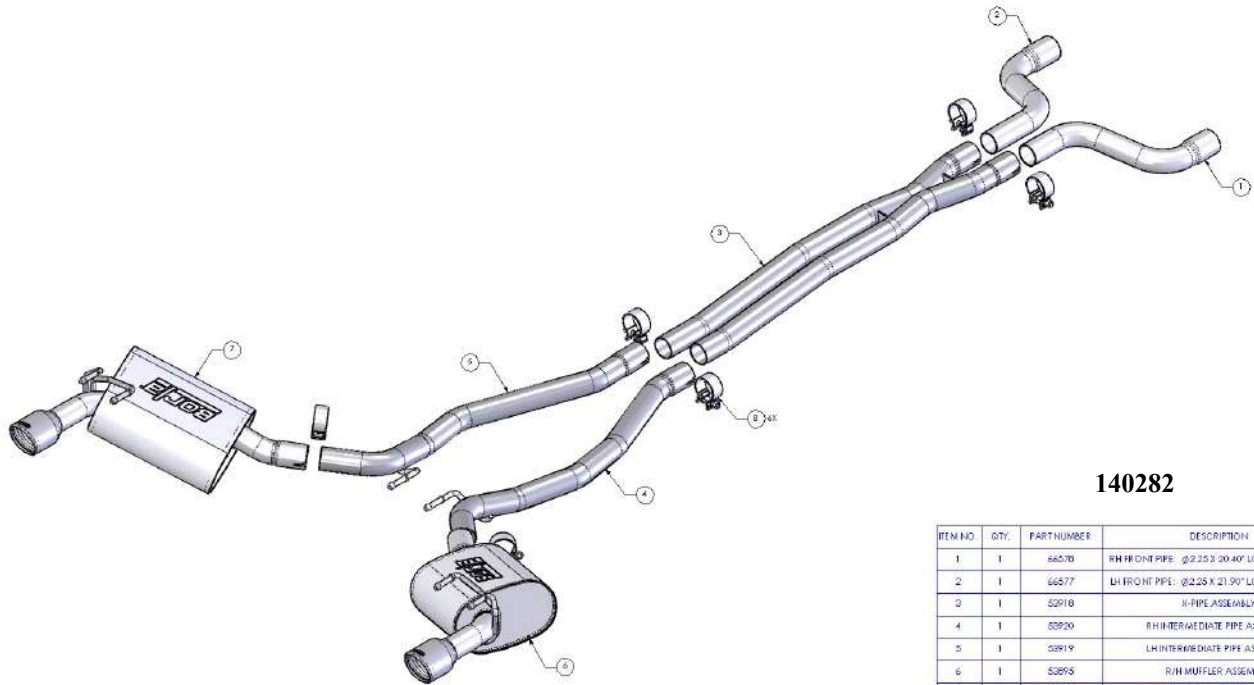
140280

| ITEM NO. | QTY. | PART NO. | DESCRIPTION |
|----------|------|----------|---|
| 1 | 1 | 66528 | R/H FRONT PIPE: Ø2.50 X 20.31" (FROM 80027) |
| 2 | 1 | 66529 | L/H FRONT PIPE: Ø2.50 X 21.81" (FROM 80027) |
| 3 | 1 | 53991 | X-PIPE ASSEMBLY |
| 4 | 1 | 53893 | R/H INTERMEDIATE PIPE ASSEMBLY |
| 5 | 1 | 53894 | L/H INTERMEDIATE PIPE ASSEMBLY |
| 6 | 1 | 53899 | R/H REAR MUFFLER ASSEMBLY |
| 7 | 1 | 53900 | L/H REAR MUFFLER ASSEMBLY |
| 8 | 6 | 90113 | S/S ACCUSEAL CLAMP Ø2.50 |



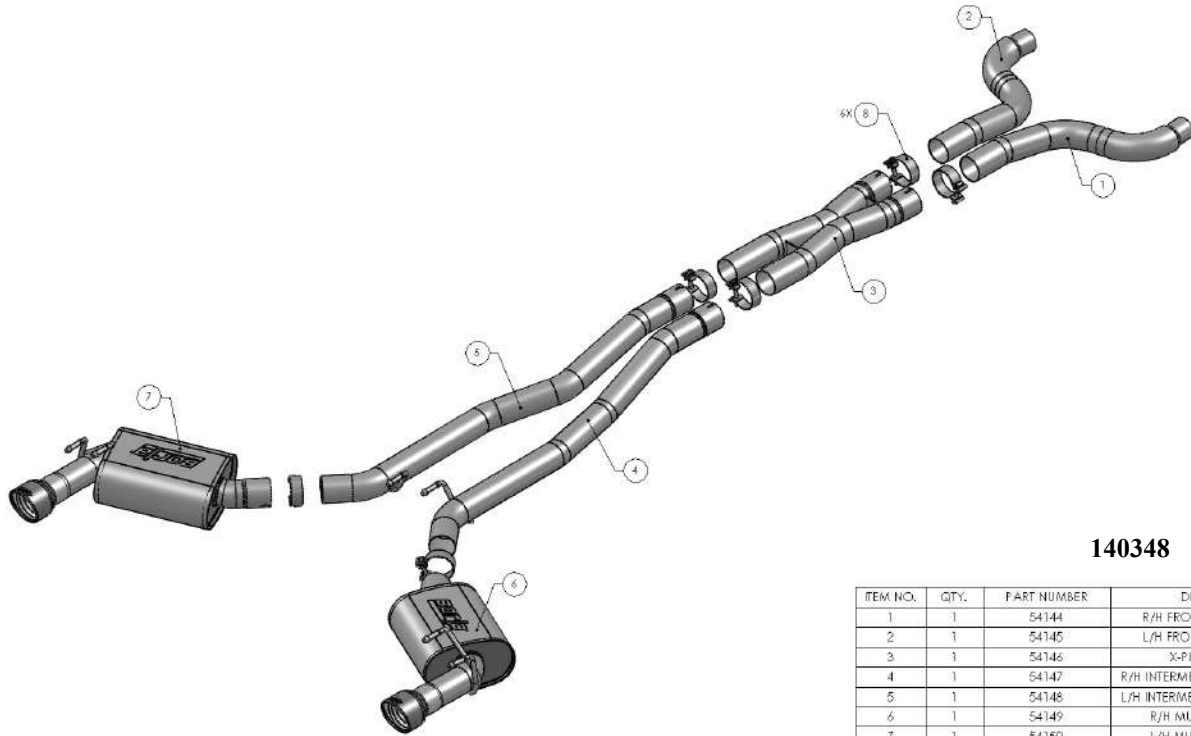
140281

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|---|
| 1 | 1 | 66528 | R/H FRONT PIPE: Ø2.50 X 30.31" (FROM 80027) |
| 2 | 1 | 66529 | L/H FRONT PIPE: Ø2.50 X 21.31" (FROM 80027) |
| 3 | 1 | 52991 | X-PIPE ASSEMBLY |
| 4 | 1 | 53093 | R/H INTERMEDIATE PIPE ASSEMBLY |
| 5 | 1 | 53094 | L/H INTERMEDIATE PIPE ASSEMBLY |
| 6 | 1 | 53097 | R/H MUFFLER ASSEMBLY |
| 7 | 1 | 53098 | L/H MUFFLER ASSEMBLY |
| 8 | 6 | 90113 | 3/8" ACCUSICAL CLAMP Ø2.50 |



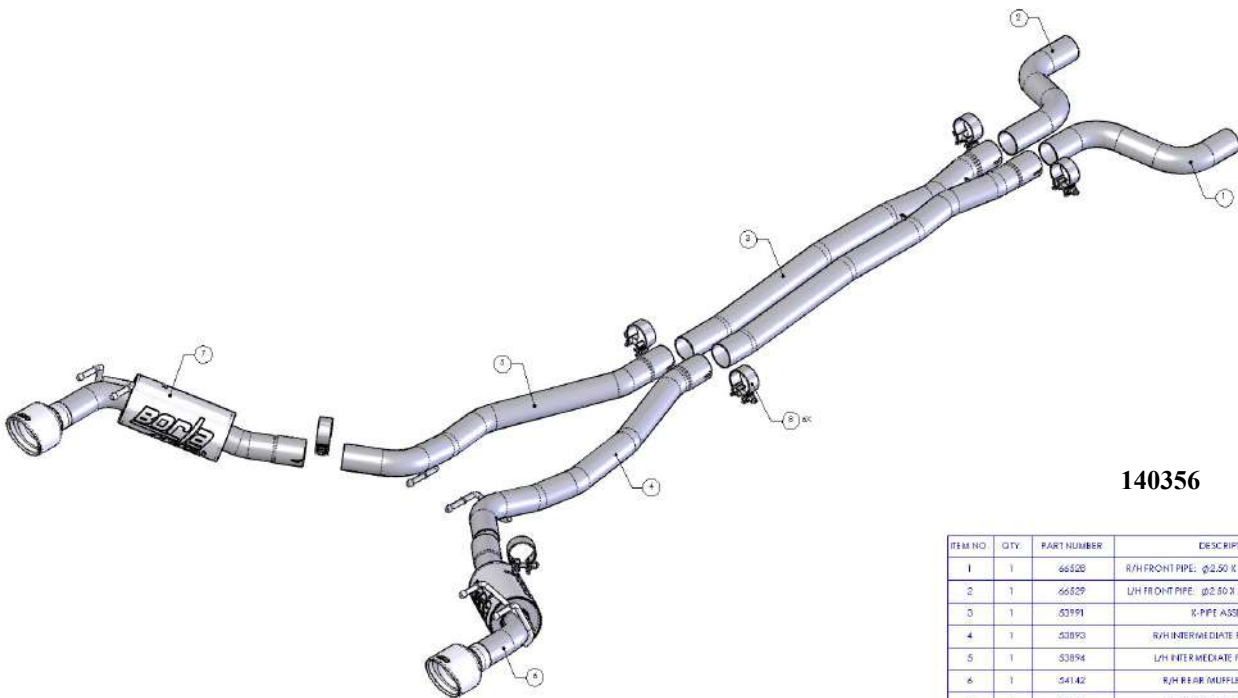
140282

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|---|
| 1 | 1 | 66570 | R/H FRONT PIPE: Ø2.25 X 20.40" LG. (FROM 80026) |
| 2 | 1 | 66577 | L/H FRONT PIPE: Ø2.25 X 21.90" LG. (FROM 80026) |
| 3 | 1 | 52916 | X-PIPE ASSEMBLY |
| 4 | 1 | 53920 | R/H INTERMEDIATE PIPE ASSEMBLY |
| 5 | 1 | 53919 | L/H INTERMEDIATE PIPE ASSEMBLY |
| 6 | 1 | 53895 | R/H MUFFLER ASSEMBLY |
| 7 | 1 | 53896 | L/H MUFFLER ASSEMBLY |
| 8 | 6 | 90112 | 2.25" ACCUSICAL CLAMP |



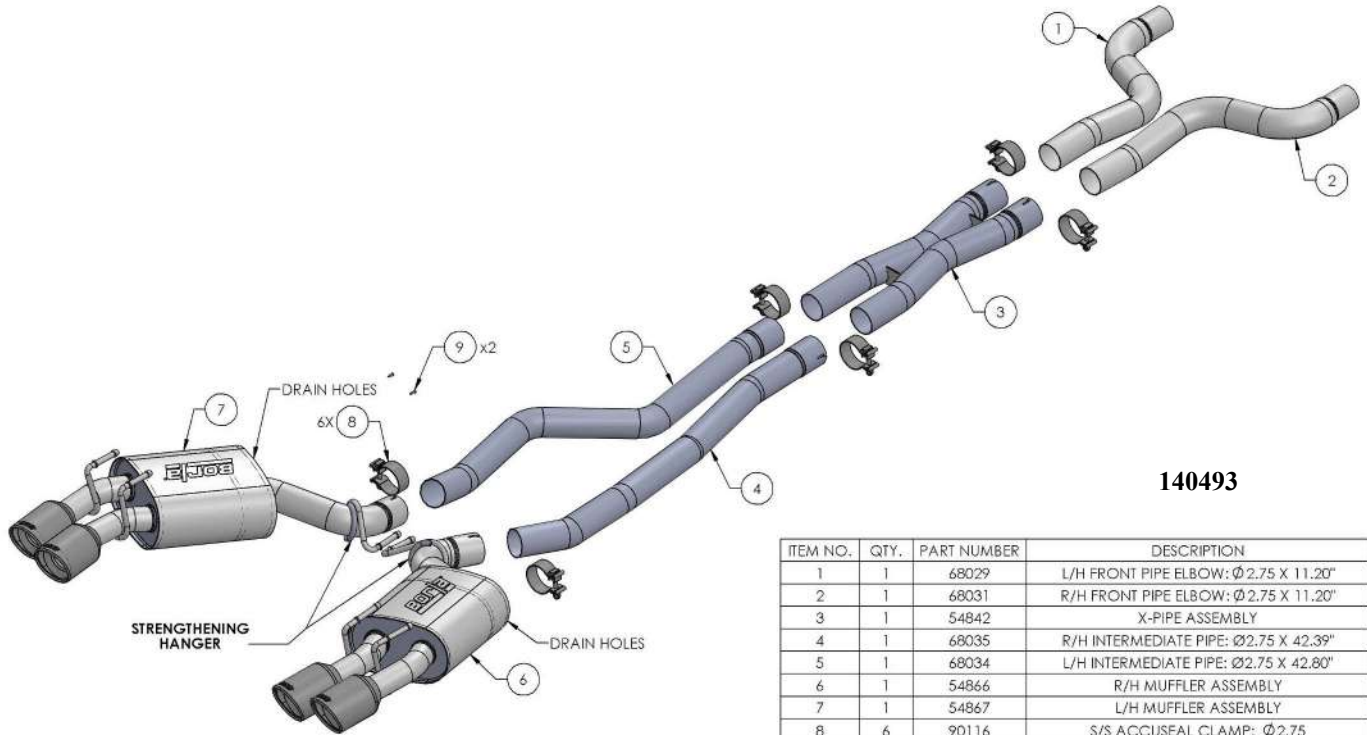
140348

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|--------------------------------|
| 1 | 1 | 54144 | R/H FRONT PIPE ASSEMBLY |
| 2 | 1 | 54145 | L/H FRONT PIPE ASSEMBLY |
| 3 | 1 | 54146 | X-PIPE ASSEMBLY |
| 4 | 1 | 54147 | R/H INTERMEDIATE PIPE ASSEMBLY |
| 5 | 1 | 54148 | L/H INTERMEDIATE PIPE ASSEMBLY |
| 6 | 1 | 54149 | R/H MUFFLER ASSEMBLY |
| 7 | 1 | 54150 | L/H MUFFLER ASSEMBLY |
| 8 | 6 | 90114 | 3.00 ACCUSEAL CLAMP |



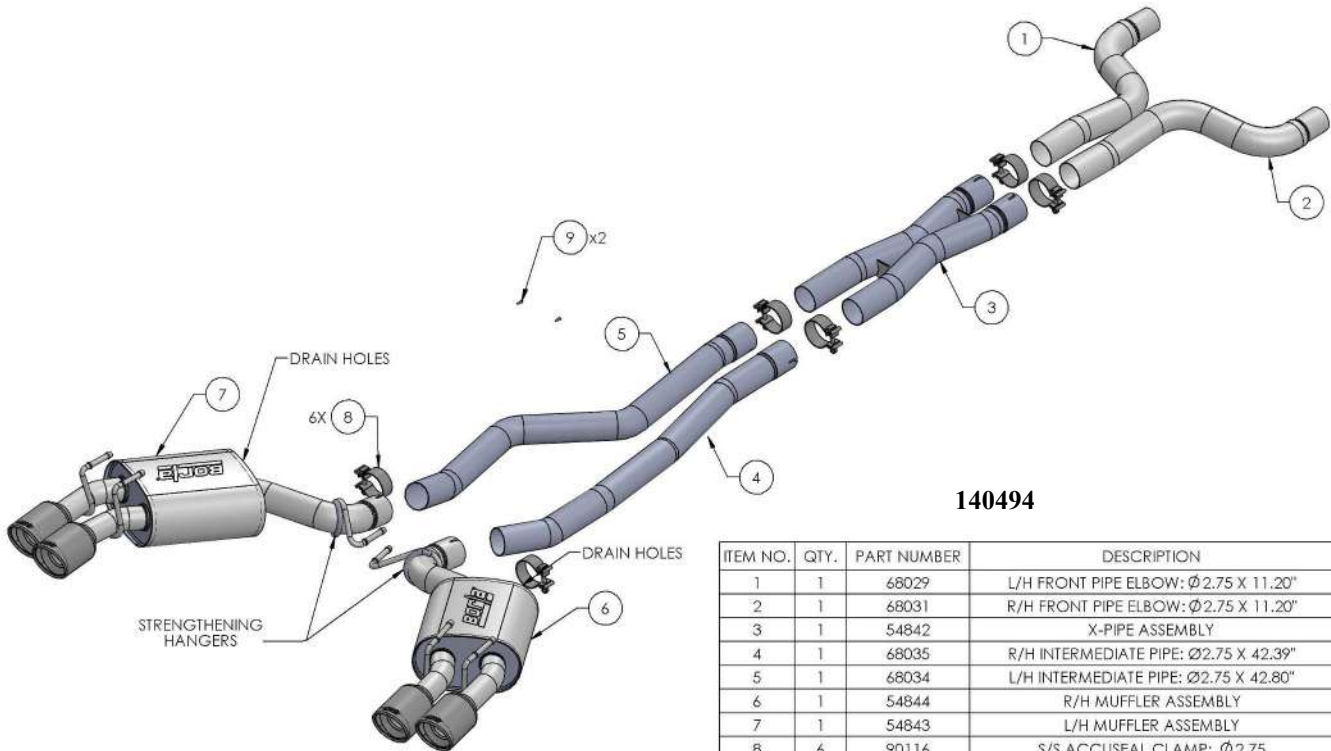
140356

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|--|
| 1 | 1 | 66828 | R/H FRONT PIPE - Ø2.50 X 20.21" (FROM B0027) |
| 2 | 1 | 66829 | L/H FRONT PIPE - Ø2.50 X 21" (FROM B0027) |
| 3 | 1 | 03191 | X-PIPE ASSEMBLY |
| 4 | 1 | 53893 | R/H INTERMEDIATE PIPE ASSEMBLY |
| 5 | 1 | 53894 | L/H INTERMEDIATE PIPE ASSEMBLY |
| 6 | 1 | 54142 | R/H REAR MUFFLER ASSEMBLY |
| 7 | 1 | 54142 | L/H REAR MUFFLER ASSEMBLY |
| 8 | 6 | 90113 | 3/8" ACCUSEAL CLAMP Ø2.50" |



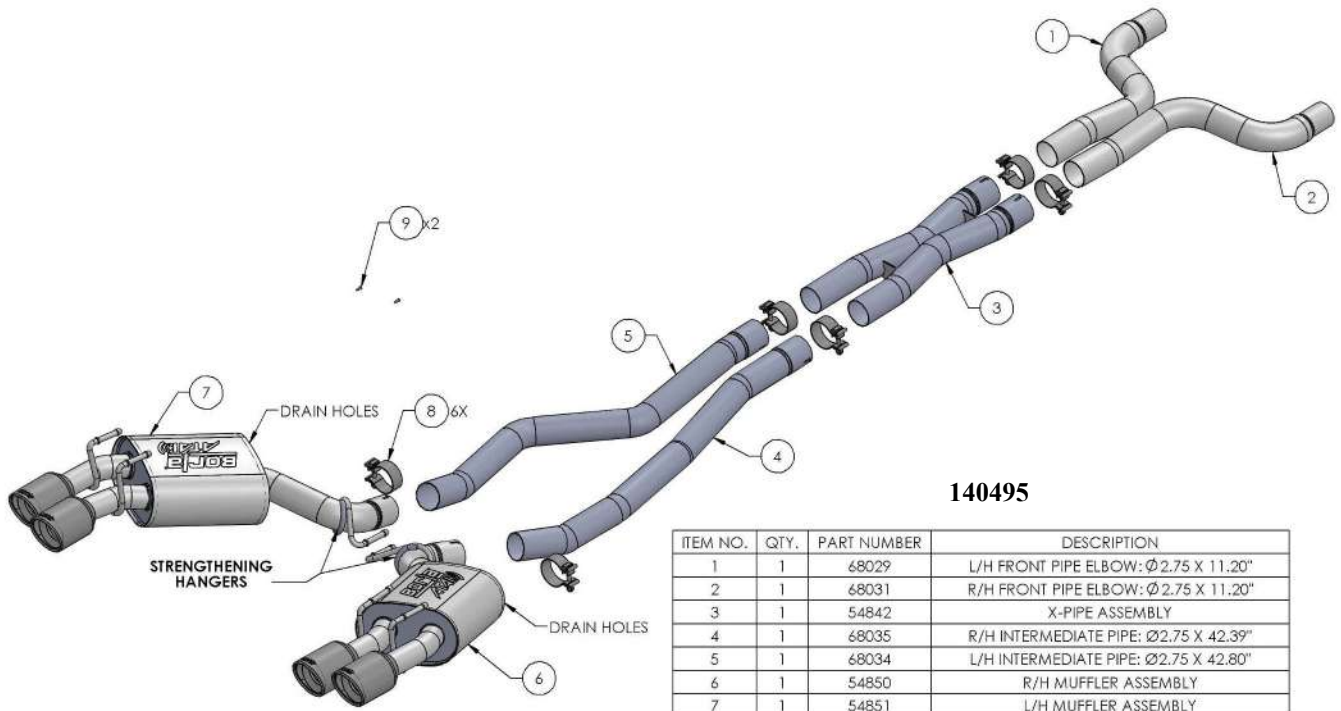
140493

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|---------------------------------------|
| 1 | 1 | 68029 | L/H FRONT PIPE ELBOW: Ø 2.75 X 11.20" |
| 2 | 1 | 68031 | R/H FRONT PIPE ELBOW: Ø 2.75 X 11.20" |
| 3 | 1 | 54842 | X-PIPE ASSEMBLY |
| 4 | 1 | 68035 | R/H INTERMEDIATE PIPE: Ø2.75 X 42.39" |
| 5 | 1 | 68034 | L/H INTERMEDIATE PIPE: Ø2.75 X 42.80" |
| 6 | 1 | 54866 | R/H MUFFLER ASSEMBLY |
| 7 | 1 | 54867 | L/H MUFFLER ASSEMBLY |
| 8 | 6 | 90116 | S/S ACCUSEAL CLAMP: Ø 2.75 |
| 9 | 2 | 98539 | VACUM PLUG |



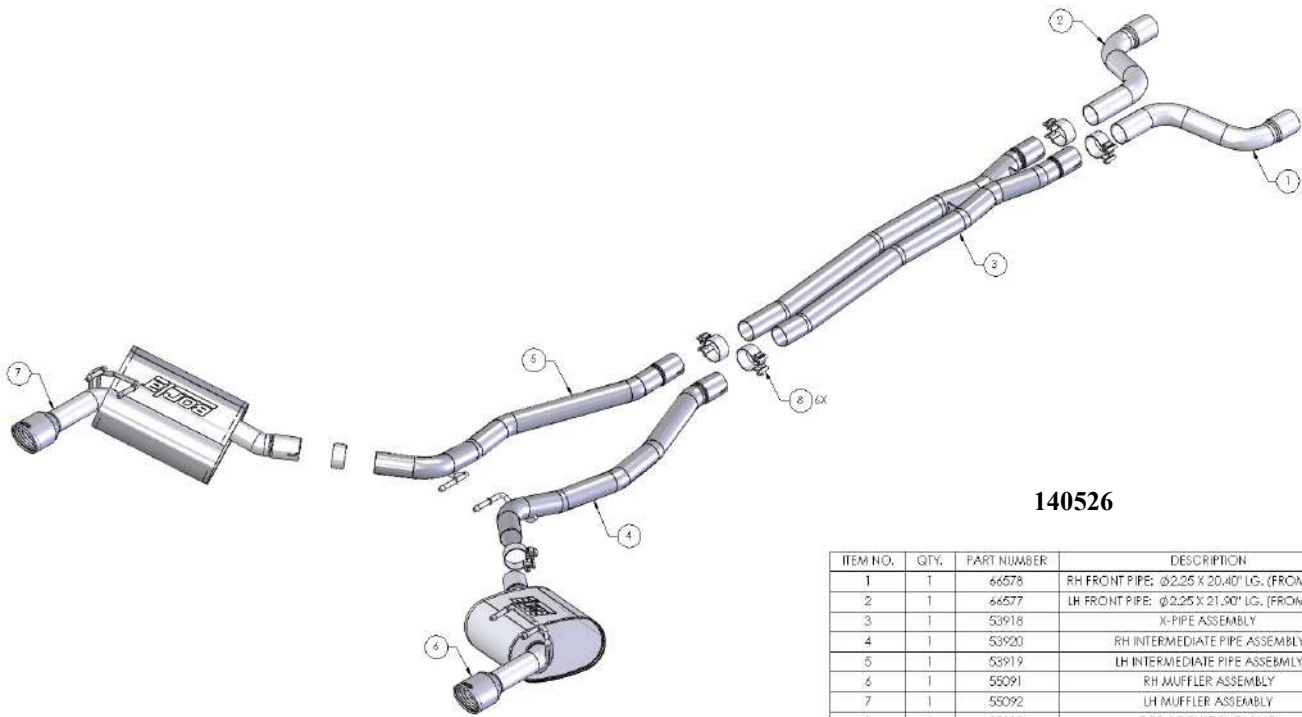
140494

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|---------------------------------------|
| 1 | 1 | 68029 | L/H FRONT PIPE ELBOW: Ø 2.75 X 11.20" |
| 2 | 1 | 68031 | R/H FRONT PIPE ELBOW: Ø 2.75 X 11.20" |
| 3 | 1 | 54842 | X-PIPE ASSEMBLY |
| 4 | 1 | 68035 | R/H INTERMEDIATE PIPE: Ø2.75 X 42.39" |
| 5 | 1 | 68034 | L/H INTERMEDIATE PIPE: Ø2.75 X 42.80" |
| 6 | 1 | 54844 | R/H MUFFLER ASSEMBLY |
| 7 | 1 | 54843 | L/H MUFFLER ASSEMBLY |
| 8 | 6 | 90116 | S/S ACCUSEAL CLAMP: Ø 2.75 |
| 9 | 2 | 98539 | VACUM PLUG |



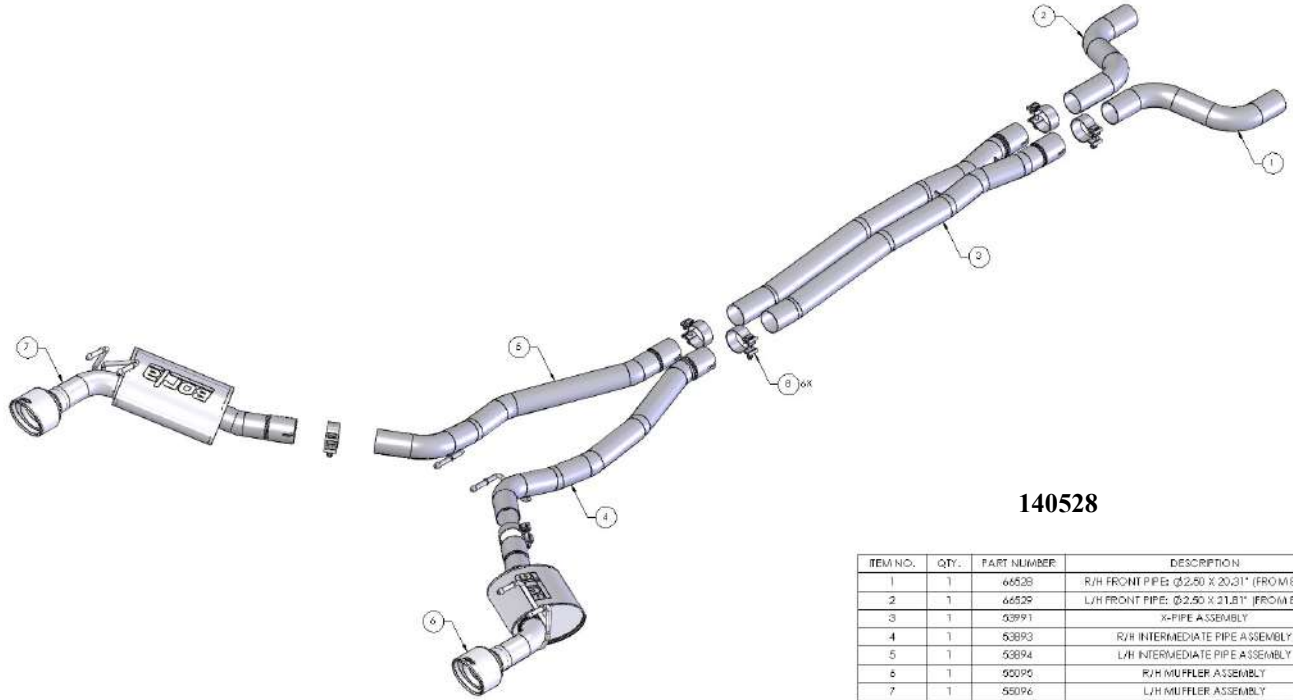
140495

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|--|
| 1 | 1 | 68029 | L/H FRONT PIPE ELBOW: Ø 2.75 X 11.20" |
| 2 | 1 | 68031 | R/H FRONT PIPE ELBOW: Ø 2.75 X 11.20" |
| 3 | 1 | 54842 | X-PIPE ASSEMBLY |
| 4 | 1 | 68035 | R/H INTERMEDIATE PIPE: Ø 2.75 X 42.39" |
| 5 | 1 | 68034 | L/H INTERMEDIATE PIPE: Ø 2.75 X 42.80" |
| 6 | 1 | 54850 | R/H MUFFLER ASSEMBLY |
| 7 | 1 | 54851 | L/H MUFFLER ASSEMBLY |
| 8 | 6 | 90116 | S/S ACCUSEAL CLAMP: Ø 2.75 |
| 9 | 2 | 98539 | VACUM PLUG |



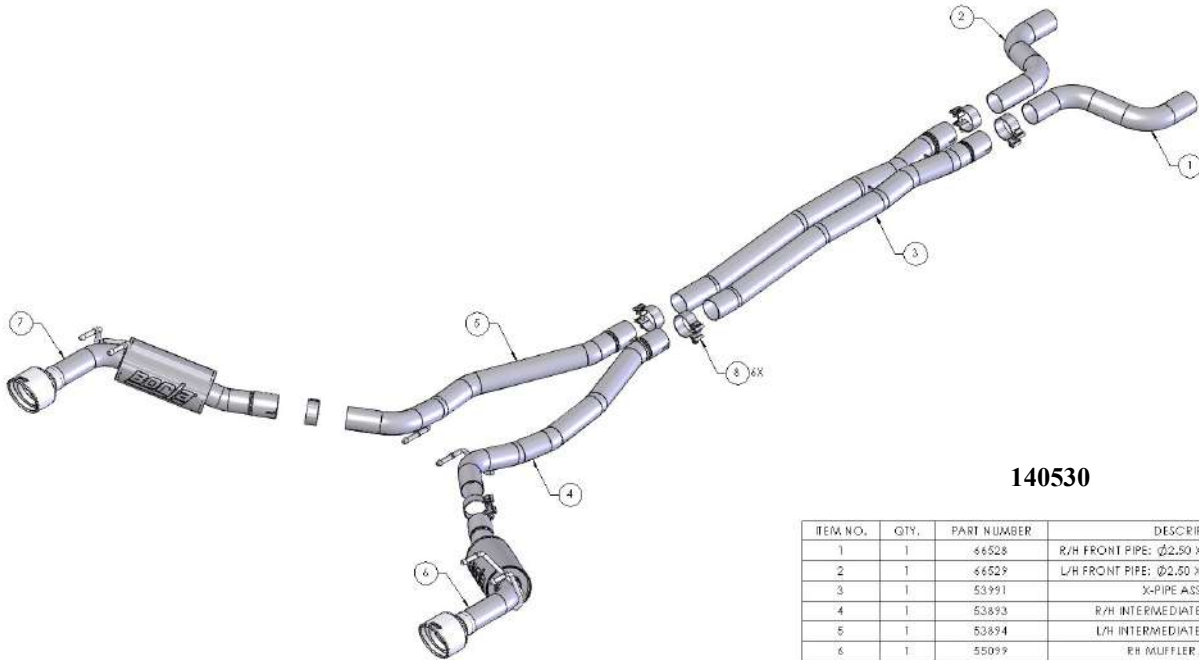
140526

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|---|
| 1 | 1 | 66578 | RH FRONT PIPE: Ø 2.25 X 20.40" LG. (FROM 80026) |
| 2 | 1 | 66577 | LH FRONT PIPE: Ø 2.25 X 21.30" LG. (FROM 80026) |
| 3 | 1 | 53918 | X-PIPE ASSEMBLY |
| 4 | 1 | 53920 | RH INTERMEDIATE PIPE ASSEMBLY |
| 5 | 1 | 53919 | LH INTERMEDIATE PIPE ASSEMBLY |
| 6 | 1 | 55091 | RH MUFFLER ASSEMBLY |
| 7 | 1 | 55092 | LH MUFFLER ASSEMBLY |
| 8 | 6 | 90112 | 2.25 ACCUSEAL CLAMP |



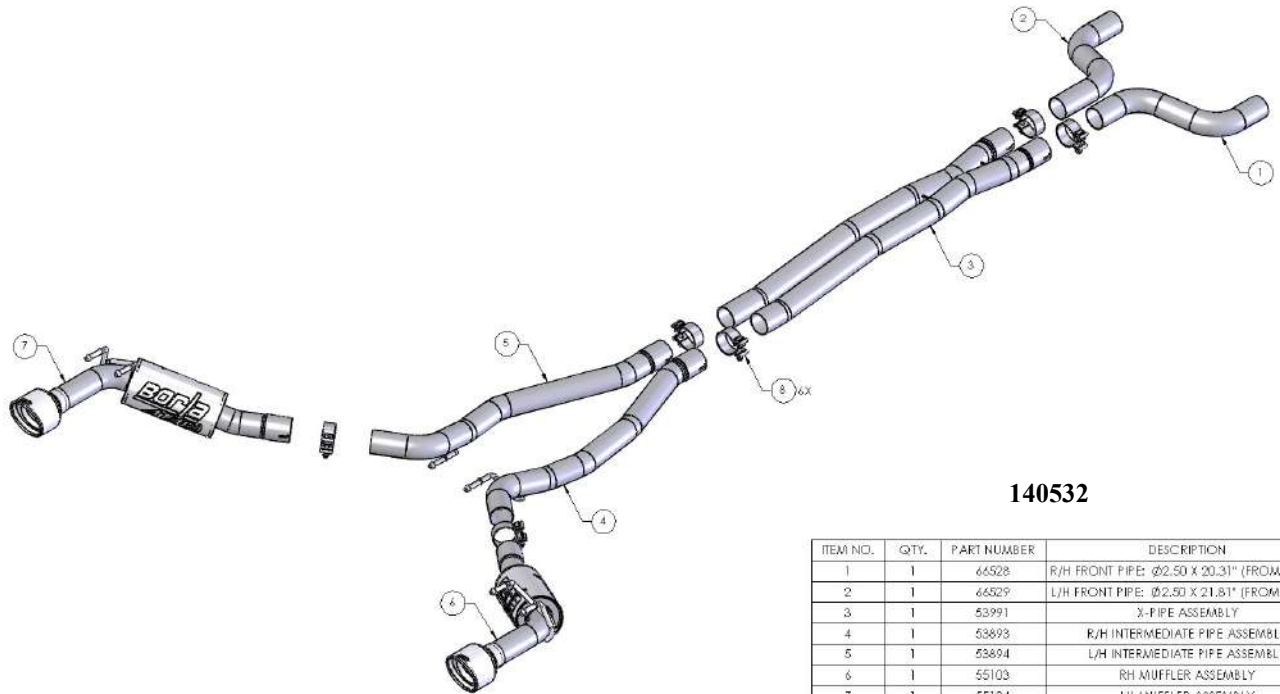
140528

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|---|
| 1 | 1 | 66525 | R/H FRONT PIPE: Ø2.50 X 20.31" (FROM 80027) |
| 2 | 1 | 66529 | L/H FRONT PIPE: Ø2.50 X 21.81" (FROM 80027) |
| 3 | 1 | 53991 | X-PIPE ASSEMBLY |
| 4 | 1 | 53893 | R/H INTERMEDIATE PIPE ASSEMBLY |
| 5 | 1 | 53894 | L/H INTERMEDIATE PIPE ASSEMBLY |
| 6 | 1 | 95096 | R/H MUFFLER ASSEMBLY |
| 7 | 1 | 95096 | L/H MUFFLER ASSEMBLY |
| 8 | 6 | 90113 | S/S ACCUSEAL CLAMP Ø2.50 |



140530

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|---|
| 1 | 1 | 66528 | R/H FRONT PIPE: Ø2.50 X 20.31" (FROM 80027) |
| 2 | 1 | 66529 | L/H FRONT PIPE: Ø2.50 X 21.81" (FROM 80027) |
| 3 | 1 | 53991 | X-PIPE ASSEMBLY |
| 4 | 1 | 53893 | R/H INTERMEDIATE PIPE ASSEMBLY |
| 5 | 1 | 53894 | L/H INTERMEDIATE PIPE ASSEMBLY |
| 6 | 1 | 55099 | R/H MUFFLER ASSEMBLY |
| 7 | 1 | 55100 | L/H MUFFLER ASSEMBLY |
| 8 | 6 | 90113 | S/S ACCUSEAL CLAMP Ø2.50 |



140532

| ITEM NO. | QTY. | PART NUMBER | DESCRIPTION |
|----------|------|-------------|---|
| 1 | 1 | 66528 | R/H FRONT PIPE: Ø2.50 X 20.31" (FROM 80027) |
| 2 | 1 | 66529 | L/H FRONT PIPE: Ø2.50 X 21.81" (FROM 80027) |
| 3 | 1 | 53991 | Y-PIPE ASSEMBLY |
| 4 | 1 | 53893 | R/H INTERMEDIATE PIPE ASSEMBLY |
| 5 | 1 | 53894 | L/H INTERMEDIATE PIPE ASSEMBLY |
| 6 | 1 | 55103 | RH MUFFLER ASSEMBLY |
| 7 | 1 | 55104 | LH MUFFLER ASSEMBLY |
| 8 | 6 | 90113 | 3/8 ACCESS SEAL CLAMP Ø2.50 |

Caution!!! *Never work on a hot exhaust system. Serious injury in the form of burns can result if the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.*

Note: *It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Exhaust System.*

Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.

Note: *Before removing the original exhaust system from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance Exhaust System.*

Note: *With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.*

Original Exhaust System Removal

1. On each exhaust pipe behind the catalytic converter, unbolt the clamp using a 15mm socket. Unbend the metal tab on each pipe. After removing these clamps retain them for use in mounting the new system. (See Figs. 1 & 2)
2. Remove (4) cross-brace support bolts using 15mm socket Place hardware to the side. (See Fig. 3)
3. Lubricate all the hangers and rubber isolators. **ZL1 ONLY: disconnect L & R vacuum hoses from exhaust valves. Insert provided Vacuum Plugs to hose ends.**
4. Using a muffler stand or an additional person to hold the rear muffler into position, remove the hangers from the rubber isolators and at each rear muffler. (See Fig. 4)
5. Supporting the front exhaust assembly, remove front section pipes and carefully slide assembly forward removing tips from valence and carefully remove exhaust assembly from the vehicle as shown. (See Fig. 5)

WARNING: *Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. **DO NOT** use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.*

NOTE: *When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.*



Figure 1



Figure 2

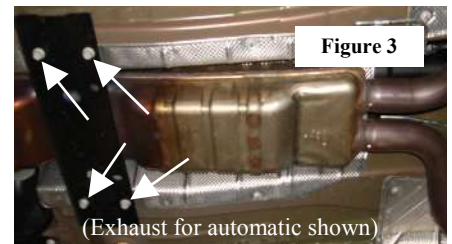


Figure 3

(Exhaust for automatic shown)



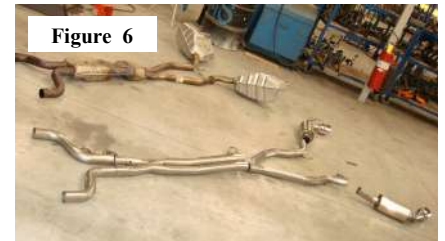
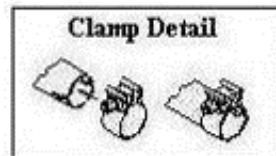
Figure 4



Figure 5

Borla Performance Cat-Back™ Exhaust System Installation

1. Place removed OE exhaust system on the ground and using this as a reference, arrange components of new exhaust. (See Fig. 6)
2. Using the factory band clamps (removed from the front pipes), place this clamp over the expanded end of the **R/H Front Pipe** and fit on right-side cat-pipe. Repeat for **L/H Front Pipe**. (See Fig.7)
3. Place a Borla clamp over each end of **X-Pipe Assembly** and fit into **R/H Front Pipe**. Do Not tighten the clamps. Repeat for **L/H Front Pipe**. Verify orientation of **X-Pipe Assembly** with curvature as shown. (See Fig. 8)
4. Place a clamp over the expanded end of **R/H Intermediate Pipe Assembly** and set it into position making sure to install the hangers into the rubber isolators. Do Not tighten the clamp. Repeat for **L/H Intermediate Pipe Assembly**.
5. Install OE cross-brace support using original hardware. (See Fig. 9)
6. Assemble **R/H Rear Muffler Assembly** making sure to install the hangars into the rubber isolators (See fig.10) and at mufflers. Repeat for the **L/H Rear Muffler Assembly**. *Check your exhaust system for proper clearance under the vehicle and also for tip alignment.* (See Fig. 11)
7. Once position has been determined to be correct, tighten the Accuseal™ clamp to 32-35 ft. lbs. making sure the clamps openings are not over any of the notches in the pipes.
8. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the exhaust system.
9. Start vehicle and check for any leaks. If any leaks are found, determine cause (such as loose hardware or incorrectly positioned clamp) and repair as necessary.



WARNING: Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. **DO NOT** use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.

NOTE: When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.