

Exhaust System Installation for Infiniti G37



Thank you for purchasing a Borla Performance Cat-Back™ Exhaust System.

Borla Performance Cat-Back™ Exhaust System (part number 140260) is designed for the Infiniti G37 Coupe with 3.7L V6 engine and automatic transmission.

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer perform the installation of this system. However, if you decide to perform the installation on your own it is recommended that two people are used. This installation should not be performed by one person due to the risk of injury. Ensure the installers use all under car safety precautions including eye protection.

Please take time to read and understand the following...

By installing your Borla Performance Exhaust System, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance Exhaust System

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

Minimum Required Tool List:

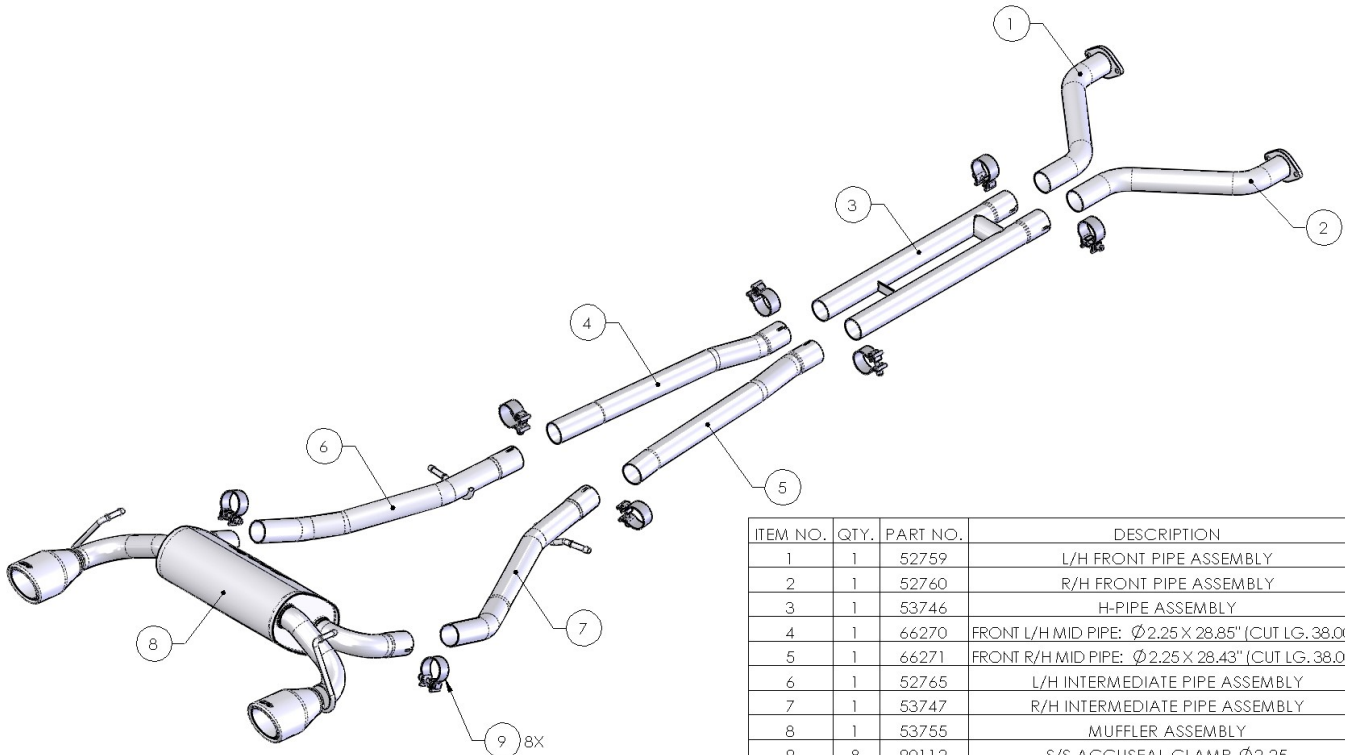
TOOLS:

1. 3/8" Drive Ratchet
2. 3/8" Drive Extension 3"
3. 10mm Socket
4. Torx socket
5. Pry Bar

SHOP SUPPLIES:

- 1 Spray Lubricant

Borla Performance Cat-back™ Bill of Materials



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	52759	L/H FRONT PIPE ASSEMBLY
2	1	52760	R/H FRONT PIPE ASSEMBLY
3	1	53746	H-PIPE ASSEMBLY
4	1	66270	FRONT L/H MID PIPE: Ø2.25 X 28.85" (CUT LG. 38.00")
5	1	66271	FRONT R/H MID PIPE: Ø2.25 X 28.43" (CUT LG. 38.00")
6	1	52765	L/H INTERMEDIATE PIPE ASSEMBLY
7	1	53747	R/H INTERMEDIATE PIPE ASSEMBLY
8	1	53755	MUFFLER ASSEMBLY
9	8	90112	S/S ACCUSEAL CLAMP Ø2.25

Caution!!! Never work on a hot exhaust system. Serious injury in the form of burns can result! If the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.

Note: It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Rear Section Exhaust System.

Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.

Note: Before removing the original exhaust system from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance Rear Section Exhaust System.

Original Exhaust System Removal

Note: With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.

1. Lubricate all the hangers and rubber isolators. Place all hardware to the side for installation of your new Borla exhaust.
2. Remove (4) muffler flange nuts, 14mm socket. (See Fig. 1)
Remove rubber isolators from hangars and remove rear muffler. (See Fig 2)
3. Remove (2) mid flange nuts, 14mm socket. (See Fig. 3)
Remove rubber isolators from hangars and mid-pipe section . (See Fig. 4)
4. Support front pipe section with stand and remove (4) front flange nuts, 14mm socket. Remove front pipe section. (See Fig. 5)

Warning: Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. DO NOT use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.



Figure 1



Figure 2

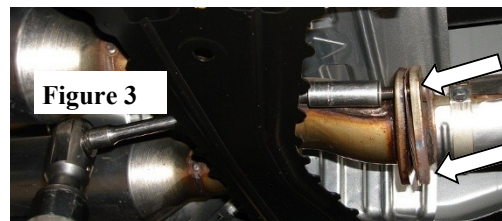


Figure 3



Figure 4

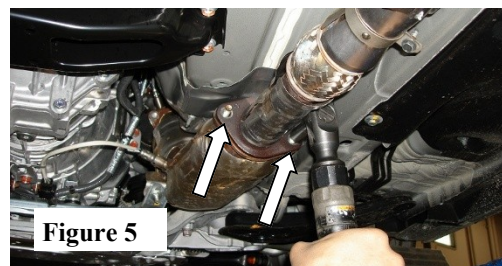


Figure 5

Borla Performance Cat-Back™ Exhaust System Installation

1. Remove (2) factory isolators near rear of vehicle. (See Fig. 6) Discard these isolator as these will not be used with your new Borla exhaust.
2. Install L/H and R/H Front Pipe Assemblies using factory nuts on flanges. (See Fig. 7) Place a clamp on expanded-end of H-Pipe and connect. (See Fig. 8) Rest H-Pipe Assembly on cross brace. Do not tighten clamps.
3. Place clamp expanded-end of R/H Mid-Pipe Assembly and connect to H-Pipe. Repeat for L/H Mid-Pipe Assembly and connect to H-Pipe. Do not tighten clamps.
4. Place (2) clamps over expanded-end of Muffler Assembly and connect to Mid-Pipes. (See Fig. 9) Do not tighten clamps.
5. Check your exhaust for proper clearance under the vehicle and also for tip alignment. Once position has been determined to be correct, tighten the Accuseal clamps 32-35 ft. lbs. torque. Tighten the flange hardware to 18-22 ft. lbs. torque. (See Fig. 10)
6. Start vehicle and check for any leaks. If any leaks are found, determine cause (such as loose hardware or incorrectly positioned clamp) and repair as necessary.

Note: When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

**Figure 6****Figure 7****Figure 8****Figure 9****Figure 10**