

## #800330 SBF 289/302/351W P/S Pump Kit

Note: This Part Supercedes Part 's # 800331, 800332, 800333

## KIT CONTENTS:

P/S Pump, P/S Pulley, P/S Pump Bracket, Hardware

Your Ford Saginaw P/S pump upgrade comes with the pump attached to the pump bracket and the pulley already properly installed. Please leave these items assembled for installation.

## **Installation notes:**

- 1) This kit includes both 7/16" and 3/8" mounting bolts. Check the size of the holes tapped in the head to select the proper size before beginning installation.
- 2) This bracket set includes 2 short spacers and 2 long spacers. Cars <u>without</u> A/C will need to use both the short and long spacers. Cars <u>with</u> A/C will only need the 2 long spacers.
- 3) This pump kit will not be sealed and leak free until it is adjusted and tightened into final position. The force of the bracket against the reservoir is required to properly seal.

## **Installation:**

Attach the bracket to the driver's side head with the correct two bolts and the proper amount of spacers for your application. *NOTE: The bracket has two upper holes. Cars* without A/C may use the inner hole to mount the pump closer to the motor.

