

# FORD FOCUS ST

## SOLID SHIFTER BUSHINGS

### TOOLS REQUIRED

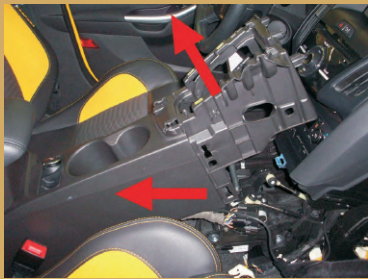
M8 socket wrench  
M10 socket wrench  
7/32 socket wrench  
Phillips screw driver  
Large flat screw driver

### MATERIALS REQUIRED

None

<p><b>1</b></p> <p>Remove the right cover panel completely.</p>	<p><b>2</b></p> <p>Open the left cover panel and pull it to the side.</p>	<p><b>3</b></p> <p>Remove the shift knob.</p>	<p><b>4</b></p> <p>Pull the shifter cover up to release rear latches.</p>
			
<p><b>5</b></p> <p>Using a large flat screw driver gently pry on the shifter cover to release the three front latches. Remove the shifter cover.</p>	<p><b>6</b></p> <p>Remove the trim panel screws.</p>	<p><b>7</b></p> <p>Remove the trim panel by pulling it up and to the rear of the car.</p>	<p><b>8</b></p> <p>Remove the change holder panel by pulling it up and to the rear of the car.</p>
			
<p><b>9</b></p> <p>Remove the parking brake cover. Pull front of the cover up first to release the cover latches.</p>	<p><b>10</b></p> <p>Disconnect the power and the USB connectors.</p>	<p><b>11</b></p> <p>Remove the center console front bolts.</p>	<p><b>12</b></p> <p>Remove the center console rear bolts.</p>
			

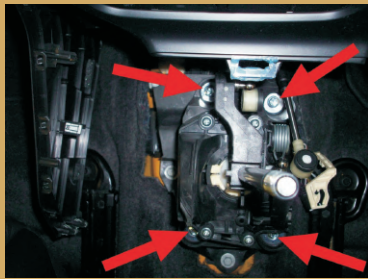
**13** Remove the center console by pulling it back and up.



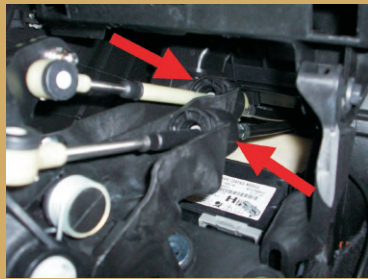
**14** Disconnect the shifter cable links.



**15** Remove the shifter base screws.



**16** Remove the shifter cables. Pull the spring loaded ring away from the shifter base to release the shifter cable.



**17** Remove steel sleeves from the shifter base.



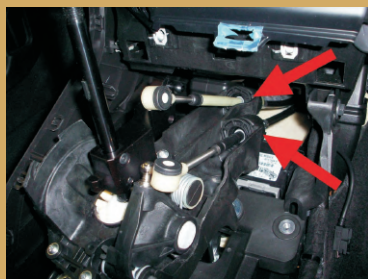
**18** Remove rubber grommets from the shifter base.



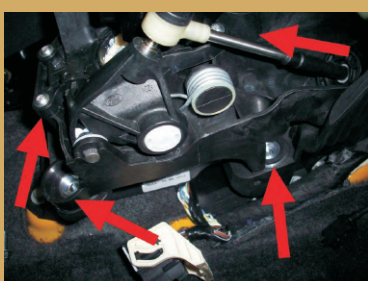
**19** Prepare Boomba Racing solid shifter bushings.



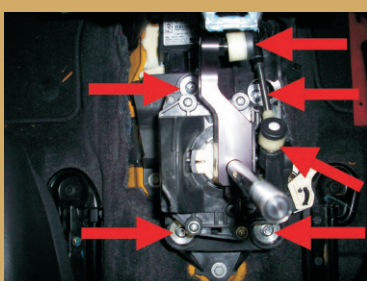
**20** Install the shifter cables.



**21** Place bottom bushings under the shifter. Bottom bushing have larger diameter step and counter bore in the center.



**22** Place top bushings over the shifter. Top bushings have smaller diameter step. Secure the shifter assembly to the floor. Reconnect the shifter links.



**23** Install the center console.



**24** Install the parking brake cover. Install the change holder panel. Install the left cover panel.



**25** Install the trim panel and secure it with screws.



**26** Reconnect the power and the USB connectors.



**27** Install the right cover panel.



**28** Install the shift knob. Turn the shifter knob in until the reverse lock stops catching on the shifter cover.

