





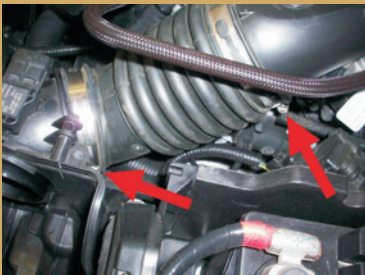


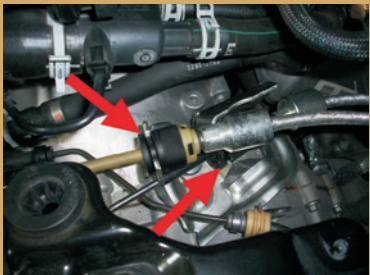




# FORD FOCUS ST TRANSMISSION BUSHINGS

## TOOLS REQUIRED

M8 socket wrench  
M7 socket wrench  
M12 box wrench  
M10 box wrench  
Large flat screw driver

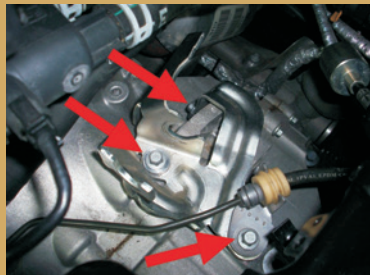
## MATERIALS REQUIRED

None

<p><b>1</b></p> <p>Remove the MAF sensor connector.</p>	<p><b>2</b></p> <p>Remove the air box cover.</p>	<p><b>3</b></p> <p>Open the air duct brace.</p>	<p><b>4</b></p> <p>Remove the battery cover.</p>
			
<p><b>5</b></p> <p>Loosen up the hose clamps.</p>	<p><b>6</b></p> <p>Remove the air box. Remove battery tray.</p>	<p><b>7</b></p> <p>Snap off the shifter cable connector.</p>	<p><b>8</b></p> <p>Remove the shifter cables.</p>
			
<p><b>9</b></p> <p>Remove the transmission shifter bracket.</p>	<p><b>10</b></p> <p>Remove the metal sleeves and grommets from the bracket.</p>	<p><b>11</b></p> <p>Prepare Boomba Racing transmission bushings.</p>	<p><b>12</b></p> <p>The longer bolt holds the clutch line bracket.</p>
			

13

Fasten the bracket to the transmission.  
The thin bushing goes between the bracket and the transmission.  
Thick bushing goes on the top of the bracket.



14

Reinstall the shifter cables.



15

Snap on the shifter cable connector.



16

Reinstall the battery tray and the air box.  
Tighten the hose clamps. Reinstall the battery cover, the air filter and the filter cover. Reconnect the MAF sensor connector.

