

# HAVE THE NEED FOR SPEED?

## Introducing our NEW Priming System



This revolutionary high-speed priming system cuts the cure time to sand in half over conventional 2K systems, allowing for greatly improved productivity and through-put in your shop.

- Half the Cure Time Increases Productivity
- Easy Sanding Decreases Production Time
- High Build Creates Professional Results

Mar-Hyde® Ultimate 2K High-Speed Primer is formulated to provide an ultra-fast, high-build film that has excellent color holdout and can be sanded in only one hour. It is designed to be applied on properly prepared bare metal, aluminum, galvanized steel, iron, fiberglass and previously painted surfaces. This superior two component priming system can be top coated with any paint system. Ultimate 2K is offered in gray, buff and black.



Let Mar-Hyde® Ultimate 2K High-Speed Primers Go to Work for You!



# Mar-Hyde® Ultimate® 2K High-Speed Priming System

## Black, Gray and Buff Colors



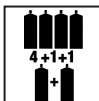
### SURFACE PREPARATION

Clean all areas to be painted with Mar-Hyde® Total Prep® to remove all dirt, grease and other contaminants. Featheredge and sand original finish. Surface must be clean and dry.



### APPLICATION & DRY TIMES

Apply 2 full wet coats to achieve 3 mils of film that can be sanded and topcoated in 1 hour. Sanding and cure time may be longer depending on thickness of application and/or temperature. Let each coat flash 5-10 minutes. Film builds over 3 mils will have a better appearance and color holdout by letting dry overnight prior to topcoating. It can also be force-dried for 30 minutes at 140°F (60°C) after allowing final coat to flash 20 minutes. Films in excess of 3 mils should not be force-dried. Mar-Hyde Ultimate 2K High-Speed Primer must always be sanded before topcoating. Note: Maximum adhesion to bare metal, including aluminum and galvanized steel, will be obtained by priming with Mar-Hyde Single Stage® Self-Etching Pretreatment Primer. Make sure Single-Stage is thoroughly dry prior to recoating.



### MIXING RATIO

Mix the components in the order and ratio indicated.

Mixing Ratio:	OVERALL MIXTURE	SPOT & PANEL MIXTURE	
PRIMER SURFACER	4 Parts	4 Parts	4 : 1 : 1
URETHANE GRADE REDUCER	1 Part	-	
CATALYST	1 Part	1 Part	
MIXED VOC	4.57 lb/gal	4.04 lb/gal	

### POT LIFE

Pot life of activated primer is approximately 1 hour at 4:1:1 or 20 minutes at 4:1 at 72°F.



### CLEAN UP

Clean equipment immediately after use with Urethane Grade reducer or #10 Virgin Lacquer Thinner. Do not leave activated material in the spray gun.

### BASECOATS

BASF, Dupont, ICI, PPG, Sherwin Williams, Sikkens, Spies Hecker, Valspar.



### SAFETY & HANDLING

Read all directions and warnings before using this product.

### GUN SET-UP

1.8mm – 2mm for Conventional and HVLP guns  
35-45 psi at the gun for Conventional guns  
28-35 psi at the gun for HVLP guns.



PART#	PRODUCT DESCRIPTION	CASE QTY	UPC
5544	4.4 Ultimate 2K High-Speed Primer - Gallon (Buff/Yellow)	4	083463055442
5545	4.4 Ultimate 2K High-Speed Primer - Quart (Buff/Yellow)	6	083463055459
5564	4.4 Ultimate 2K High-Speed Primer - Gallon (Gray)	4	083463055640
5565	4.4 Ultimate 2K High-Speed Primer - Quart (Gray)	6	083463055657
5554	4.4 Ultimate 2K High-Speed Primer - Gallon (Black)	4	083463055541
5551	4.4 Ultimate 2K High-Speed Primer - Quart (Black)	6	083463055510
5557	4.4 Ultimate 2K High-Speed Primer Catalyst - Quart	6	083463555720
5556	4.4 Ultimate 2K High-Speed Primer Catalyst - Pint	6	083463555669
5555	4.4 Ultimate 2K High-Speed Primer Catalyst - 1/2 Pint	6	083463055558

**3M**