



**TBR005**  
**79-04 MUSTANG UPPER TORQUE BOX REINFORCEMENT**

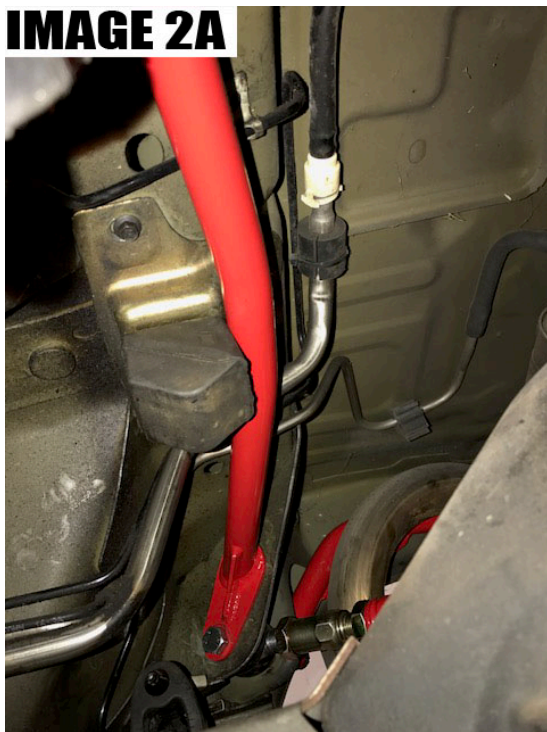
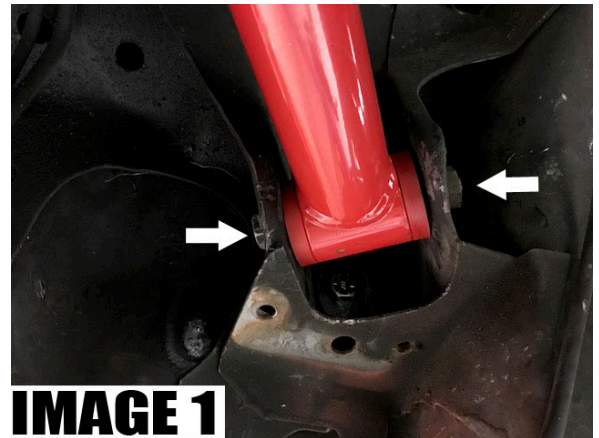
**Tools required:**

1. Jack and jack stands
2. Ratchet
3. Sockets: 18mm, 19mm, 9/16"
4. Wrenches: 18mm, 19mm, 9/16"
5. Drill with 3/8" drill bit and step bit

**Installation:**

1. Raise vehicle and place jack stands under frame rails. Use the jack to support the rear end.
2. Using 18mm socket and wrench, remove upper control arm bolts as shown in **IMAGE 1**.

3. Position the **TBR005C** brace as shown in **IMAGE 2A**. Insert supplied 12mm upper control arm bolt as shown in **IMAGE 2B**.  
**NOTE: Depending on application, you may need to unbolt the pinion snubber to allow installation of this brace. Reinstall the pinion snubber and brace at the same time and bolt in place.**



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*continued*

4. Install supplied 7/16" washer and position reinforcement brace as shown in **IMAGE 3**, followed by supplied 1/2" washer and 12mm nut.
5. Using reinforcement brace as a template, drill two 3/8" holes as shown in **IMAGE 4**.



6. Remove reinforcement brace to allow access to drilled holes.
7. Using step bit, open outside hole to 9/16" as shown in **IMAGE 5**.
8. Insert supplied sleeves as shown in **IMAGE 6**.

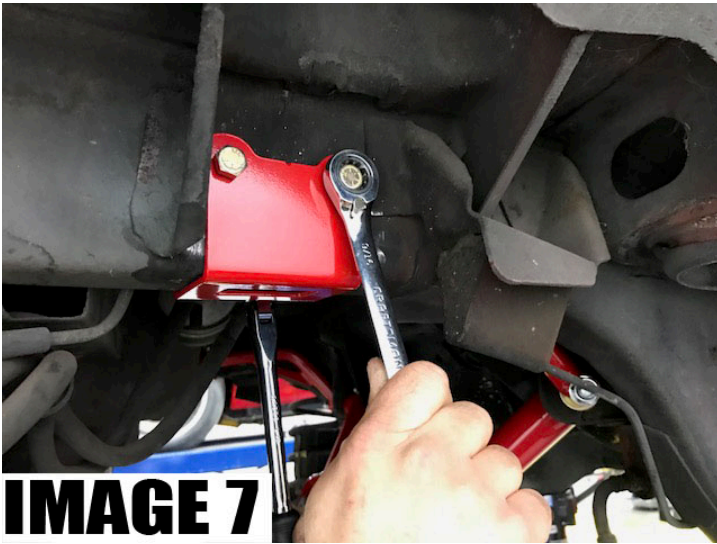


9. Reinstall reinforcement brace.



10. Using 9/16" socket and wrench, bolt in place using supplied 3/8" bolts, washers, and nuts as shown in **IMAGE 7**.

11. Using 19mm socket and wrench, tighten upper control arm mounting bolt as shown in **IMAGE 8**.



12. Lower vehicle.